

ASSEMBLY INSTRUCTIONS

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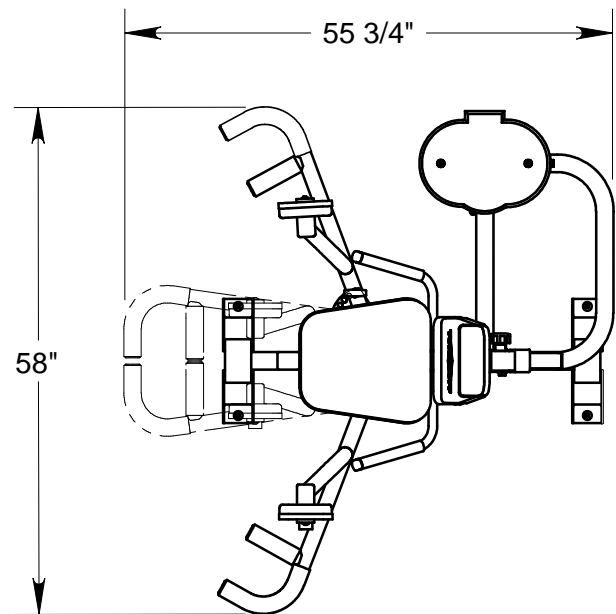
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Revision Date 06-03-02

SP-415

Inner/Outer Thigh



L 55 3/4" W 58" H 54 3/4"



America's Premier Exercise Equipment

Introduction

About the Inner/Outer Thigh SP-415

Congratulations on your new purchase of the Inner/Outer. We hope you are completely satisfied with this product and wish you many years of enjoyment.

Tuff Stuff Equipment

This Tuffstuff product has been built to precise quality standards and has been carefully packaged to ensure that damage will not occur during shipment. The limited lifetime warranty and signature indicating final inspection has been conducted by our line foreman, is an expression of our confidence in the completeness, the materials, and workmanship of this product.

Warranty

SEE A COPY OF WARRANTY ON BACK PAGE

Registration Card

To avoid unnecessary delays in warranty service and to insure that a permanent record of your purchase is on file with our factory, be sure to complete the warranty registration card and send it to Task Industries today.

Specifications

1. Maximum Wt. Capacity - 150 Lbs.
2. Total Machine Weight - 487 Lbs.
3. Footprint (LWH) - See Front Page

Note: Due to continuing product improvements, specifications and designs are subject to change without notice.

Safety First

Regardless of how enthusiastic you may be about getting on your equipment and exercising, take the time to ensure that your safety is not jeopardized. A moment's lack of attention can result in an accident, as can failure to observe certain safety precautions.

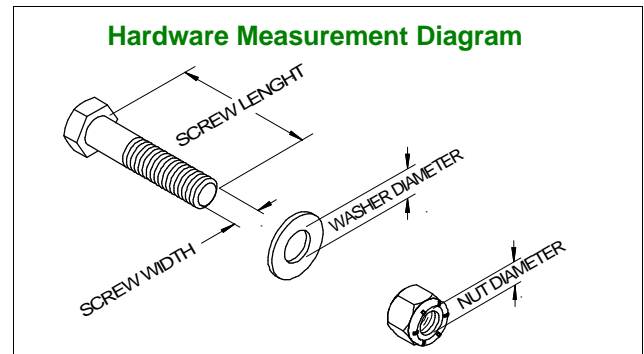
1. Read, study and understand the Owner's Manual and all the warning labels on this product. Furthermore, it is recommended to familiarize yourself and others with the proper operation and workout recommendations for this Tuff Stuff product prior to use. Some of this information can be obtained in this Owner's Manual, as-well-as from your local Tuff Stuff retailer.
2. It is imperative that you retain this Owner's Manual and be sure all warning labels are legible and intact. Replacement of Owner's Manuals and labels are available from your local Tuff Stuff retailer.
3. Consult with your physician before beginning any exercise program.

Prior to the Assembly of the Inner/Outer Thigh

1. We advise you to consult your local Tuff Stuff retailer if you should have a question or problem regarding the proper assembly of this unit.
2. Neatly organize and identify all parts according to the Parts List and the Exploded View Diagram.

Tool Requirements

1. One 3/4" combination wrench
2. One 9/16" combination wrench
3. One 7/16" combination wrench
4. One ratchet
5. One 3/4" socket
6. One 9/16" socket
7. One 7/16" socket
8. Rubber mallet
9. Hammer
10. Windex or household glass cleaner
11. One can silicone spray / teflon spray lubricant
12. Measuring tape
13. Utility knife



Safety Precautions

4. Use proper discretion when children are present.
5. Frayed or worn cables can be dangerous and may cause injury. Periodically check these cables for any indication of wear.
6. Keep hands, limbs, loose clothing and long hair well out of the way of moving parts.
7. Do not attempt to lift more weight than you can control safely.
8. Inspect the Unit for any sign of wear on parts, hardware becoming loose or cracks on welds. If a problem is found, **do not use or allow the machine to be used** until the defective part is repaired or replaced.

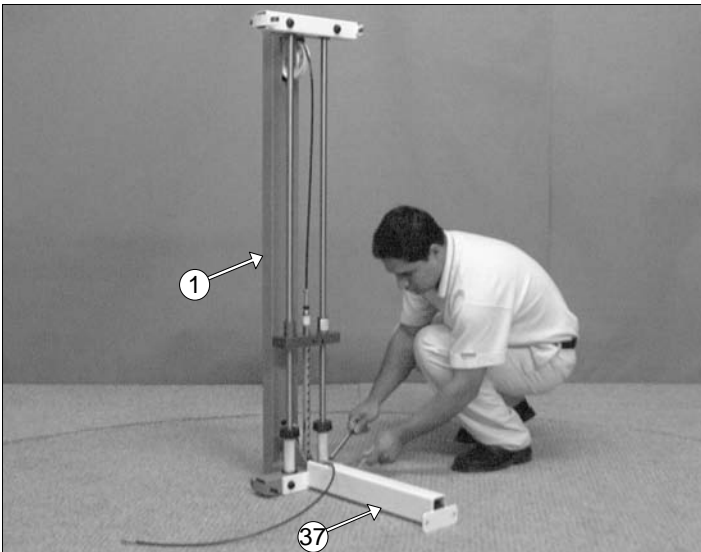



FIG. 1 On a flat surface, attach the **Bottom Cross Brace (#37)** to the assembled **Weight Stack Frame (#1)**, in the position as shown above, and secure it into place using two Hex Head Cap Screws 1/2-13 X 3 1/2 (#24), four Flat Washers SAE 1/2" (#29), and two Nylon Insert Lock Nuts 1/2-13 (#22).

 **Note:** Use the overhead view on the cover page for designing your layout before assembling.

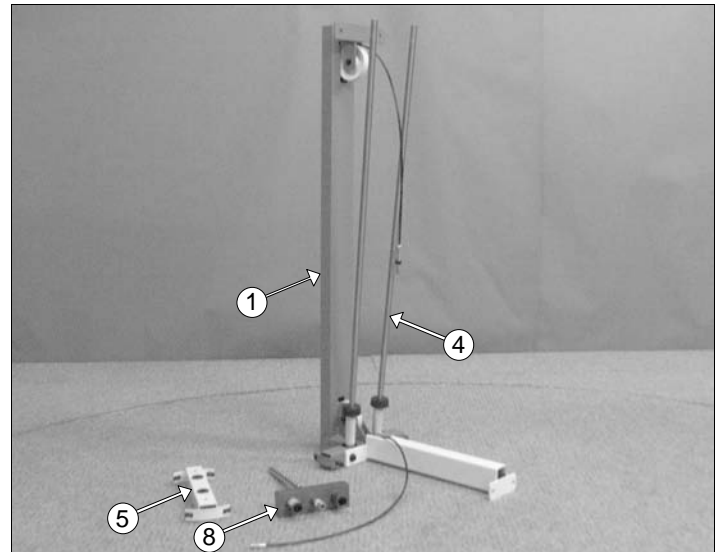


FIG. 2 Remove the **Guide Rod Retainer (#5)**, and the **Top Plate Selector Bar (#8)** to allow the assembly of the weight plates.

 **Note:** Lubricate the **Guide Rods (#4)** with silicone or teflon lubricant at this time.

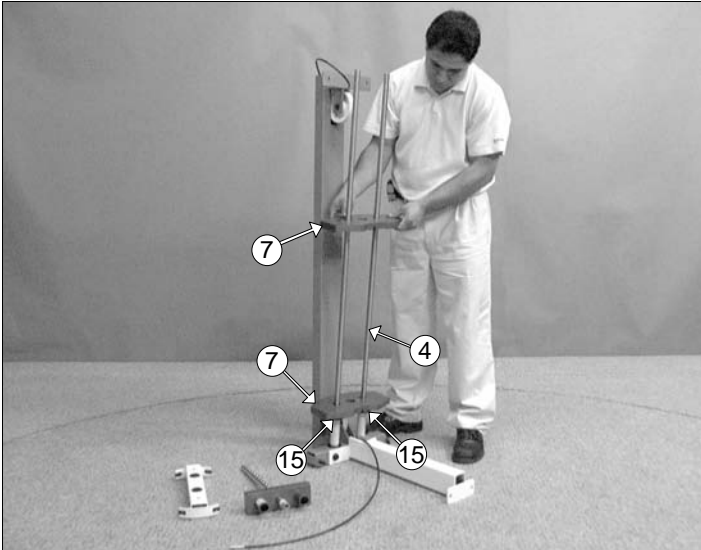


FIG. 3 Carefully begin sliding the **Weight Plates (#7)** onto the **Guide Rods (#4)**, in position as shown above, allowing the first one to rest on top of the **Rubber Donuts (#15)**.

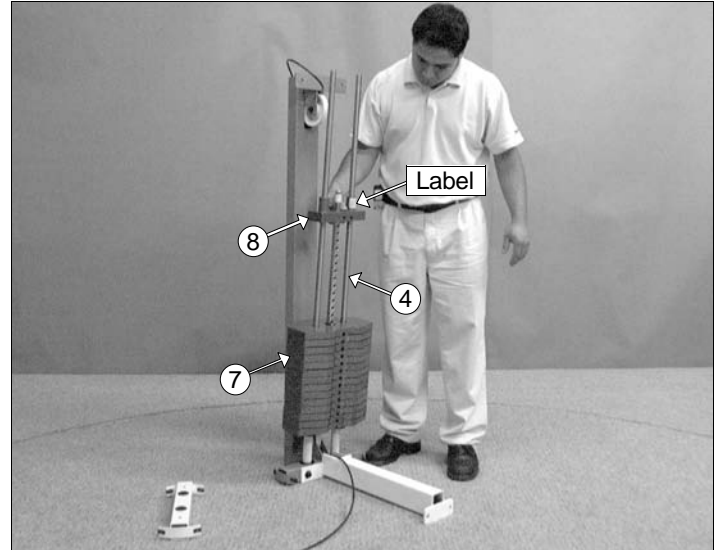



FIG. 4 Slide the **Top Plate Selector Bar (#8)** onto the **Guide Rods (#4)** allowing it to rest on top of the completed **Weight Stack**.

 **Note:** Be sure the **label** on the **Top Plate Selector Bar (#8)** is facing out, as shown above, before sliding the **Top Plate Selector Bar (#8)** onto the **Guide Rods (#4)**.

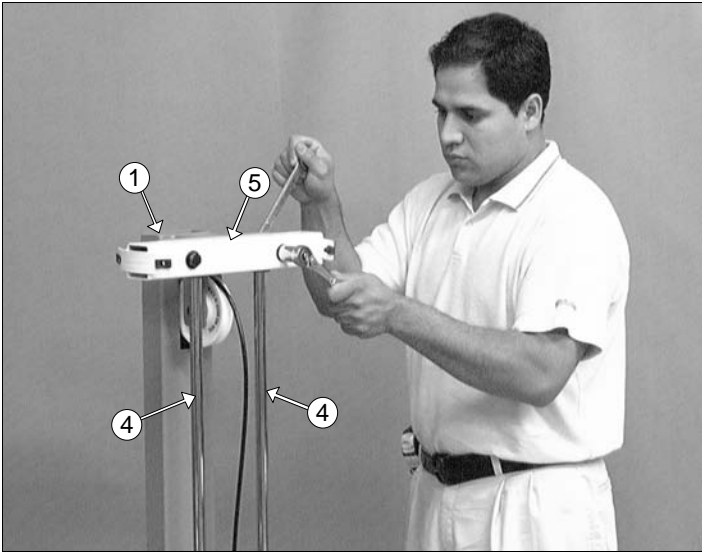


FIG. 5 Maneuver the two **Guide Rods (#4)** into the holes on the bottom side of the **Guide Rod Retainer (#5)**. Next, secure the **Guide Rod Retainer (#5)** along with the two captive **Guide Rods (#4)** to the **Weight Stack Frame (#1)** using two Hex Head Cap Screws 1/2-13 X 3 1/4 (#27), four Flat Washers SAE 1/2" (#29), and two Nylon Insert Lock Nuts 1/2-13 (#22).

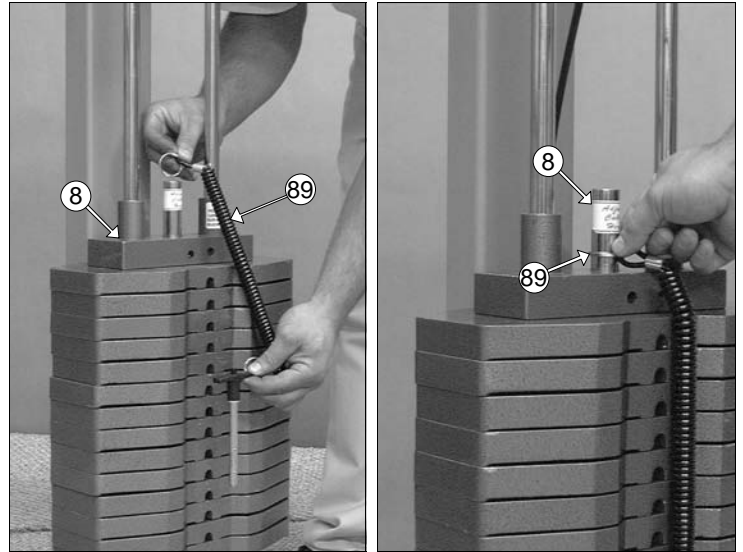


FIG. 6 Locate the **Selector Pin w/Coil (#89)** and slide the ring over the **Selector Bar (#8)** as shown above.

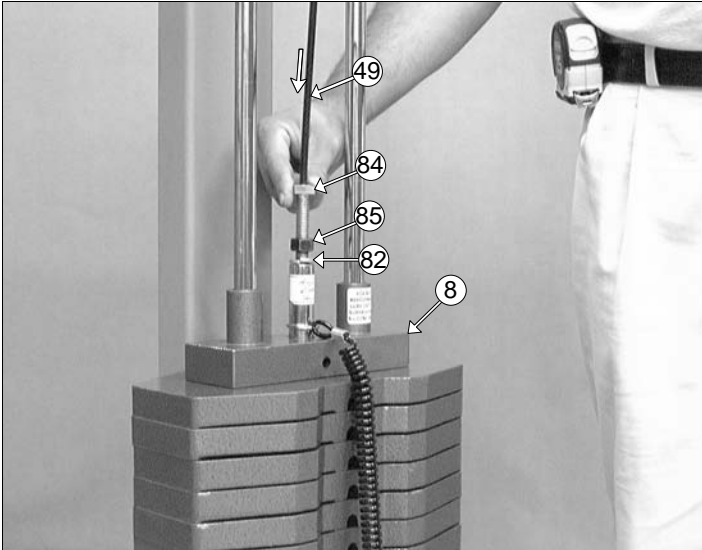




FIG. 7 Connect the **Cable (#49)** to the **Top Plate Selector Bar (#8)** by threading the Finished Hex Nut 1/2-13 (#85) and inserting a Split Lock Washer 1/2" (#82) to the Cable Hex Tap Bolt 1/2-13 X 3 (#84). Then, thread the Cable Hex Tap Bolt 1/2-13 X 3 (#84) to the threaded socket of the **Top Plate Selector Bar (#8)**.

 **Loosely Fasten:** Do not completely fasten this hardware assembly at this time, as it will be completely fastened later in the assembly process.

 **Note:** Refer to **Fig A** on fold-out page 10 for further detailed illustration of this assembly.

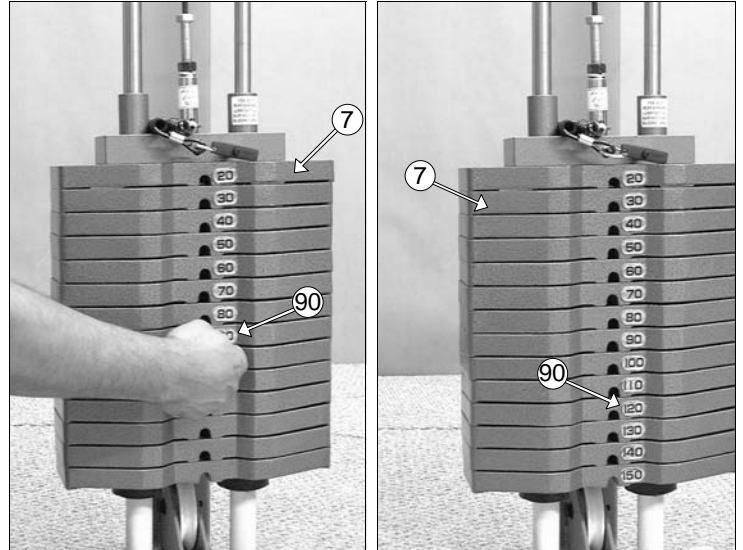


FIG. 8 Adhere the Decal Weight Numbers (#90) to the Weight Plates (#7) in the corresponding order. Begin with the 20 at the top, 30 next, and so on.

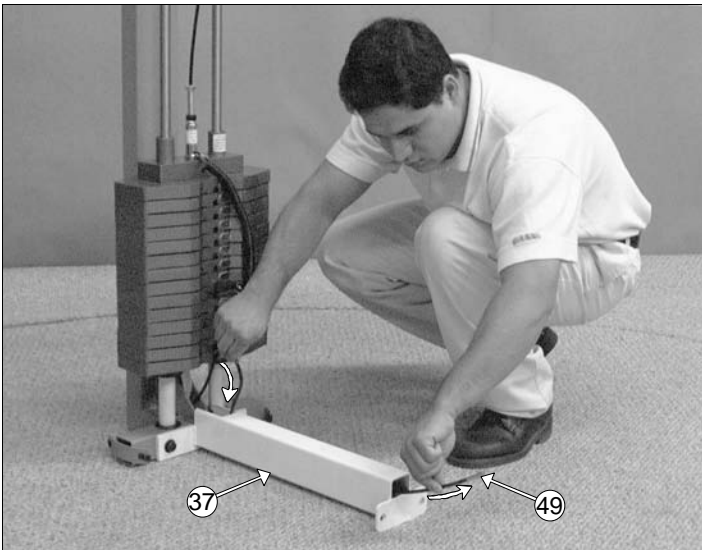


FIG. 9 Route the **Cable (#49)** through the **Bottom Cross Brace (#37)** tube, as shown above.

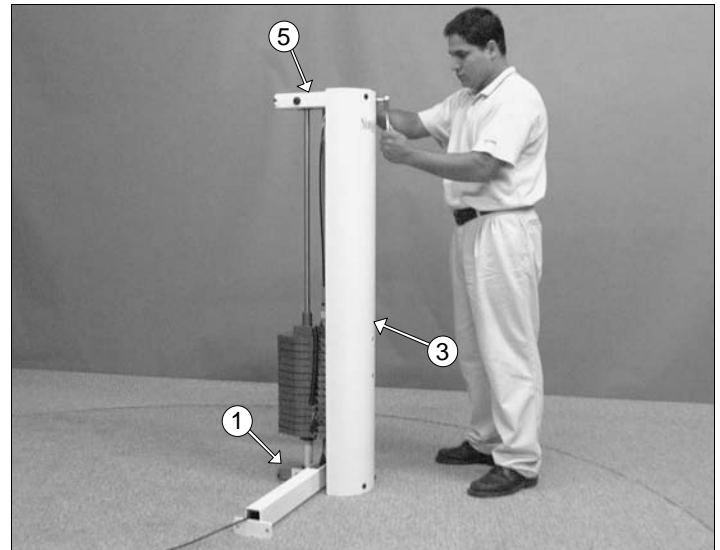



FIG. 10 Affix the **Weight Shroud w/Plate (#3)** to the bottom of the **Weight Stack Frame (#1)** and at the top of the **Guide Rod Retainer (#5)** using four Hex Head Cap Screws 1/4-20 X 3/4 (#21), and four Flat Washers 1/4" (#20).

 **Loosely Fasten:** Do not completely fasten this hardware assembly at this time, as it will be completely fastened later in the assembly process.

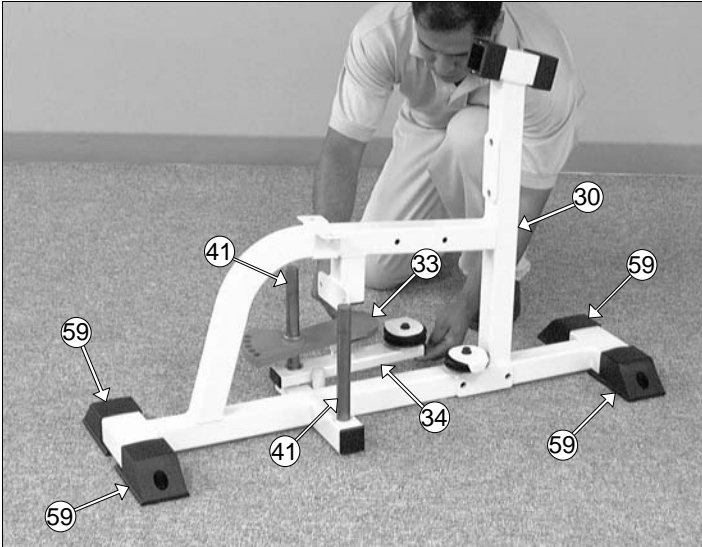



FIG. 11 Using a rubber mallet, insert four Plastic End Caps 2 X 3 (#59) onto the tube-ends of the **Main Frame (#30)**. Next, attach the two **Pivot Axles (#41)**, the **Cam Support Tube (#34)**, and the **Adjustable Cam (#33)** to the **Main Frame (#30)**.

 **Note:** Refer to the Exploded View Diagram on fold-out page 11 for further illustration of this assembly.

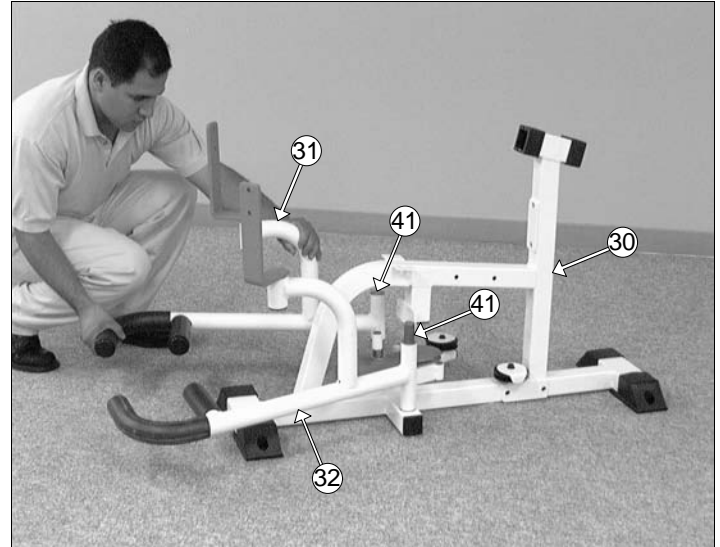



FIG. 12 Attach the **Left Leg Arm (#32)** to the corresponding **Pivot Axle (#41)**, repeat the procedure for the **Right Leg Arm (#31)**.

 **Note:** Refer to the Exploded View Diagram on fold-out page 11 for further illustration of this assembly.

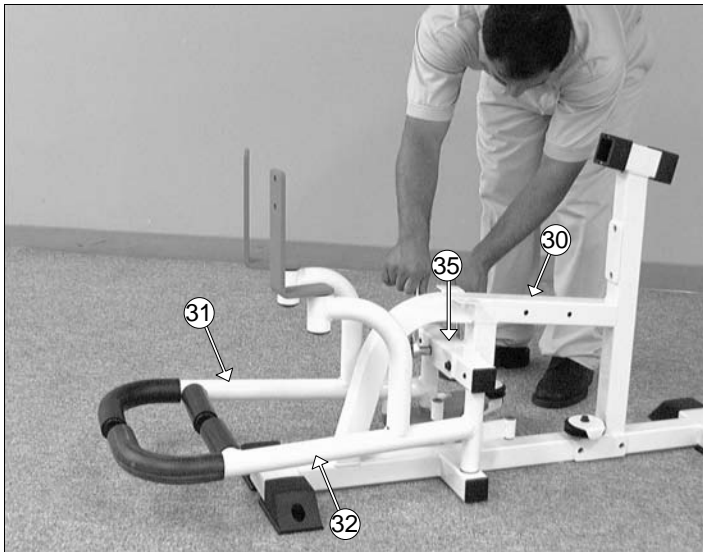


FIG. 13 Maneuver the two **Pivot Axles (#41)** into the holes on the bottom side of the **Pivot Axle Support Tube (#35)**. Next, Loosely Fasten the **Pivot Axle Support Tube (#35)** along with the two captive **Pivot Axles (#41)** to the **Main Frame (#30)** using two Hex Head Cap Screws 3/8-16 X 3 1/4 (#78), four Flat Washers SAE 3/8" (#19), and two Nylon Insert Lock Nuts 3/8-16 (#79).

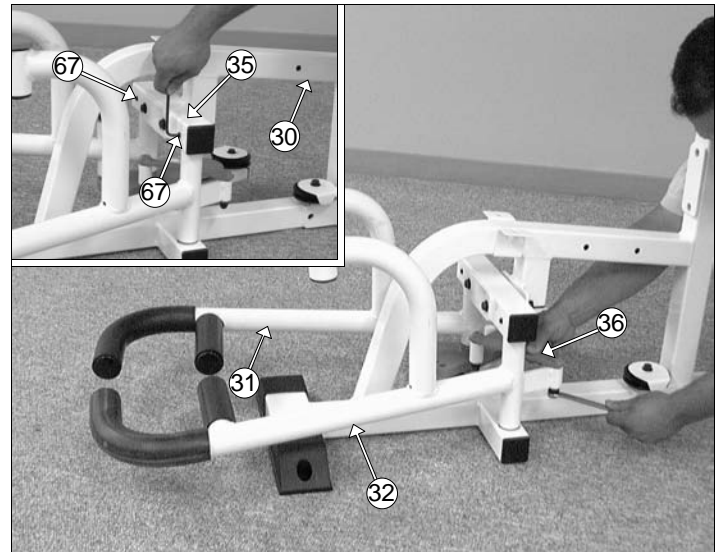


FIG. 14 Attach the **Pivot Actuator Plate (#36)** to the **Right Leg Arm (#31)** and the **Left Leg Arm (#32)** receptacles and secure it into place using two Flat Washers SAE 3/8" (#19), and two Nylon Insert Lock Nuts 3/8-16 (#79).

Next, fully fasten the **Pivot Axle Support Tube (#35)** to the **Main Frame (#30)**. Then, thread the four Socket Set Screws 3/8-16 X 1/2 (#67) located on the **Pivot Axle Support Tube (#35)** to align the **Leg Arms (#31, #32)**.

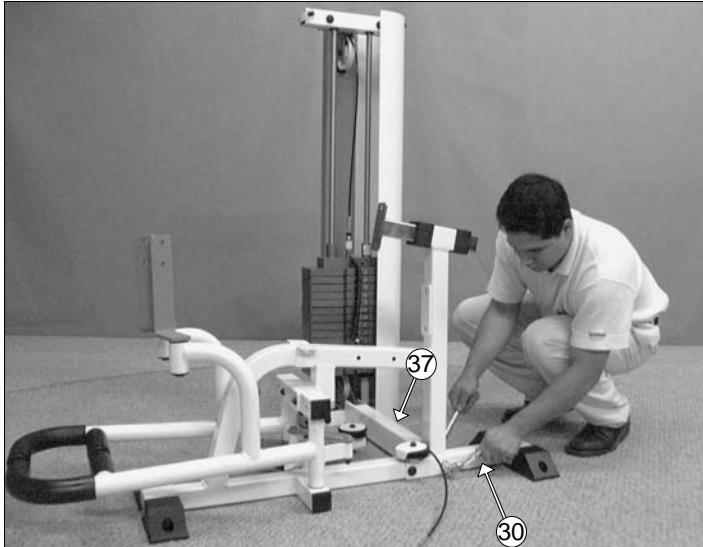


FIG. 15 Attach the **Main Frame (#30)** to the **Bottom Cross Brace (#37)**, in the position as shown above, using two Hex Head Cap Screws 1/2-13 X 3 1/2 (#24), four Flat Washers SAE 1/2" (#29), and two Nylon Insert Lock Nuts 1/2-13 (#22).

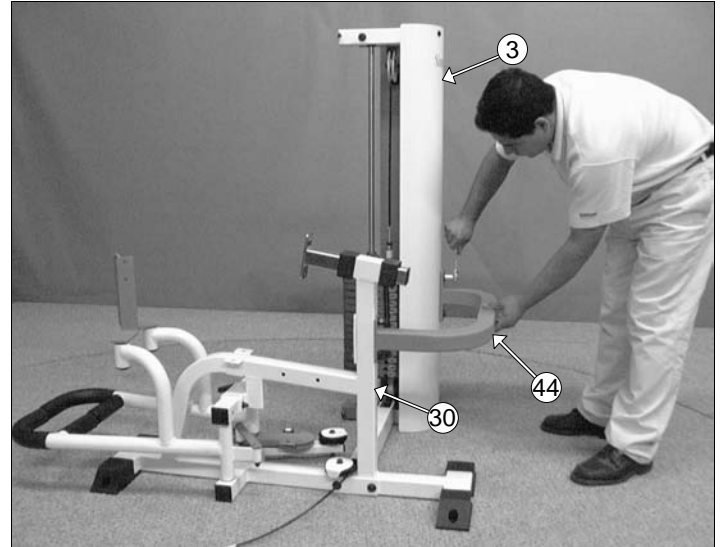


FIG. 16 Affix the **Top Cross Brace (#44)** to the **Main Frame (#30)** using two Hex Head Cap Screws 1/2-13 X 3 1/2 (#24), four Flat Washers SAE 1/2" (#29), and two Nylon Insert Lock Nuts 1/2-13 (#22). Next, affix the **Top Cross Brace (#44)** to the **Weight Shroud w/Plate (#3)** using two Hex Head Cap Screws 1/2-13 X 1 (#80), and two Split Lock Washers B/O 1/2" (#83).

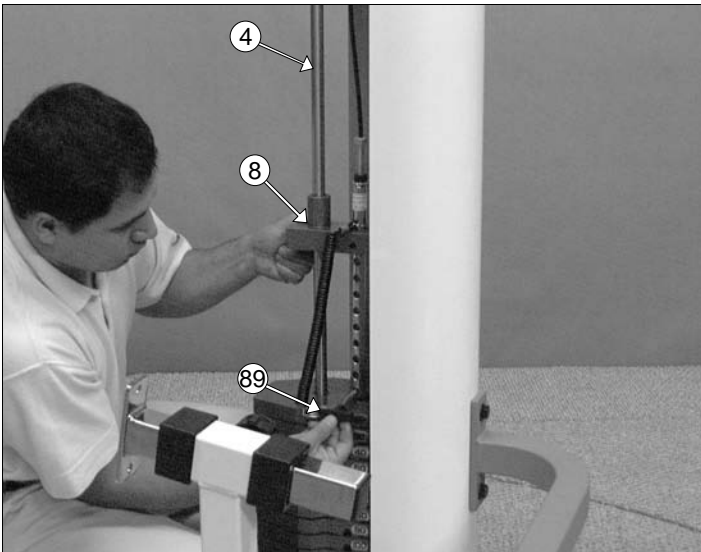


FIG. 17 Lift the **Top Plate/Selector Bar (#8)** about 8" over the weight stack and use the **Selector Pin (#89)** to lock it into that position. This will facilitate the assembly of the **Cable (#49)** to the **Adjustable Cam Plate (#33)**.

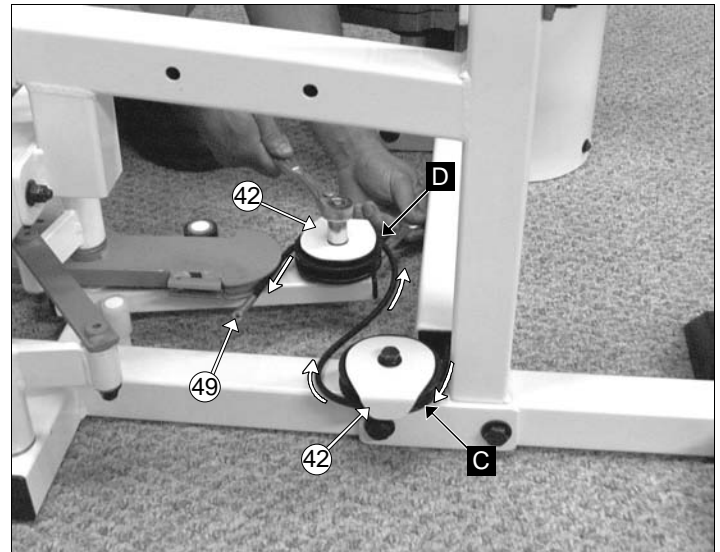


FIG. 18 Route the **Cable (#49)** around the Nylon Pulleys 3 1/2" Rd. (#81-Labeled C, D) passing the cable between the Nylon Pulleys and the **Cover Plates (#42)**. Next, secure these assemblies and position the two **Cover Plates (#42)** as shown above.



Note: The black boxed letter pointing to the pulleys are used throughout this manual as reference to the Cable Mapping Diagram on fold-out page 10. These black boxed letters will be primarily used for locating certain pulleys during the cable routing process beginning with **Fig. 18**.

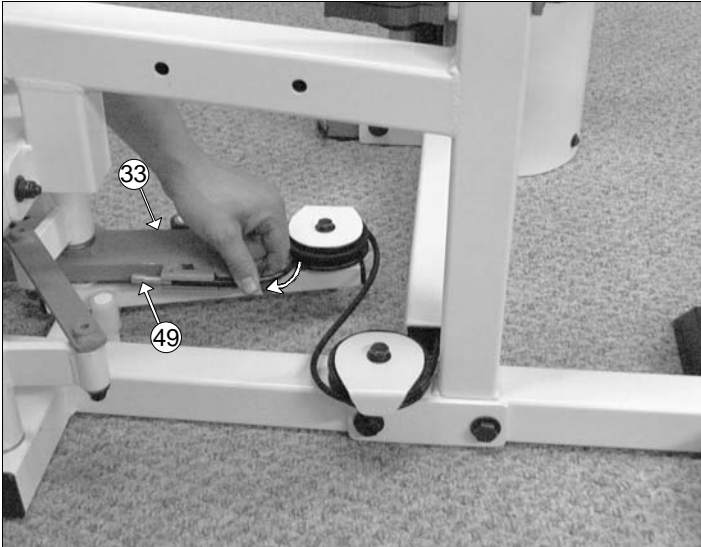


FIG. 19 Attach the **Cable (#49)** to the cable retainer of the **Adjustable Cam Plate (#33)**.



Note: Refer to **Fig B** on fold-out page 10 for further detailed illustration of this assembly.

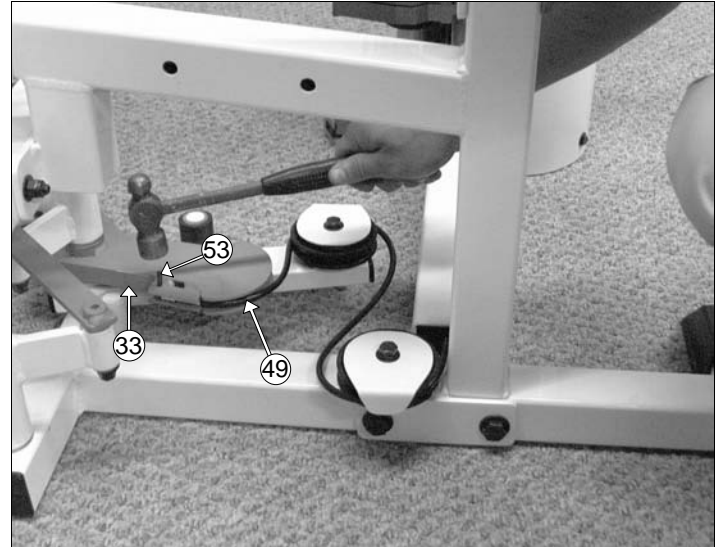


FIG. 20 Using a hammer, insert the Roll Pin 3/16 X 3/4 (#53) to the cable retainer bracket of the **Adjustable Cam Plate (#33)**.

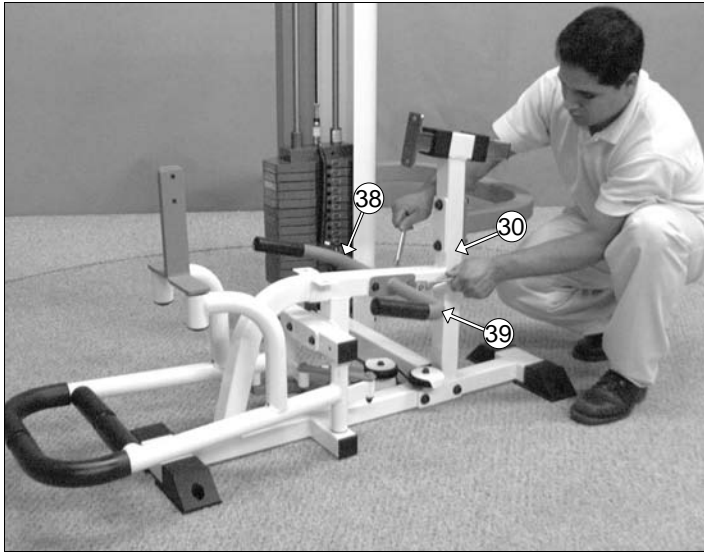


FIG. 21 Attach the **Right Handle (#38)** and the **Left Handle (#39)** to the **Main Frame (#30)** using two Hex Head Cap Screws 3/8-16 X 3 1/4 (#78), four Flat Washers SAE 3/8" (#19), and two Nylon Insert Lock Nuts 3/8-16 (#79).

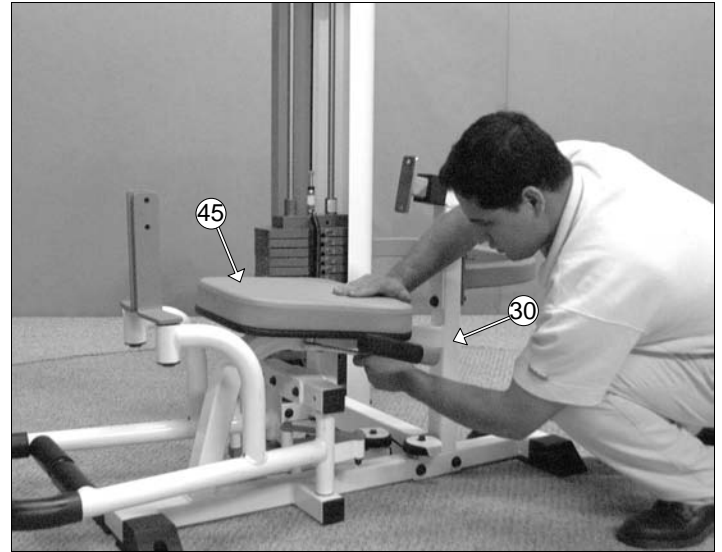


FIG. 22 Affix the **Seat Pad (#45)** to the **Main Frame (#30)**, in the position as shown above, using two Hex Head Cap Screws 3/8-16 X 1 1/4 (#75), and two Flat Washers SAE 3/8" (#19).

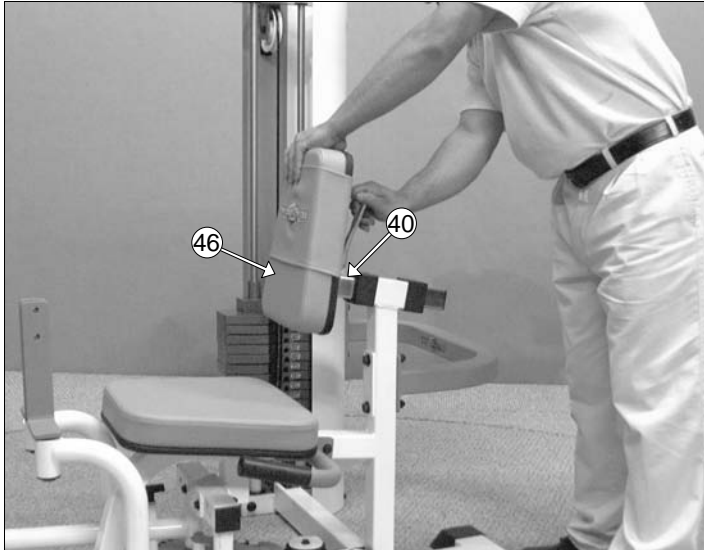


FIG. 23 Attach the **Back Pad (#46)** to the **Adjustable Back Pad Tube (#40)** using two Hex Head Cap Screws 3/8-16 X 1 1/4 (#75), and two Flat Washers SAE 3/8" (#19).

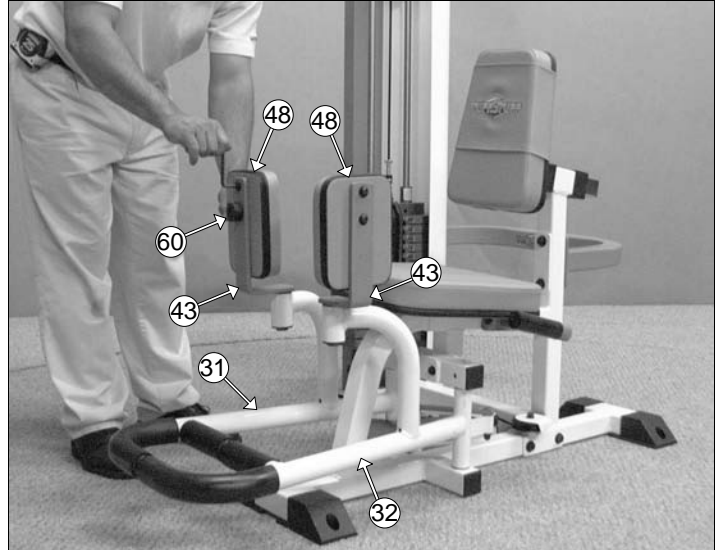


FIG. 24 Attach the two **Leg Pads (#48)** to the two **Leg Pad Pivot Brackets (#43)** using three Button Head Socket Cap Screws 3/8-16 X 1 1/4 (#73), one Hex Head Cap Screw 3/8-16 X 1 3/4 (#65), one Rubber Bumper 3/8 X 1 1/2 (#60), and three Flat Washers SAE 3/8" (#19).

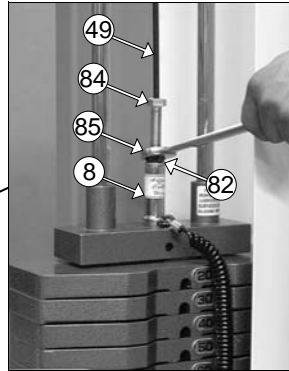
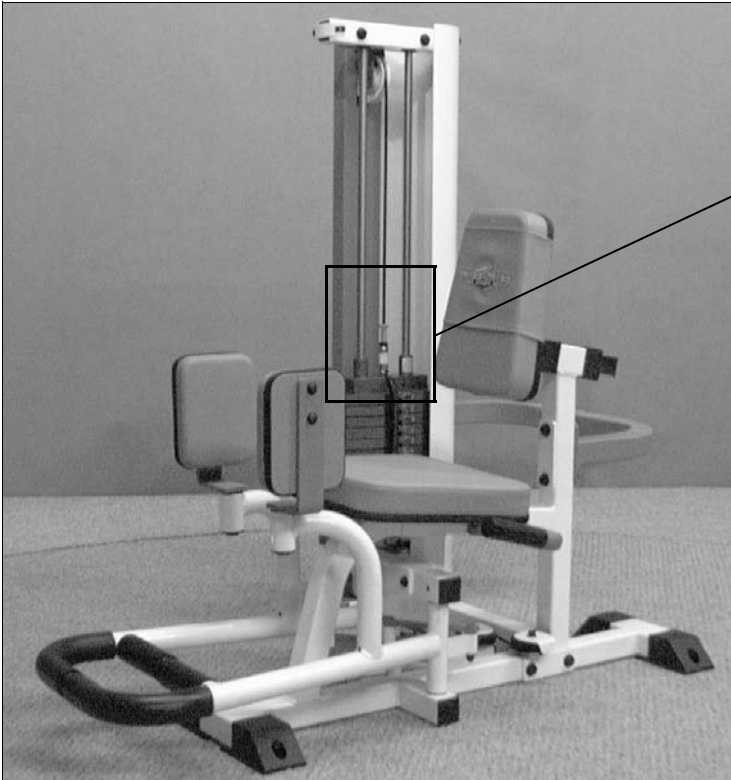
Note: Refer to the Exploded View Diagram on fold-out page 11 for further illustration of this assembly.

CABLE ADJUSTMENT

It is imperative that you maintain proper cable adjustment to ensure a safe and smooth operation.



Caution: The Cable should be inspected and adjusted periodically to avoid any slack in the cable which would, consequently, prevent any damage to the equipment or personal injury.



Cable Adjustment

1. Loosen the Finished Hex Nut 1/2-13 (#85).
2. Thread the Cable Hex Tap Bolt 1/2-13 X 3 (#84) in or out of the threaded socket of the **Top Plate Selector Bar (#8)** to give the **Cable (#49)** proper tension.
3. Re-tighten the Finished Hex Nut 1/2-13 (#85) to complete the adjustment.



Caution: Make sure the Cable Hex Tap Bolt 1/2-13 X 3 (#84) is threaded at least 1/2" into the threaded socket of the **Top Plate Selector Bar (#8)** once the cable adjustment has been completed.

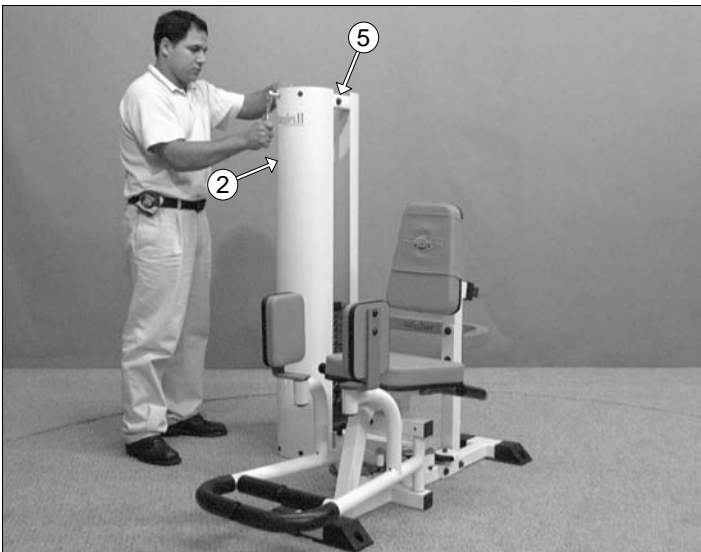


FIG. 25 Affix the **Weight Shroud (#2)** to the bottom of the **Weight Stack Frame (#1)** and at the top of the **Guide Rod Retainer (#5)** using four Hex Head Cap Screws 1/4-20 X 3/4 (#21), and four Flat Washers 1/4" (#20).

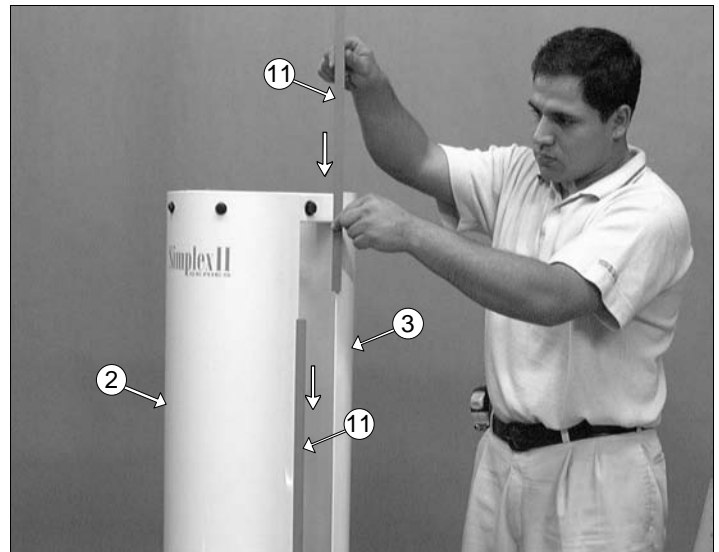


FIG. 26 Insert the two Plastic Shroud Edge Protectors (#11) to both **Shrouds (#2, #3)**, in the position as shown above, and slide them all the way down.

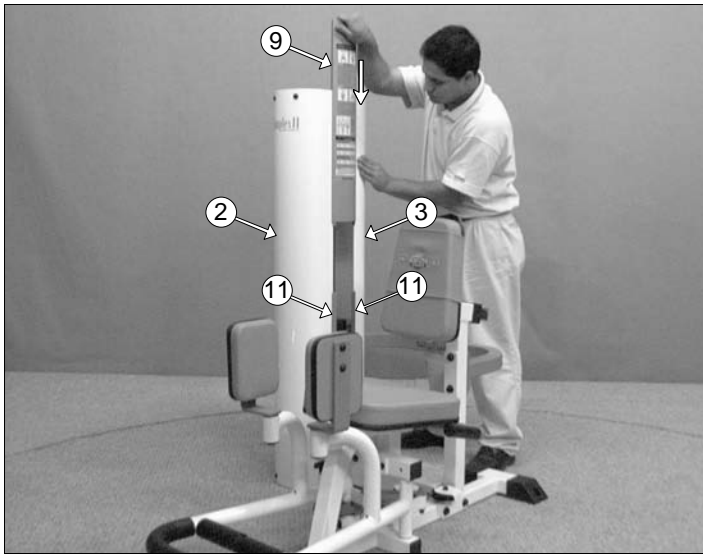


FIG. 27 Align the edges of both **Shrouds (#2, #3)** with the grooves of the **Plastic Shroud Gap Cover (#9)** and slide it down, as shown above.

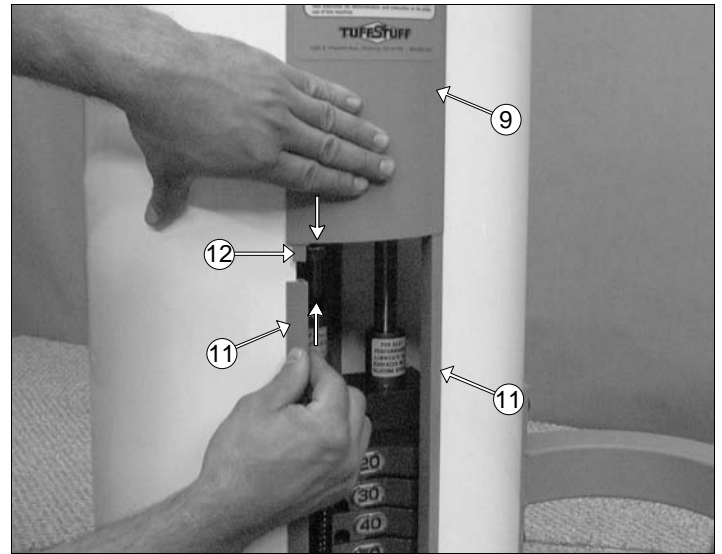


FIG. 28 Connect the two **Plastic Shroud Edge Protectors (#11)** to the **Plastic Shroud Gap Cover (#9)** using the two **Plastic Connectors (#12)**.

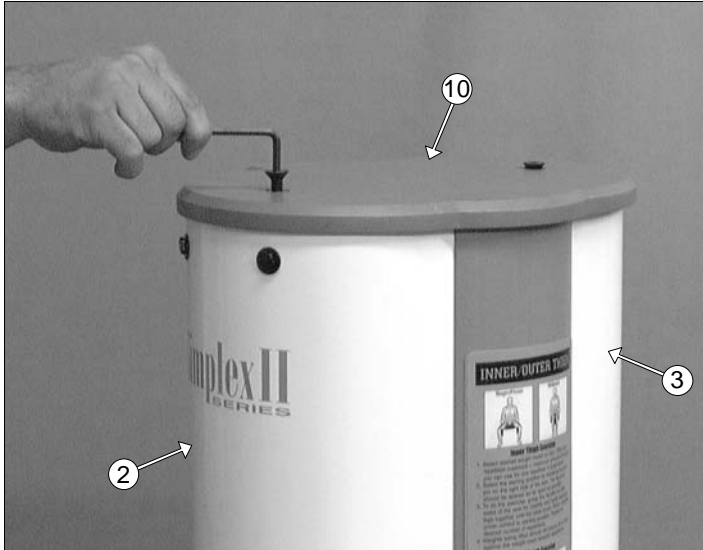


FIG. 29 Attach the **Plastic Shroud Lid (#10)** to the **Guide Rod Retainer (#5)**, in the position as shown above, and secure it into place using two **Flat Head Socket Cap Screws 3/8-16 X 3 (#25)**.

COLOR CHART		SP-415 Inner/Outer Thigh					
GRAY= SUB-ASSEMBLY PARTS		Parts List					
BLACK= HARDWARE							
Item No.	Description	Part No.	Qty	Item No.	Description	Part No.	Qty
1	WEIGHT STACK FRAME 54" LONG	UP0780	1	52	NYLON BUSHING 1 X 1 1/2 X 7/8 X 1 3/4 X 1/8	BNH0531	4
2	WEIGHT SHROUD 54" LONG	UP0781	1	53	ROLL PIN 3/16 X 3/4	BNH0663	1
3	WEIGHT SHROUD W/PLATE 54" LONG	UP0782	1	54	PLASTIC TUBE GUIDE W/LIP-TEETH 2 1/4" SQ.	BNH0059	2
4	GUIDE ROD 3/4 X 53 5/8	UP0783	2	55	PLASTIC INSERT CAP 1 3/4" SQ.	BNH0053	1
5	GUIDE ROD RETAINER	UP0784	1	56	PLASTIC INSERT CAP 1 3/4" RD.	BNH0011	4
6	WEIGHT STACK SPACER 4"	UP0786	2	57	PLASTIC INSERT CAP 2" SQ.	BNH0012	4
7	15 LB WEIGHT PLATE	BNH0926	14	58	PLASTIC INSERT CAP 1" X 2"	BNH0005	3
8	10 LB TOP PLATE W/ADJ. SLTR BAR 14 WTS	BNH1097	1	59	PLASTIC END CAP 2 X 3 (SIMPLEX)	BNH0606	4
9	PLASTIC SHROUD GAP COVER 27" LONG	BNH1083	1	60	RUBBER BUMPER 3/8 X 1 1/2	BNH0514	1
10	PLASTIC SHROUD LID 5/8 X 14-1/8 X 10	BNH0185	1	61	RUBBER TUBE 1.625 X 1.875 X 6	BNH0978	2
11	PLASTIC SHROUD EDGE PROTECTOR 1/8 X 27	BNH0599	2	62	RUBBER TUBE 1.625 X 1.875 X 11 3/4	BNH0980	2
12	SHROUD GAP COVER CONNECTOR	BNH1183	2	63	RUBBER GRIP 1 ID X .125 X 7 1/4	BNH0963	2
13	EDGE PROTECTOR GRAY 54" LONG	BNH1148	2	64	UHMW STOPPER 3/4 ID X 1 OD 1 3/8	BNH0198	2
14	URETHANE BUMPER 1 3/4	BNH0229	3	65	HEX HEAD CAP SCREW GR-5 B/O 3/8-16 X 1 3/4	BNH0274	1
15	RUBBER DONUT 3/4 X 2 1/2	BNH0068	2	66	TURN/PULL PIN BODY W/LOCK	BNH0990	1
16	NYLON PULLEY 4 1/2 RD. WHITE	BNH0556	2	67	SOCKET SET SCREW 3/8-16 X 1/2	BNH0474	4
17	U-STYLE TAPPED HOLE NUT 1/4-20	BNH0708	8	68	FLAT PHILLIPS MACHINE SCREW 8-32 X 1/4	BNH0408	1
18	FLAT WASHER USS B/O 3/4 X 2"	BNH0878	4	69	SOCKET SET SCREW 10-32 X 1/8	BNH0473	4
19	FLAT WASHER SAE B/O 3/8"	BNH0239	25	70	RETAINING SNAP RING EXT. PLAIN .925 X 1 X .042	BNH0419	2
20	FLAT WASHER USS B/O 1/4"	BNH0233	8	71	ALUMINUM CAP 1" RD. (CAP-100)	BNH0537	2
21	HEX HEAD CAP SCREW GR-5 B/O 1/4-20 X 3/4	BNH0890	8	72	PUSH PULL PIN 1/2 X 5 5/8	BNH0586	1
22	NYLON INSERT LOCK NUT B/O 1/2-13	BNH0212	8	73	BUTTON HEAD SOCKET CAP SCREW B/O 3/8-16 X 1 1/4	BNH0896	3
23	NYLON INSERT JAM LOCK NUT B/O 3/8-16	BNH0365	2	74	SPLIT LOCK WASHER B/O 3/8"	BNH0658	1
24	HEX HEAD CAP SCREW GR-5 B/O 1/2-13 X 3-1/2	BNH0263	6	75	HEX HEAD CAP SCREW GR-5 B/O 3/8-16 X 1 1/4	BNH0273	4
25	FLAT HEAD SOCKET CAP SCREW B/O 3/8-16 X 3	BNH0787	2	76	HEX HEAD CAP SCREW GR-5 B/O 3/8-16 X 1 1/2	BNH0303	1
26	HEX HEAD CAP SCREW GR-5 B/O 3/8-16 X 2	BNH0279	1	77	HEX HEAD CAP SCREW GR-5 B/O 3/8-16 X 3	BNH0282	1
27	HEX HEAD CAP SCREW GR-5 B/O 1/2-13 X 3 1/4	BNH0576	2	78	HEX HEAD CAP SCREW GR-5 B/O 3/8-16 X 3 1/4	BNH0312	4
28	RUBBER GROMMET 3/4" ID (2867-012)	BNH0401	2	79	NYLON INSERT LOCK NUT B/O 3/8-16	BNH0214	7
29	FLAT WASHER SAE B/O 1/2"	BNH0238	16	80	HEX HEAD CAP SCREW GR-5 B/O 1/2-13 X 1	BNH0259	2
30	MAIN FRAME	UP0845	1	81	NYLON PULLEY 3 1/2"	BNH0553	2
31	RIGHT LEG ARM	UP0852	1	82	SPLIT LOCK WASHER Z/P 1/2"	BNH0572	1
32	LEFT LEG ARM	UP0352	1	83	SPLIT LOCK WASHER B/O 1/2"	BNH0653	2
33	ADJUSTABLE CAM	UP0846	1	84	CABLE HEX TAP BOLT Z/P 1/2-13 X 3	BNH1047	1
34	CAM SUPPORT TUBE	UP0847	1	85	FINISHED HEX NUT B/O 1/2-13	BNH0201	1
35	PIVOT AXLE SUPPORT TUBE	UP0848	1	86	HEX KEY 3/32"	BNH0372	1
36	PIVOT ACTUATOR PLATE	UP0357	1	87	HEX KEY 7/32"	BNH0575	1
37	BOTTOM CROSS BRACE	UP0849	1	88	HEX KEY 3/16"	BNH0371	1
38	RIGHT HANDLE	UP0270	1	89	SELECTOR PIN W/COIL DOUBLE LOCK	UP0466	1
39	LEFT HANDLE	UP0271	1	90	DECAL-WEIGHT NUMBERS 20-150 LB (14 PC SET)	BNH1203	1
40	ADJUSTABLE BACK PAD TUBE	UP0361	1	91	U-STYLE TAPPED HOLE NUT 3/8-16	BNH1211	2
41	PIVOT AXLE	UP0363	2	92	DECAL-SIMPLEX II (1 7/8 X 5 3/16)	BNH1199	1
42	SMALL COVER PLATE	UP1000	2	93	DECAL-TUFFSTUFF (2 3/4 X 19 1/16)	BNH1200	1
43	LEG PAD PIVOT BRACKET	UP0364	2	94	DECAL-EXERCISE SP-415 INNER/OUTER THIGH	BNH1196	1
44	TOP CROSS BRACE	UP0891	1	95	DECAL-SMALL TUFFSTUFF LOGO DIAMOND SHAPE	BNH0359	1
45	SEAT PAD	UP0188	1	96	DECAL-ADJUST CABLE HERE	BNH0789	1
46	BACK PAD	UP0811	1	97	DECAL-FOR BEST PERFORMANCE 1-1/4 X 1-1/2	BNH0143	1
47	WEAR COVER (OPTIONAL)	UP0851	1	98	DECAL-DANGER TIGHTEN THIS RET..., 3/4 X 1-1/2	BNH0142	1
48	LEG PAD	UP0365	2	99	DECAL-CAUTION 1 3/4 X 5-1/2 HORIZONTAL	BNH0126	1
49	INNER/OUTER CABLE	UP0867	1	100	DECAL-WARNING KEEP HANDS AND FINGERS...	BNH0620	1
50	BRONZE BUSHING 1 X 1 1/4 X 3/4 X 1 1/2 X 1/8	BNH0527	8	101	SUPER LUBE TEFLON LUBRICANT 82340	BNH0704	2
51	BRONZE BUSHING 1/2 X 5/8 X 1/2 X 7/8 X 1/8	BNH0528	4				

DO NOT DISCARD THIS MANUAL



LIMITED WARRANTY

TuffStuff warrants to the original purchaser only that TuffStuff equipment will be free from defects in material and workmanship. The warranty and remedies set forth herein are conditioned upon proper storage, installation, use, maintenance and conformance with any recommendations of TuffStuff. This warranty does not cover products not manufactured by TuffStuff or products which are altered without the express written consent of TuffStuff. This warranty as specified: a) Frame structure and welds — Lifetime, b) Moving parts (e.g. pulleys, bearings, bushings) — 5 years; c) Cables upholstery, hand-grips, finish and any miscellaneous parts not listed — 1 year; from the day of delivery to the original purchaser. The obligation of TuffStuff under this warranty is limited to repairing or replacing warranted defective parts, as TuffStuff may elect, at TuffStuff's facility in Pomona, California, without charge to purchaser for either parts or labor. Purchaser is responsible for installation of repaired or replaced parts, and all transportation and insurance costs on returned or replaced equipment to and from TuffStuff's facility in Pomona.

THE FORGOING SHALL CONSTITUTE THE SOLE REMEDY OF THE PURCHASER AND THE SOLE LIABILITY OF TUFFSTUFF WITH REGARD TO WARRANTY. NO IMPLIED STATUTORY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE SHALL APPLY. IN NO EVENT, WHETHER AS A RESULT OF BREACH OF CONTRACT, WARRANTY, NEGLIGENCE OR OTHERWISE, SHALL TUFFSTUFF BE LIABLE FOR SPECIAL, INCIDENTAL OR CONSEQUENTIAL DAMAGES INCLUDING, BUT NOT LIMITED TO, LOSS OF PROFITS OR REVENUE, LOSS OF USE OF EQUIPMENT, COST OF CAPITAL, COST OF SUBSTITUTION EQUIPMENT, DOWNTIME COST, OR CLAIMS OF CUSTOMERS OR PURCHASER FROM SUCH DAMAGE.

This warranty is the final, complete and exclusive agreement of the parties with respect to the quality or performance of the equipment and no action for breach of this written warranty or any implied warranty shall be commenced more than one (1) year after the accrual of the cause of action. No modification of this warranty or waiver of its terms shall be binding on either party unless approved in writing by an authorized representative of the party. Contact TuffStuff at 1325 E. Franklin Avenue, Pomona, California 91766, before returning any defective equipment.

Note: Retain your sales receipt and be sure to mail in the warranty registration card to insure that a permanent record of your purchase is on file with the factory and to avoid unnecessary delays in warranty service.

TuffStuff Fitness Equipment, Inc.

1325 E. Franklin Avenue
Pomona, CA 91766, USA

Ph: 909-629-1600 Fax: 909-629-4967

E-mail: service@tuffstuff.net Net: www.tuffstuff.net