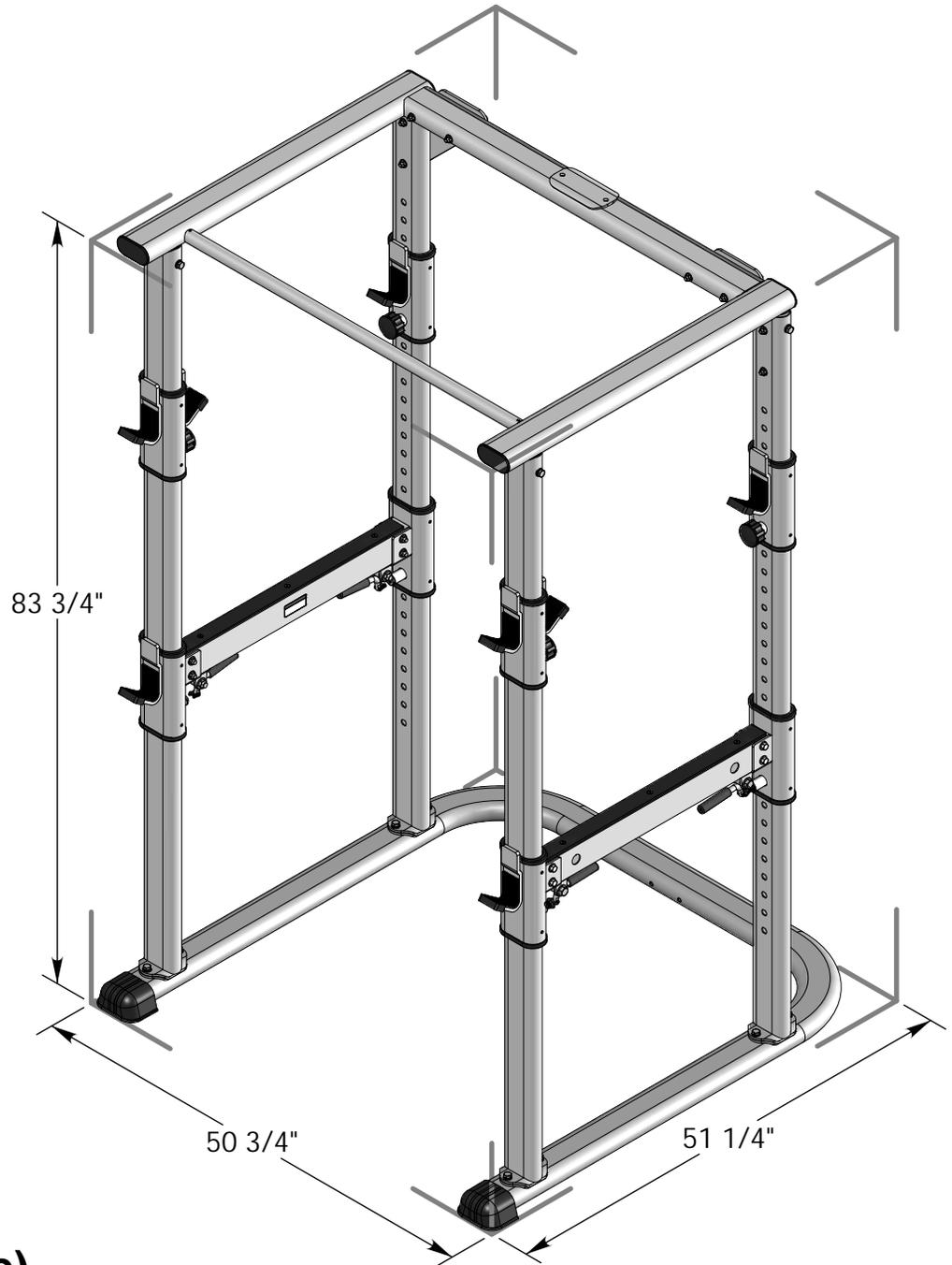


# ASSEMBLY INSTRUCTIONS



**RPR-265**

**Power Rack (Cage)**



**TuffStuff Fitness Equipment, Inc.**

1325 E. Franklin Avenue  
Pomona, CA 91766, USA

Ph: 909-629-1600 Fax: 909-629-4967

E-mail: [service@tuffstuff.net](mailto:service@tuffstuff.net) Net: [www.tuffstuff.net](http://www.tuffstuff.net)

**AMERICA'S PREMIER EXERCISE EQUIPMENT**

## Introduction

### About the RPR-265 Power Rack (Cage)

Congratulations on your new purchase of the **Power Rack (Cage)**. We hope you are completely satisfied with this product and wish you many years of enjoyment.

### TuffStuff Equipment

This Tuffstuff product has been built to precise quality standards and has been carefully packaged to ensure that damage will not occur during shipment. The Home Lifetime Warranty and signature indicating final inspection has been conducted by our line foreman, is an expression of our confidence in the completeness, the materials, and workmanship of this product.

### Warranty

SEE A COPY OF WARRANTY ON BACK PAGE.

### Registration Card

To avoid unnecessary delays in warranty service and to insure that a permanent record of your purchase is on file with our factory, be sure to complete the warranty registration card and send it to TuffStuff Fitness Equipment today.

### Specifications

1. Maximum Wt. Capacity - 550 lbs.
2. Total Machine Weight - 280 lbs.
3. Footprint (LWH) - See Front Cover.

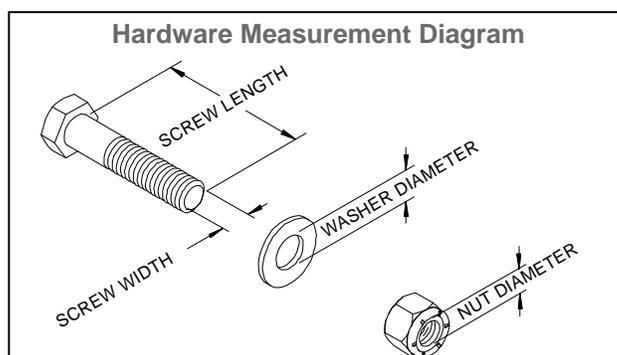
**Note:** Due to continuing product improvements, specifications and designs are subject to change without notice.

### Prior to the Assembly of the Power Rack (Cage)

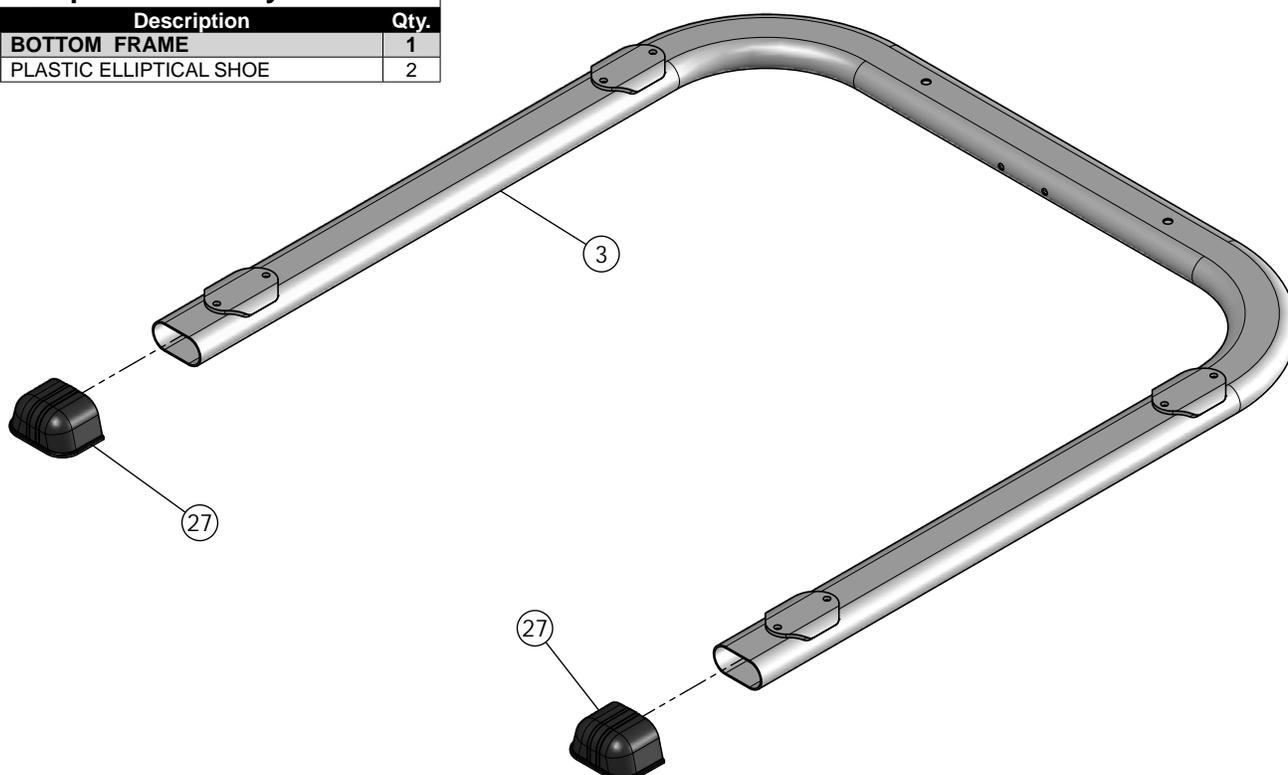
We advise you to consult your local TuffStuff retailer if you should have a question or problem regarding the proper assembly of this unit.

### Tool Requirements

1. One 7/8" combination wrench
2. One 3/4" combination wrench
3. One 9/16" combination wrench
4. One ratchet
5. One 3/4" socket
6. One 9/16" socket
7. Rubber Mallet
8. Windex or household glass cleaner
9. Measuring tape
10. Utility knife
11. Two stepladders



Step 1 Assembly List		
Item #	Description	Qty.
3	BOTTOM FRAME	1
27	PLASTIC ELLIPTICAL SHOE	2

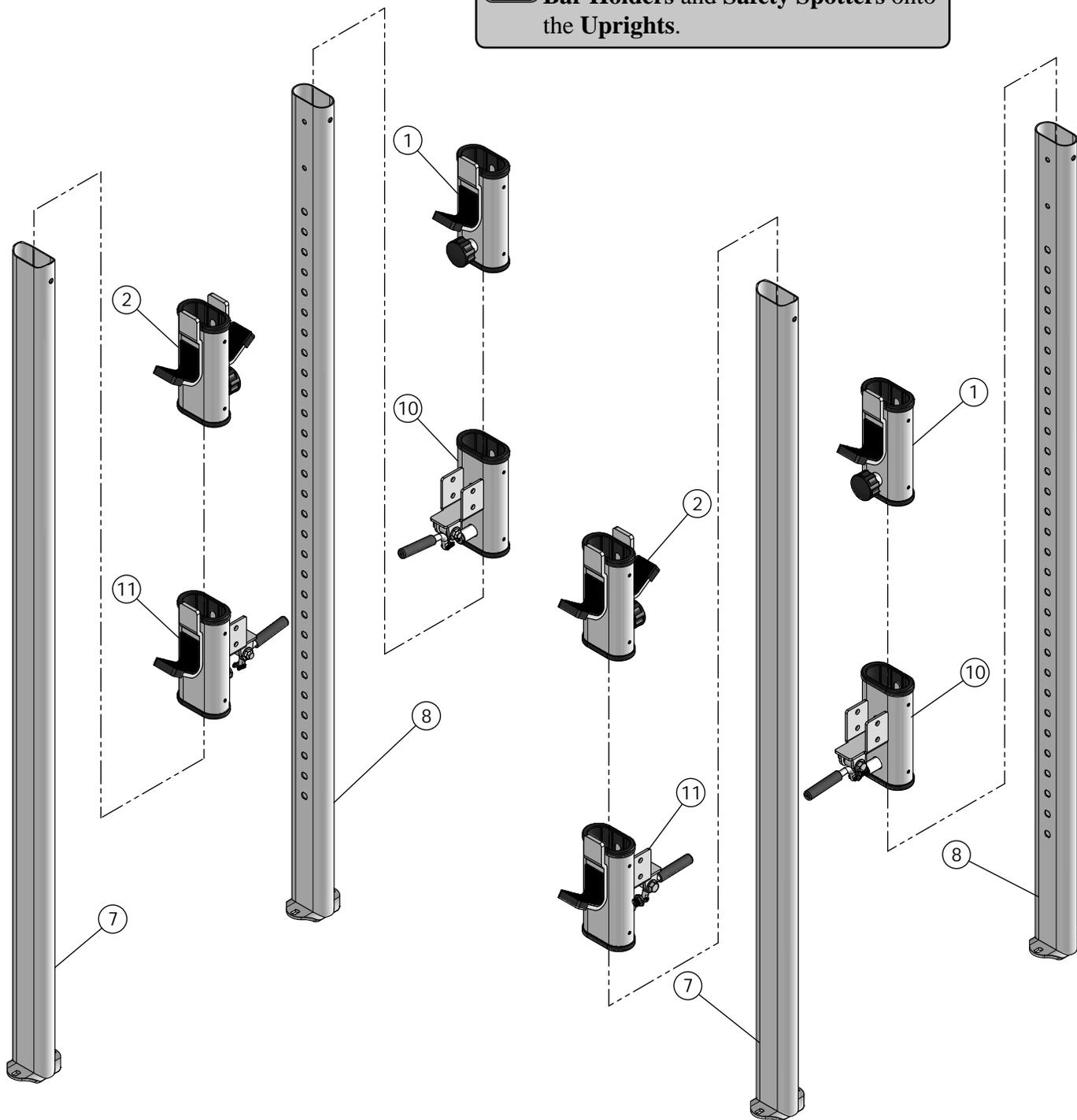


## Step 2 Assembly List

Item #	Description	Qty.
1	BAR HOLDER	2
2	BAR HOLDER W/TWO HOOKS	2
7	FRONT UPRIGHT	2
8	REAR UPRIGHT	2
10	SAFETY SPOTTER CARRIAGE	2
11	SAFETY SPOTTER CARRIAGE W/HOOK	2

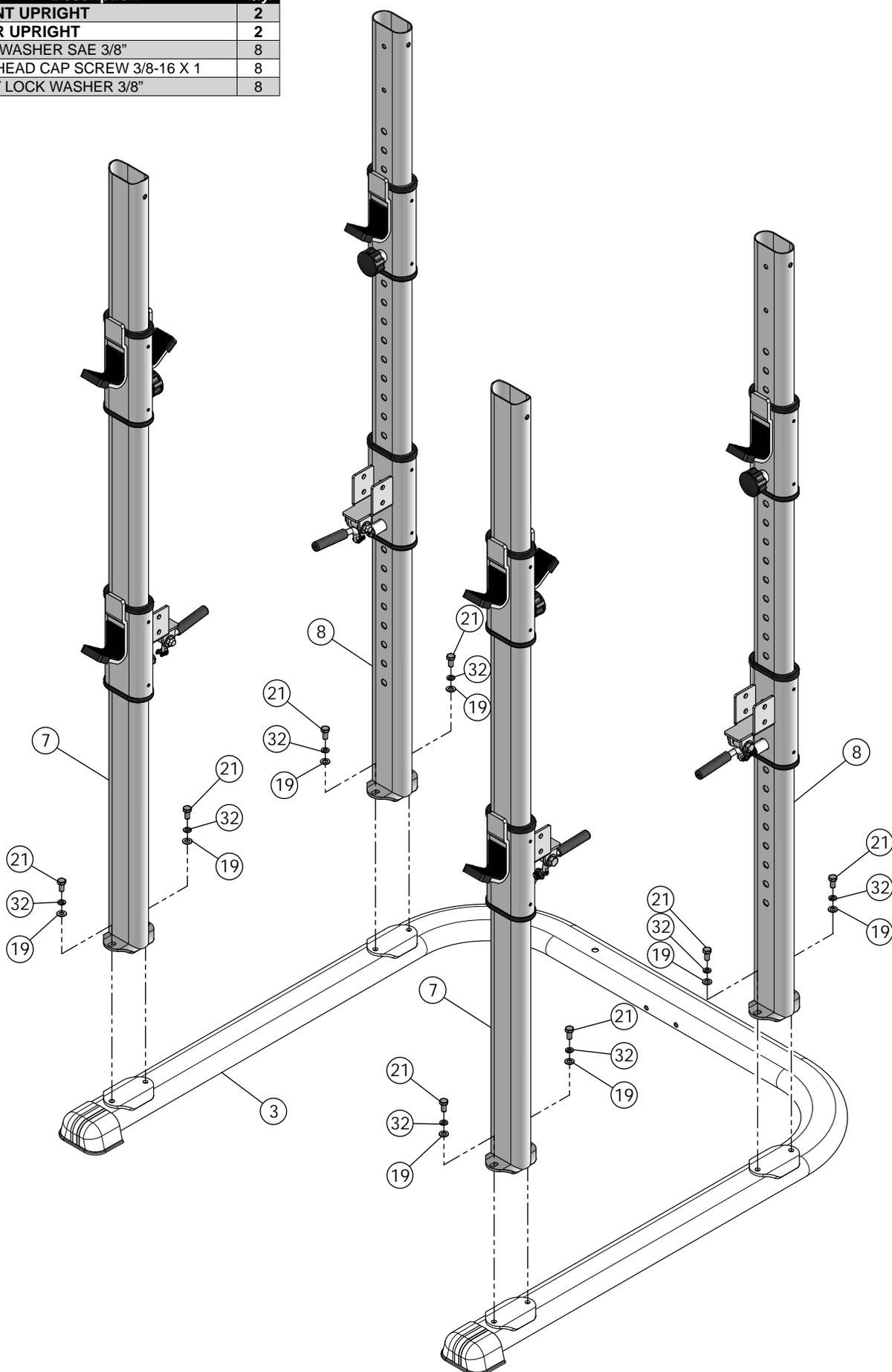


**Note:** Exert caution when inserting the **Bar Holders** and **Safety Spotters** onto the **Uprights**.



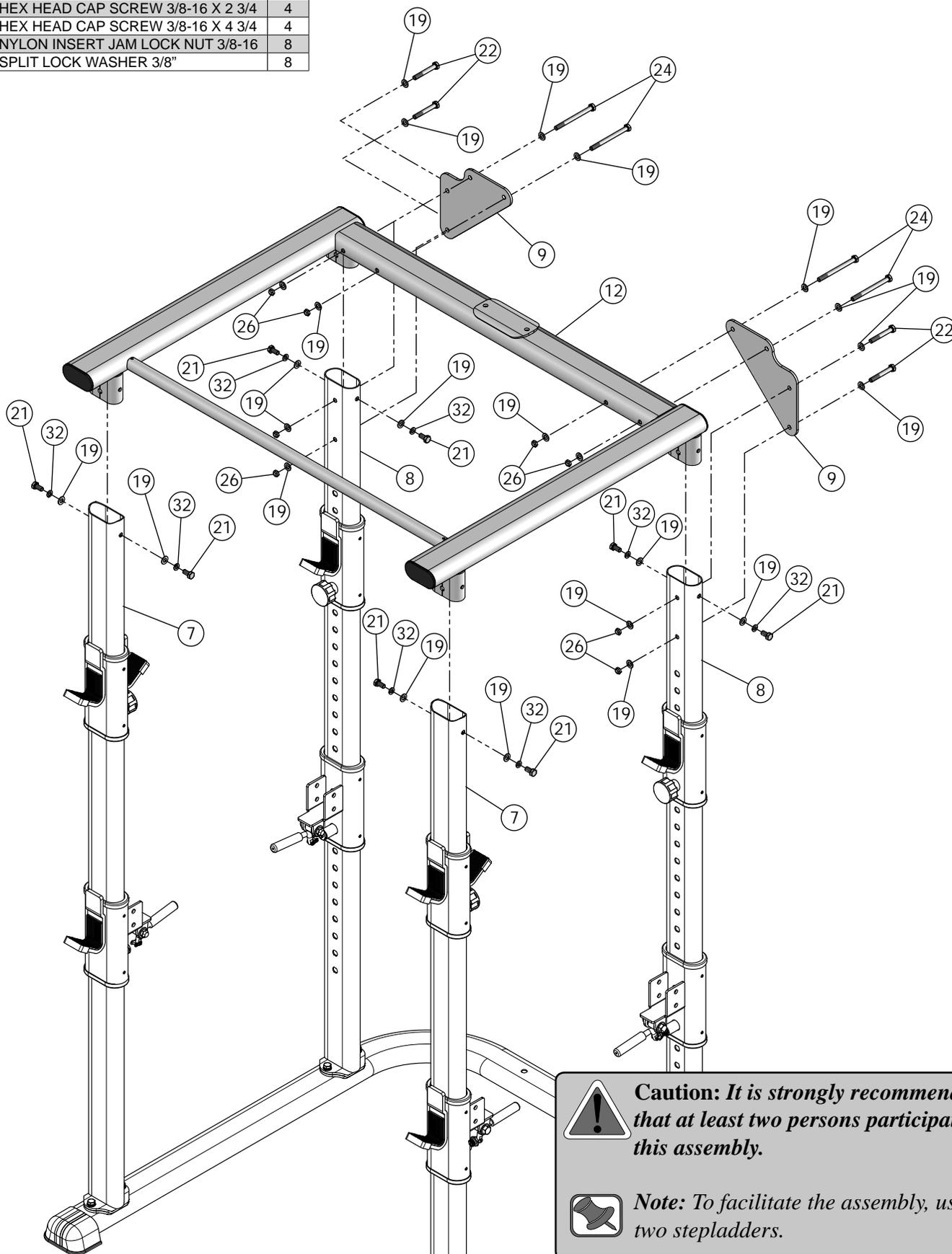
### Step 3 Assembly List

Item #	Description	Qty.
7	FRONT UPRIGHT	2
8	REAR UPRIGHT	2
19	FLAT WASHER SAE 3/8"	8
21	HEX HEAD CAP SCREW 3/8-16 X 1	8
32	SPLIT LOCK WASHER 3/8"	8



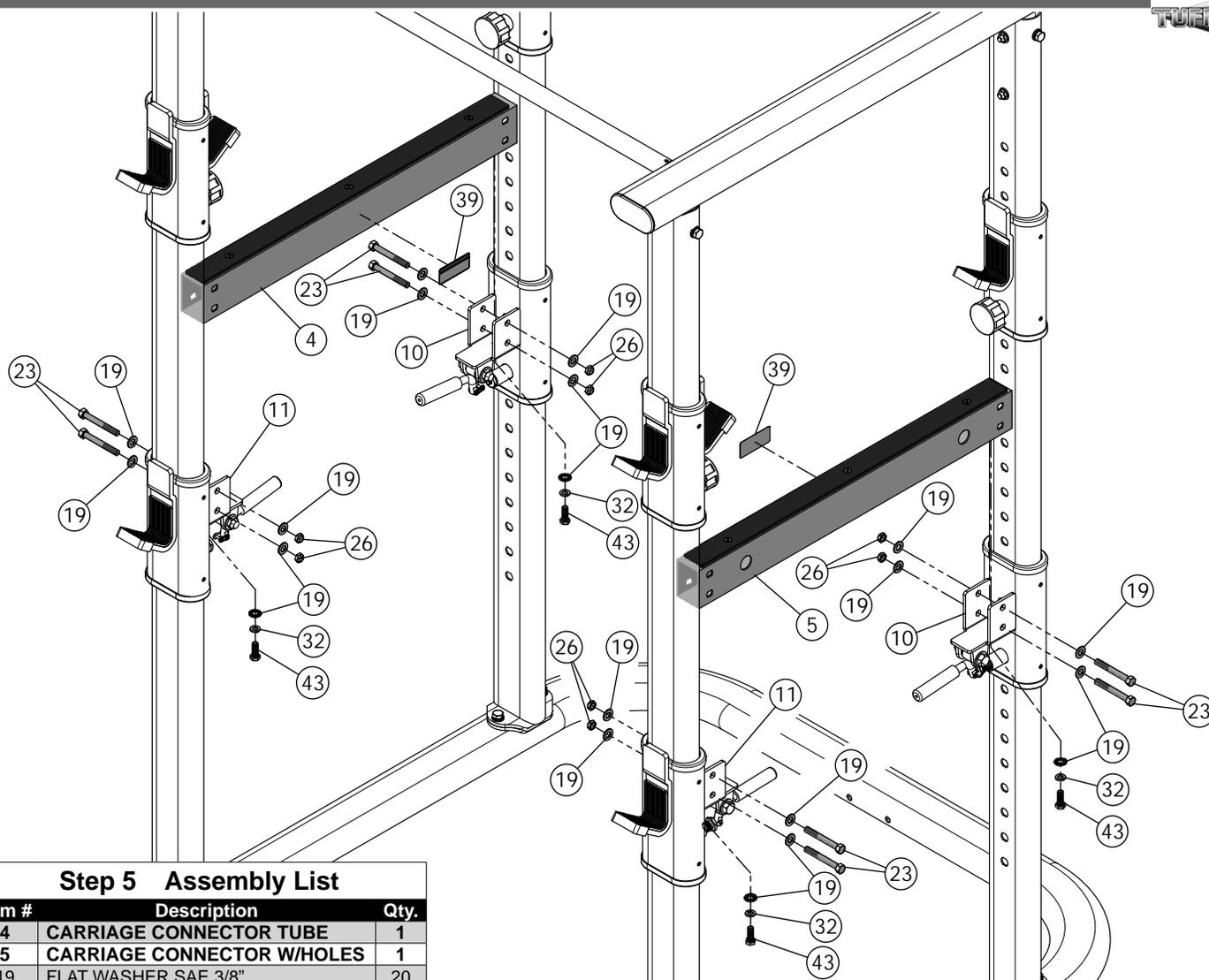
### Step 4 Assembly List

Item #	Description	Qty.
9	REINFORCEMENT CORNER PLATE	2
12	TOP FRAME	1
19	FLAT WASHER SAE 3/8"	24
21	HEX HEAD CAP SCREW 3/8-16 X 1	8
22	HEX HEAD CAP SCREW 3/8-16 X 2 3/4	4
24	HEX HEAD CAP SCREW 3/8-16 X 4 3/4	4
26	NYLON INSERT JAM LOCK NUT 3/8-16	8
32	SPLIT LOCK WASHER 3/8"	8



 **Caution:** It is strongly recommended that at least two persons participate in this assembly.

 **Note:** To facilitate the assembly, use two stepladders.



### Step 5 Assembly List

Item #	Description	Qty.
4	CARRIAGE CONNECTOR TUBE	1
5	CARRIAGE CONNECTOR W/HOLES	1
19	FLAT WASHER SAE 3/8"	20
23	HEX HEAD CAP SCREW 3/8-16 X 3	8
26	NYLON INSERT JAM LOCK NUT 3/8-16	8
32	SPLIT LOCK WASHER 3/8"	4
43	HEX HEAD CAP SCREW 3/8-16 X 3/4	4

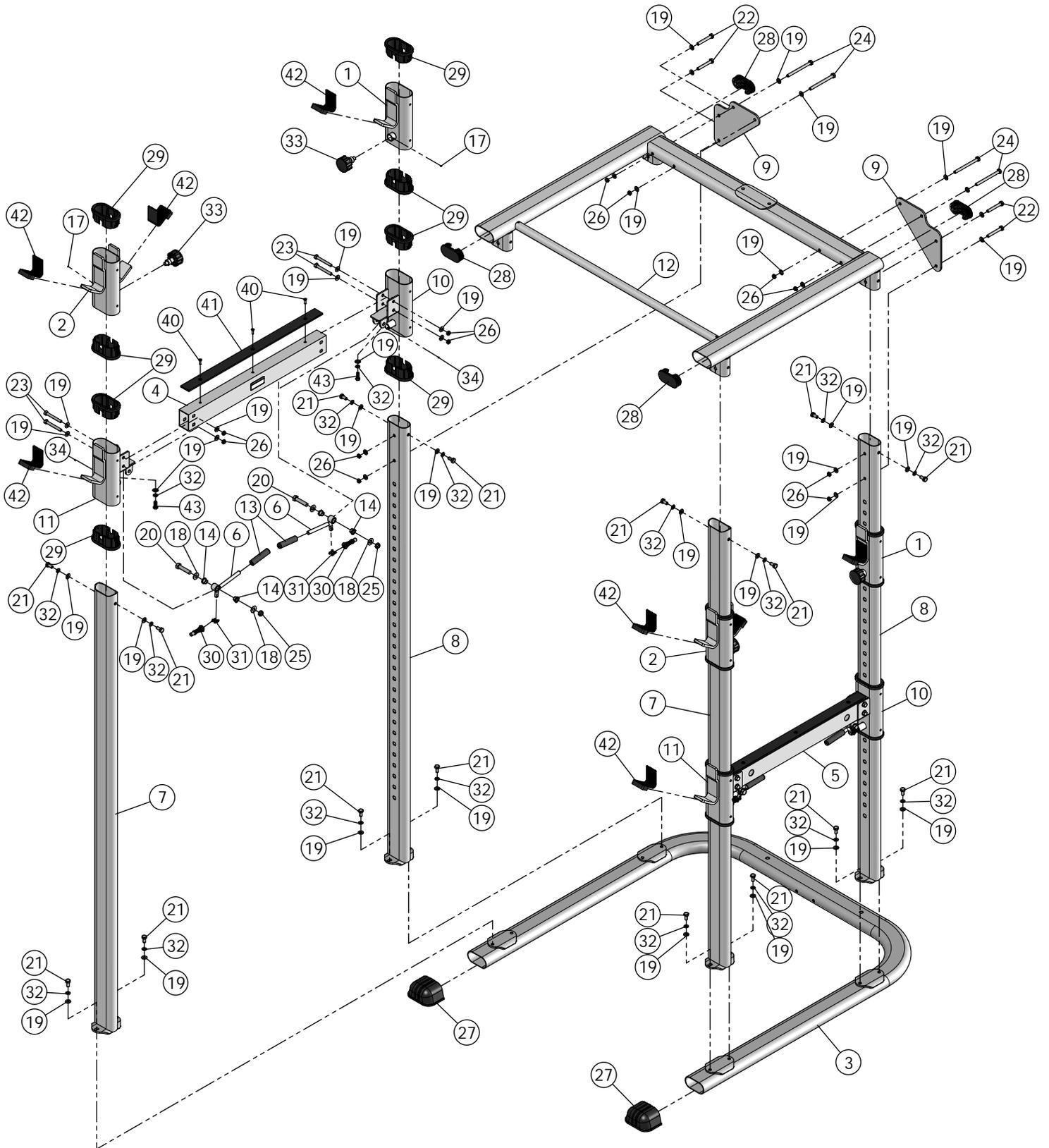
## RPR-265 Parts List

**COLOR CHART**  
**BOLD FONT = SUB-ASSEMBLY PARTS**  
 BLACK= HARDWARE

REV1

ITEM	DESCRIPTION	REV	PART NO.	QTY
1	BAR HOLDER	0	UP3926	2
2	BAR HOLDER W/TWO HOOKS	0	UP3927	2
3	BOTTOM FRAME	0	UP3923	1
4	CARRIAGE CONNECTOR TUBE	1	UP3928	1
5	CARRIAGE CONNECTOR W/HOLES	1	UP3929	1
6	CHROME LEVER HANDLE	0	UP3930	4
7	FRONT UPRIGHT	0	UP3931	2
8	REAR UPRIGHT	0	UP3932	2
9	REINFORCEMENT CORNER PLATE	0	UP3933	2
10	SAFETY SPOTTER CARRIAGE	1	UP3934	2
11	SAFETY SPOTTER CARRIAGE W/HOOK	1	UP3935	2
12	TOP FRAME	0	UP3936	1
13	BLACK RUBBER GRIP 1/2 X 4		BNH0530	4
14	BRONZE BUSHING 1/2 X 5/8 X 1/2 X 7/8 X 1/8		BNH0528	8
15	DECAL-CAUTION WEIGHT TRAINING SAFETY...		BNH0126	1
16	DECAL-IMPORTANT FOR BEST PERFORMANCE		BNH1894	4
17	FLAT PHILLIPS MACHINE SCREW 8-32 X 1/4		BNH0408	4
18	FLAT WASHER SAE Z/P 1/2"		BNH2031	8
19	FLAT WASHER SAE Z/P 3/8"		BNH2030	52
20	HEX HEAD CAP SCREW GR-5 Z/P 1/2-13 X 2 1/4		BNH2064	4
21	HEX HEAD CAP SCREW GR-5 Z/P 3/8-16 X 1		BNH2037	16
22	HEX HEAD CAP SCREW GR-5 Z/P 3/8-16 X 2 3/4		BNH2045	4

ITEM	DESCRIPTION	PART NO.	QTY
23	HEX HEAD CAP SCREW GR-5 Z/P 3/8-16 X 3	BNH2046	8
24	HEX HEAD CAP SCREW GR-5 Z/P 3/8-16 X 4 3/4	BNH2063	4
25	NYLON INSERT JAM LOCK NUT Z/P 1/2-13	BNH2026	4
26	NYLON INSERT JAM LOCK NUT Z/P 3/8-16	BNH2026	16
27	PLASTIC HORIZONTAL ELLIPTICAL SHOE	BNH1847	2
28	PLASTIC INSERT CAP ELLIPTICAL 2 X 4	BNH1794	4
29	PLASTIC INSERT ELLIPTICAL GUIDE (60 X 120 X 50mm)	BNH2062	16
30	PUSH PULL PIN 1/2 X 2 3/4 DRILLED ASSY	BNH1151	4
31	SINGLE STRAND CONNECTING LINK #40	BNH0066	4
32	SPLIT LOCK WASHER Z/P 3/8"	BNH2032	20
33	TURN/PULL PIN W/KNOB AND LOCK	BNH0989	4
34	SOCKET SET SCREW ALLOY 10-32 X 1/8	BNH0473	4
35	HEX KEY ALLOY 3/32"	BNH0373	1
36	TUFFSTUFF LOGO ALUMINUM SMALL	BNH1323	1
37	FLAT PHILLIPS SCREW ZINC # 2 X 1/2	BNH1480	2
38	DECAL-DANGER TIGHTEN THIS RETAINING...	BNH0142	4
39	DECAL-WARNING ATTENTION USERS! MAKE...	BNH2152	2
40	FLAT HEAD SOCKET CAP SCREW Z/P M6-1.0 X 20	BNH2174	6
41	PLASTIC STRIP 5mm X 44mm X 715mm	BNH2175	2
42	RUBBER HOOK PROTECTIVE COVER	BNH2176	8
43	HEX HEAD CAP SCREW GR-5 Z/P 3/8-16 X 3/4	BNH2036	4



**DO NOT DISCARD THIS MANUAL**



## HOME LIFETIME WARRANTY

TuffStuff products are warranted to the retail purchaser to be free from defects in materials and workmanship. TuffStuff exclusive Home Lifetime Warranty coverage extends for the life of the product while owned by the original retail purchaser, and used only in a home or residential setting unless otherwise noted in the owner's manual.

This warranty does not cover:

1. TuffStuff products sold for and used in a commercial or institutional setting.
2. Any damage, failure or loss caused by accident, misuse, neglect, abuse, improper assembly, improper maintenance, or failure to follow instructions or warnings in the owner's manual and warning labels posted on the machine.
3. Use of products in a manner for which they were not designed.
4. Original product that is altered, or the use of replacement parts and components of another manufacturer other than TuffStuff.

Limitations:

The foregoing shall constitute the sole remedy of the purchaser and the sole liability of TuffStuff with regard to warranty, whether express or implied by operation of law or otherwise, including but not limited to any implied warranties of merchantability or fitness. TuffStuff shall in no event be liable for incidental or consequential losses, damages or expenses in connection with exercise products. TuffStuff's liability hereunder is expressly limited to the repairs or replacements of warranted defective parts.

Procedures:

Warranty service will be performed at TuffStuff's facility in Pomona, California. TuffStuff will have the option of either repair or replacement at no charge for any defective product. Purchaser is responsible for installation of repaired or replaced parts and all transportation and insurance costs on returned or replaced equipment to and from TuffStuff's facility in Pomona.

This warranty gives you specific legal rights and you may also have other rights, which may vary from state to state. Effective July 1, 2004.

This warranty is the final, complete and exclusive agreement of the parties with respect to the quality or performance of the equipment and no action for breach of this written warranty or any implied warranty shall be commenced more than one (1) year after the accrual of the cause of action. No modification of this warranty or waiver of its terms shall be binding on either party unless approved in writing by an authorized representative of the party. Contact TuffStuff at 1325 E. Franklin Avenue, Pomona, California 91766, before returning any defective equipment.

**Note:** Retain your sales receipt and be sure to mail in the warranty registration card to insure that a permanent record of your purchase is on file with the factory and to avoid unnecessary delays in warranty service.

### **TuffStuff Fitness Equipment, Inc.**

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