

# ASSEMBLY INSTRUCTIONS

## TABLE OF CONTENTS:

Introduction  
Pg. 1

Safety Precautions  
Pg. 1

Assembly  
Pg. 2 - Pg. 11

Cable Adjustment  
Pg. 9

Parts List  
Pg. 13

Exploded View Diagram  
Fold-out Pg. 14

Cable Mapping Diagram  
Fold-out Pg. 15

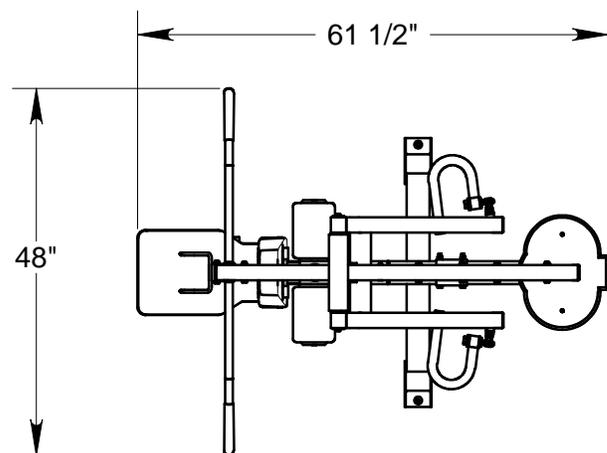
Warranty  
Back Page



Revision Date 05-29-02

## **SP-404**

## **Lat/Mid-Row**



L 61 1/2" W 48" H 82 3/4"



America's Premier Exercise Equipment

## About the Lat/Mid-Row SP-404

Congratulations on your new purchase of the Lat/Mid-Row. We hope you are completely satisfied with this product and wish you many years of enjoyment.

## Tuff Stuff Equipment

This Tuffstuff product has been built to precise quality standards and has been carefully packaged to ensure that damage will not occur during shipment. The limited lifetime warranty and signature indicating final inspection has been conducted by our line foreman, is an expression of our confidence in the completeness, the materials, and workmanship of this product.

## Warranty

SEE A COPY OF WARRANTY ON BACK PAGE

## Registration Card

To avoid unnecessary delays in warranty service and to insure that a permanent record of your purchase is on file with our factory, be sure to complete the warranty registration card and send it to Task Industries today.

## Specifications

1. Maximum Wt. Capacity - 200 Lbs.
2. Total Machine Weight - 555 Lbs.
3. Footprint (LWH) - See Front Page

Note: Due to continuing product improvements, specifications and designs are subject to change without notice.

## Safety First

Regardless of how enthusiastic you may be about getting on your equipment and exercising, take the time to ensure that your safety is not jeopardized. A moment's lack of attention can result in an accident, as can failure to observe certain safety precautions.

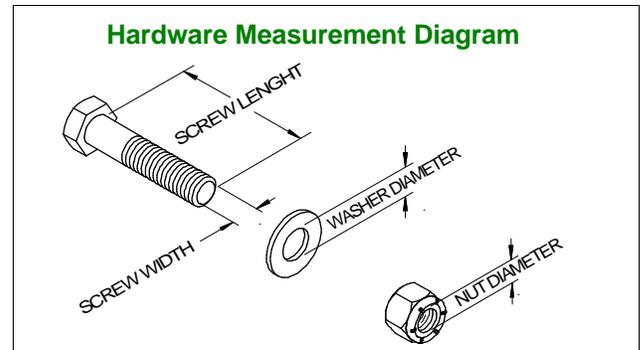
1. Read, study and understand the Owner's Manual and all the warning labels on this product. Furthermore, it is recommended to familiarize yourself and others with the proper operation and workout recommendations for this Tuff Stuff product prior to use. Some of this information can be obtained in this Owner's Manual, as-well-as from your local Tuff Stuff retailer.
2. It is imperative that you retain this Owner's Manual and be sure all warning labels are legible and intact. Replacement of Owner's Manuals and labels are available from your local Tuff Stuff retailer.
3. Consult with your physician before beginning any exercise program.

## Prior to the Assembly of the Lat/Mid-Row

1. We advise you to consult your local Tuff Stuff retailer if you should have a question or problem regarding the proper assembly of this unit.
2. Neatly organize and identify all parts according to the Parts List and the Exploded View Diagram.

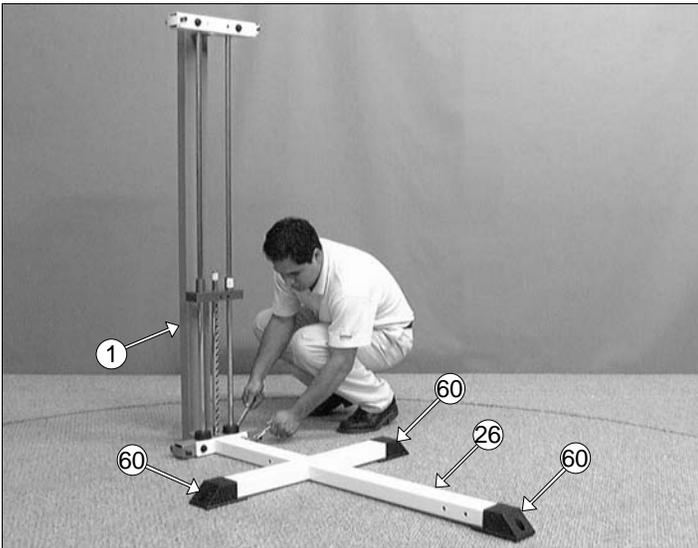
## Tool Requirements

1. One 3/4" combination wrench
2. One 9/16" combination wrench
3. One 1/2" combination wrench
4. One 7/16" combination wrench
5. One ratchet
6. One 9/16" socket
7. One 3/4" socket
8. One 7/16" socket
9. Rubber mallet
10. Windex or household glass cleaner
11. One can silicone spray / teflon spray lubricant
12. Measuring tape
13. Utility knife



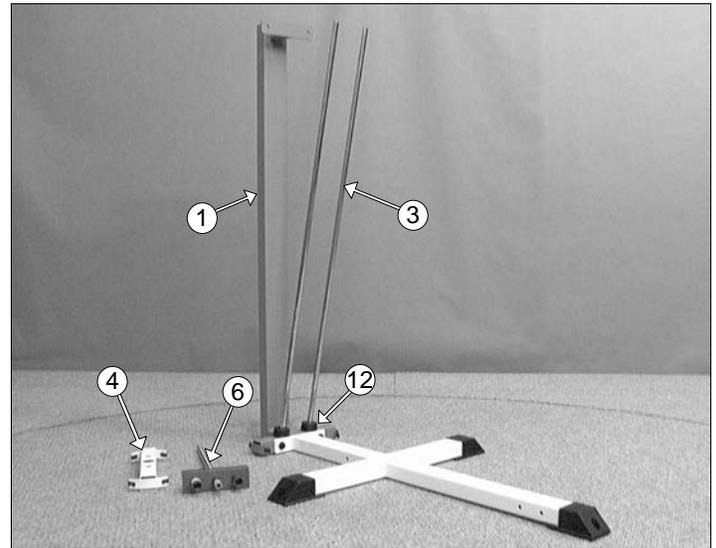
## Safety Precautions

4. Use proper discretion when children are present.
5. Frayed or worn cables can be dangerous and may cause injury. Periodically check these cables for any indication of wear.
6. Keep hands, limbs, loose clothing and long hair well out of the way of moving parts.
7. Do not attempt to lift more weight than you can control safely.
8. Inspect the Unit for any sign of wear on parts, hardware becoming loose or cracks on welds. If a problem is found, **do not use or allow the machine to be used** until the defective part is repaired or replaced.

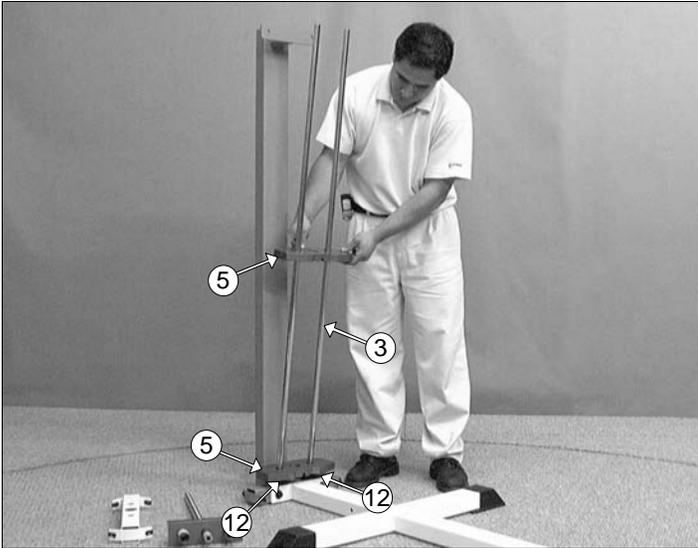


**FIG. 1** Using a rubber mallet, insert three Plastic End Caps 2 X 3 (#60) onto the tube-ends of the Base Frame (#26). Next, on a flat surface, attach the Base Frame (#26) to the assembled Weight Stack Frame (#1) using two Hex Head Cap Screws 1/2-13 X 3 1/2 (#20), four Flat Washers SAE 1/2" (#25), and two Nylon Insert Lock Nuts 1/2-13 (#18).

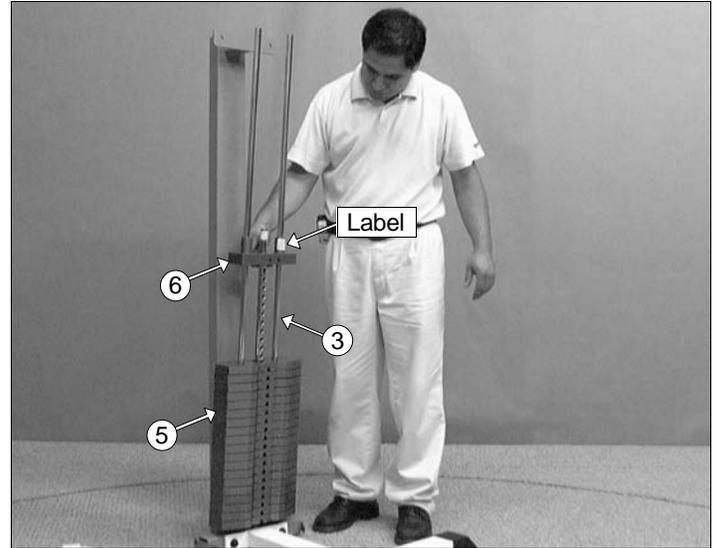
 **Note:** Use the overhead view on the cover page for designing your layout before assembling.



**FIG. 2** Remove the Guide Rod Retainer (#4), and the Top Plate Selector Bar (#6) to allow the assembly of the weight plates.

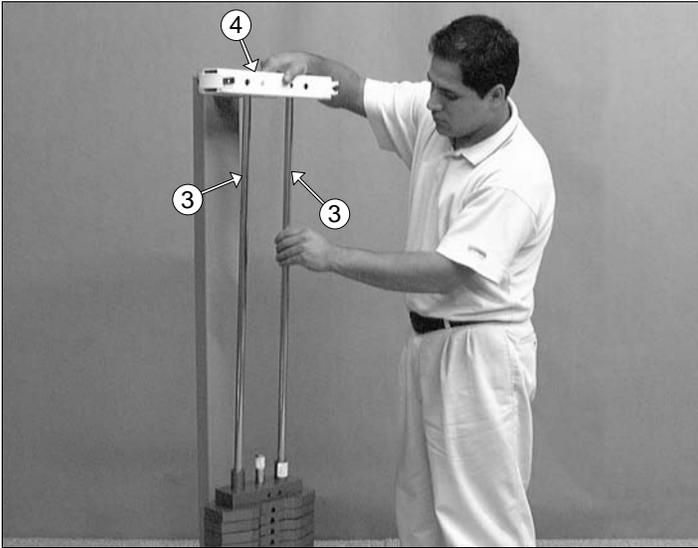


**FIG. 3** Carefully begin sliding the Weight Plates (#5) onto the Guide Rods (#3), in position as shown above, allowing the first one to rest on top of the Rubber Donuts (#12).

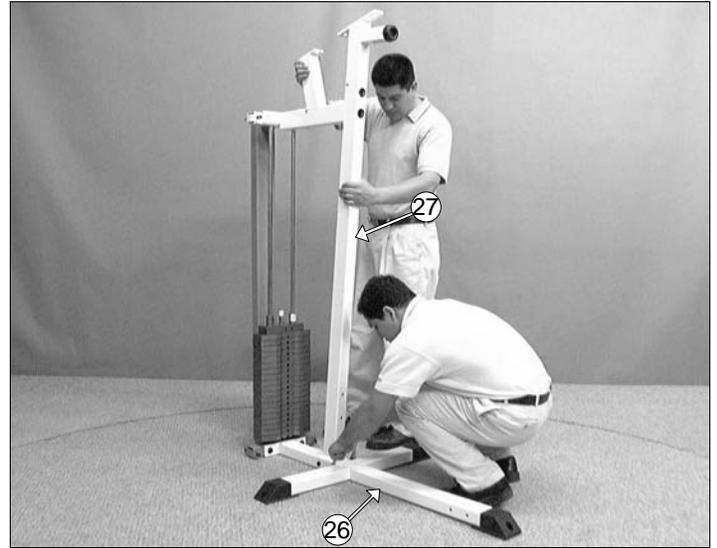


**FIG. 4** Slide the Top Plate Selector Bar (#6) onto the Guide Rods (#3) allowing it to rest on top of the completed Weight Stack.

 **Note:** Be sure the label on the Top Plate Selector Bar (#6) is facing out, as shown above, before sliding the Top Plate Selector Bar (#6) onto the Guide Rods (#3).

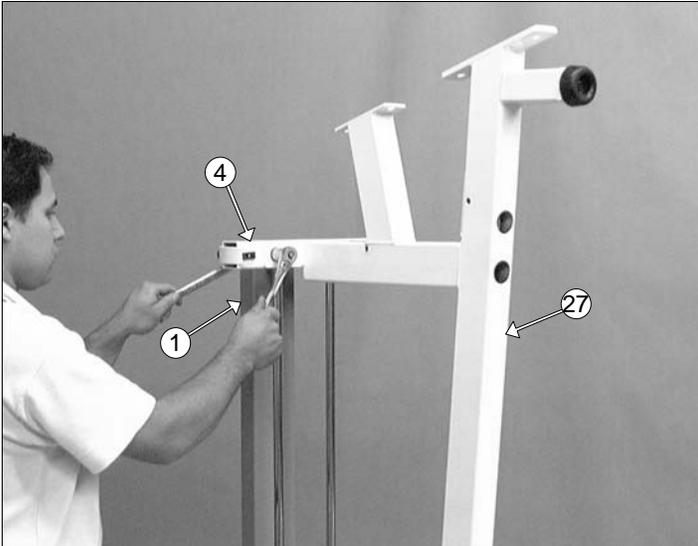


**FIG. 5** Maneuver the two **Guide Rods (#3)** into the holes on the bottom side of the **Guide Rod Retainer (#4)**.

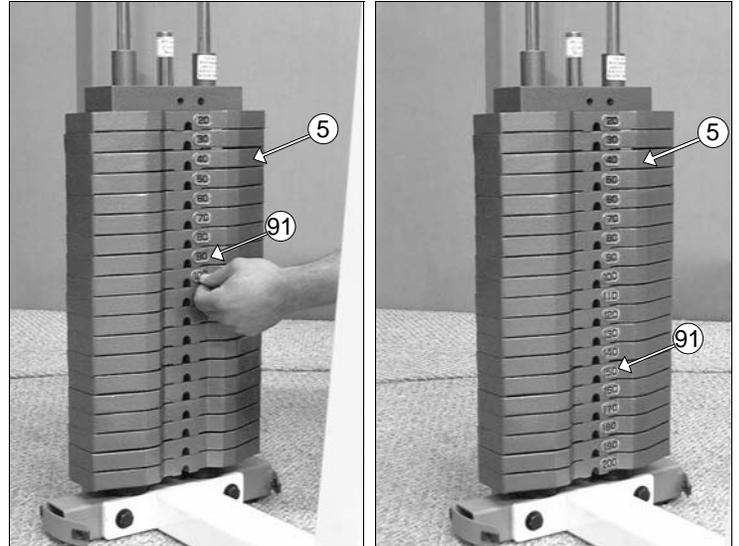


**FIG. 6**  **Caution:** it is strongly recommended to use another person in assisting with this assembly.

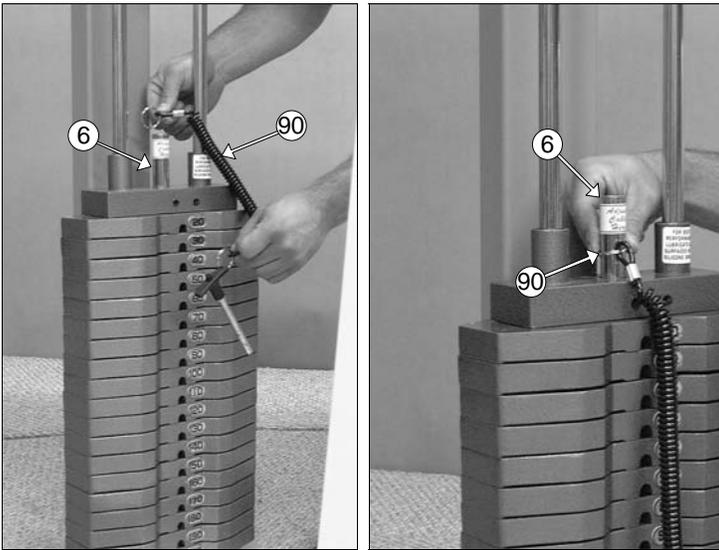
Attach the **Front Upright (#27)** to the **Base Frame (#26)**, in the position as shown above, using two Hex Head Cap Screws 3/8-16 X 4 1/4 (#68), four Flat Washers SAE 3/8" (#15), and two Nylon Insert Lock Nuts 3/8-16 (#70).



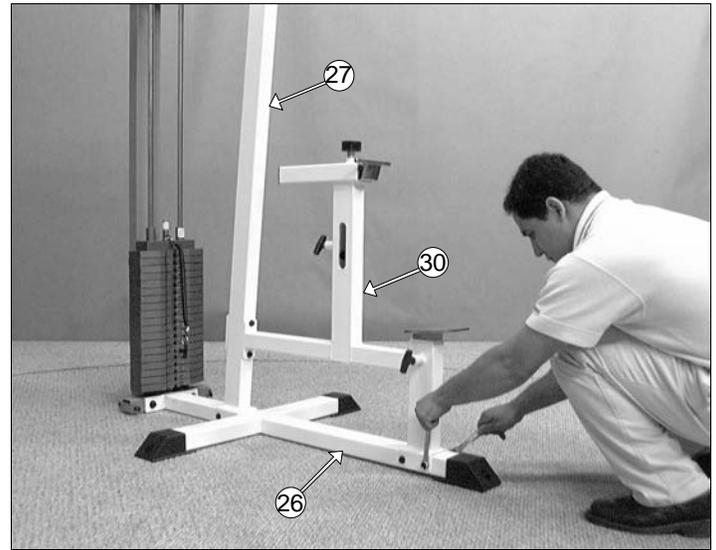
**FIG. 7** Attach the **Front Upright (#27)** to the **Guide Rod Retainer (#4)** and the **Weight Stack Frame (#1)** using two Hex Head Cap Screws 1/2-13 X 3 1/2 (#20), four Flat Washers SAE 1/2" (#25), and two Nylon Insert Lock Nuts 1/2-13 (#18).



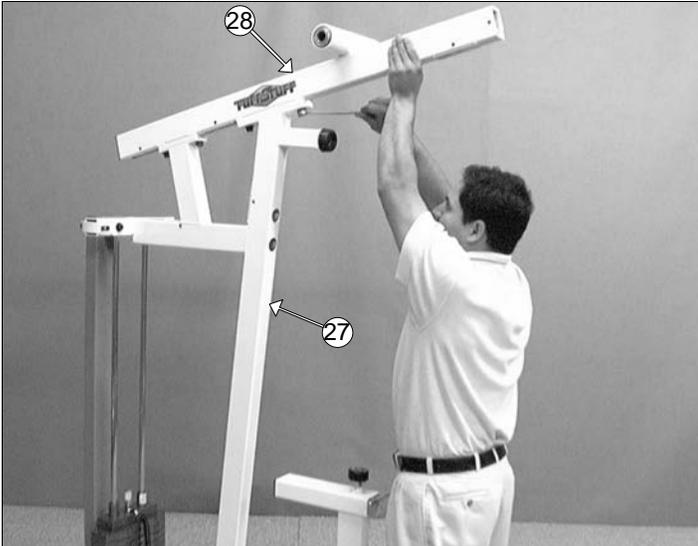
**FIG. 8** Adhere the Decal Weight Numbers (#91) to the Weight Plates (#5) in the corresponding order. Begin with the 20 at the top, 30 next, and so on.



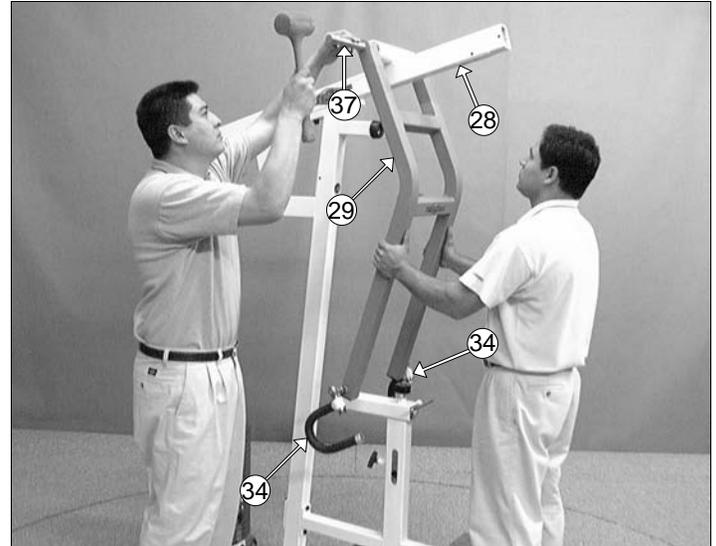
**FIG. 9** Locate the **Selector Pin w/Coil (#90)** and slide the ring over the **Selector Bar (#6)** as shown above.



**FIG. 10** Attach the **Seat Frame (#30)** to the **Front Upright (#27)** using two Hex Head Cap Screws 3/8-16 X 4 1/4 (#68), four Flat Washers SAE 3/8" (#15), and two Nylon Insert Lock Nuts 3/8-16 (#70). Next, attach the **Seat Frame (#30)** to the **Base Frame (#26)** using two Hex Head Cap Screws 3/8-16 X 4 1/4 (#68), four Flat Washers SAE 3/8" (#15), and two Nylon Insert Lock Nuts 3/8-16 (#70).

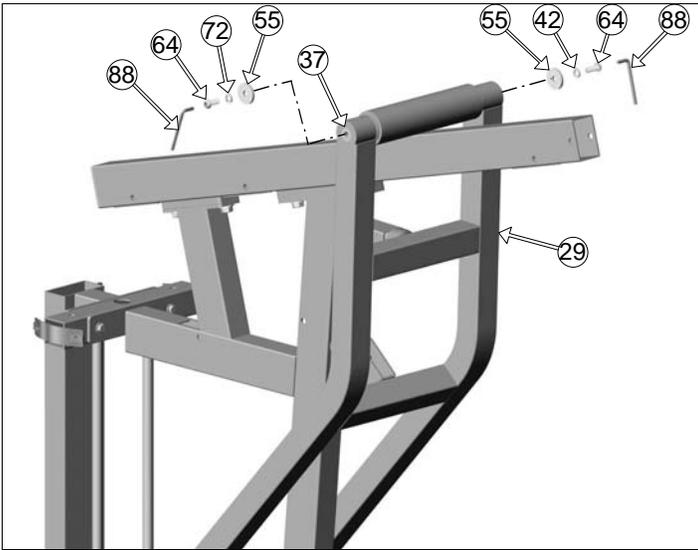


**FIG. 11** Attach the **Top Pulley Assembly (#28)** to the **Front Upright (#27)** using four Hex Head Cap Screws 1/2-13 X 1 (#69), four Split Lock Washers B/O 1/2" (#71), and four Flat Washers SAE 1/2" (#25).

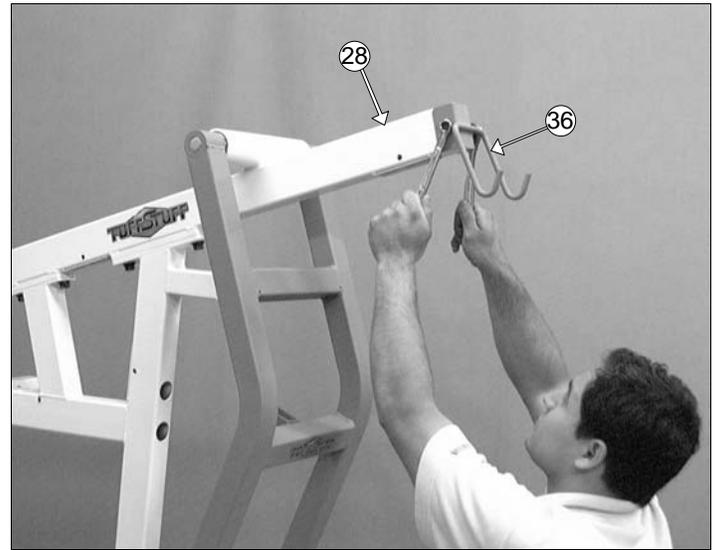


**FIG. 12**  **Caution:** It is strongly recommended to use another person in assisting with this assembly.

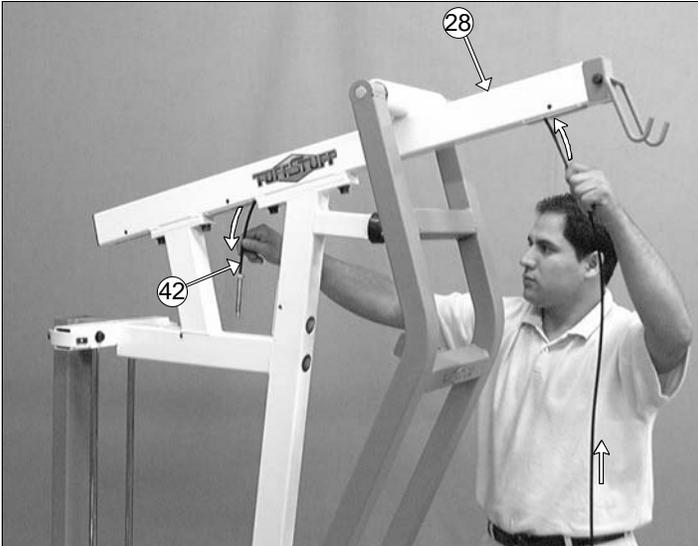
Using a rubber mallet, insert the **Pivot Axle (#37)** through the receptacles of the **Press Bar (#29)** and the **Top Pulley Assembly (#28)** until it becomes flush with both sides of the **Press Bar (#29)**.



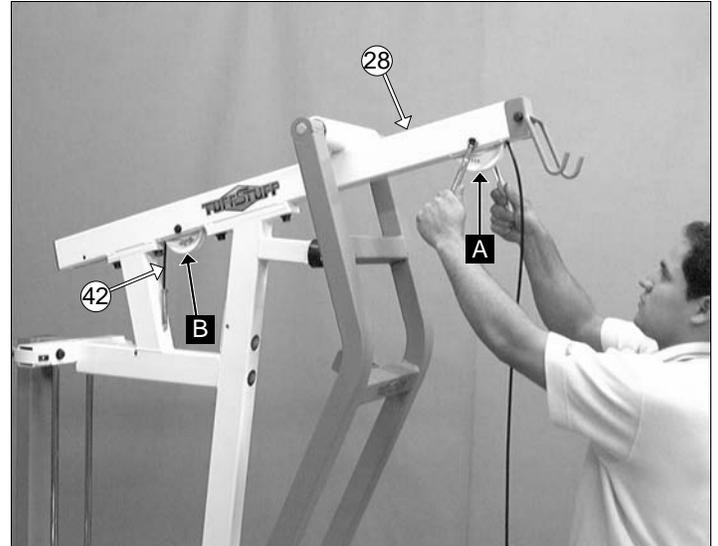
**FIG. 13** Secure the **Press Bar (#29)** to the **Pivot Axle (#37)** using two **Button Head Socket Cap Screws 3/8-16 X 1 (#64)**, two **Split Lock Washers 3/8" (#72)**, and two **Chrome Washers 3/8 X 1 1/2 (#55)**. Use the two supplied **Hex Keys 7/32" (#88)** to fasten this assembly properly.



**FIG. 14** Attach the **Lat Bar Holder (#36)** to the **Top Pulley Assembly (#28)** using one **Hex Head Cap Screw 3/8-16 X 2 3/4 (#67)**, two **Flat Washers SAE 3/8" (#15)**, and one **Nylon Insert Jam Lock Nut 3/8-16 (#19)**.

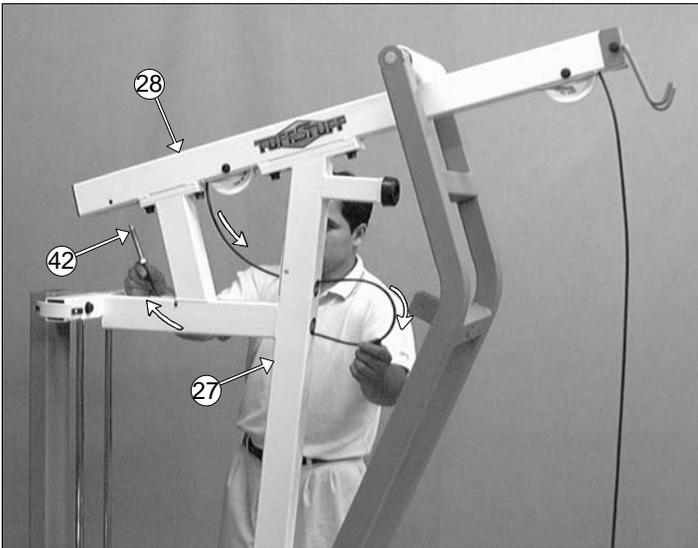


**FIG. 15** Begin routing the **Cable (#42)** through the tube of the **Top Pulley Assembly (#28)**.

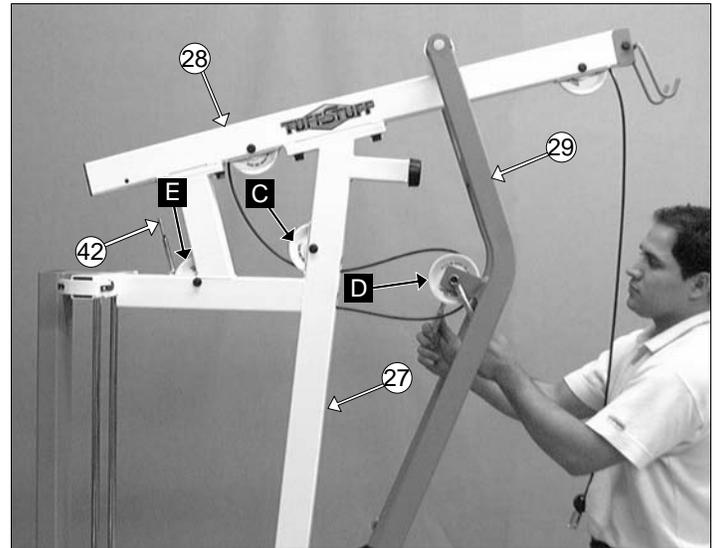


**FIG. 16** Attach two **Nylon Pulleys 4 1/2" Rd. (#13-Labeled A, B)** to the **Top Pulley Assembly (#28)** using two **Hex Head Cap Screws 3/8-16 X 2 1/2 (#21)**, four **Flat Washers SAE 3/8" (#15)**, and two **Nylon Insert Jam Lock Nuts 3/8-16 (#19)**. Be sure the cable is routed properly into the groove of the Nylon Pulleys.

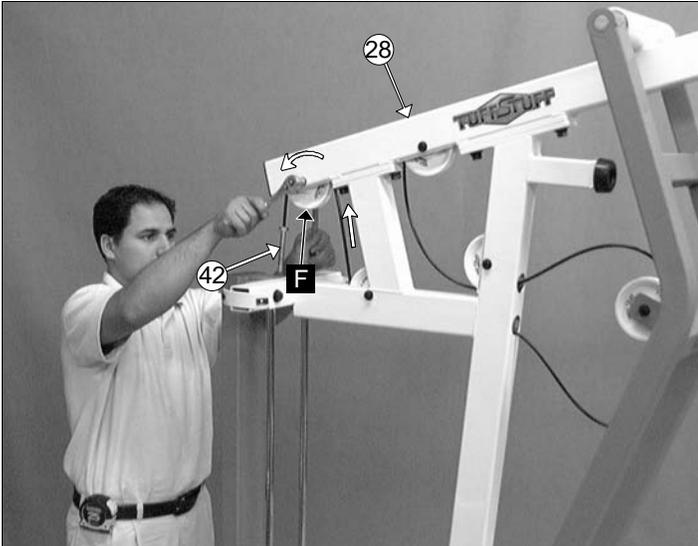
 **Note:** The black boxed letter pointing to the pulleys are used throughout this manual as reference to the Cable Mapping Diagram on fold-out page 15. These black boxed letters will be primarily used for locating certain pulleys during the cable routing process beginning with **Fig. 16**.



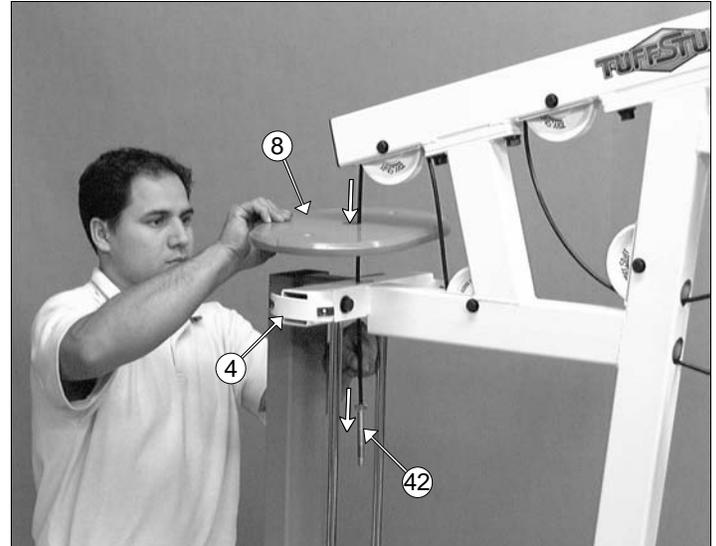
**FIG. 17** Route the **Cable (#42)** through the openings of the **Front Upright (#27)**, as shown above.



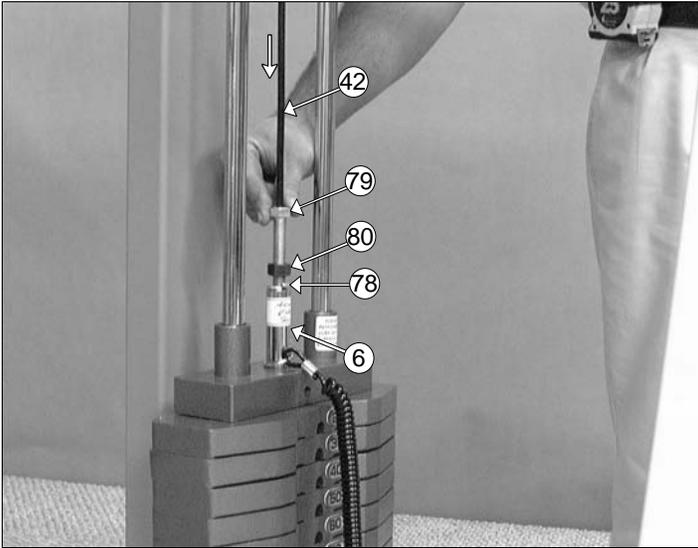
**FIG. 18** Attach two Nylon Pulleys 4 1/2 Rd. (#13-Labeled C, E) to the **Front Upright (#27)**, in the position as shown above, and secure them into place using two Hex Head Cap Screws 3/8-16 X 2 1/2 (#21), four Flat Washers SAE 3/8" (#15), and two Nylon Insert Jam Lock Nuts 3/8-16 (#19). Next, insert the **Cable (#42)** and a Nylon Pulley 4 1/2" Rd. (#13-Labeled D) to the **Press Bar (#29)** pulley bracket and secure the pulley into place using one Hex Head Cap Screw 3/8-16 X 2 (#22), two Flat Washers SAE 3/8" (#15), and one Nylon Insert Jam Lock Nut 3/8-16 (#19). Be sure the cable is routed properly into the groove of the Nylon Pulleys.



**FIG. 19** Route the **Cable (#42)** over a Nylon Pulley 4 1/2 Rd. (#13-Labeled F) and attach the pulley to the **Top Pulley Assembly (#28)** using one Hex Head Cap Screw 3/8-16 X 2 1/2 (#21), two Flat Washers SAE 3/8" (#15), and one Nylon Insert Jam Lock Nut 3/8-16 (#19).



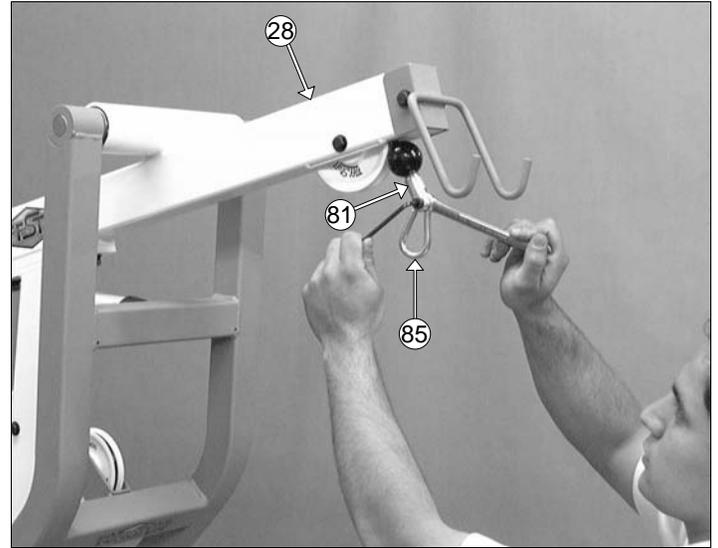
**FIG. 20** Next, route the **Cable (#42)** down through the holes of the **Plastic Shroud Lid (#8)** and the **Top Guide Rod Retainer (#4)**.



**FIG. 21** Connect the **Cable (#42)** to the **Top Plate Selector Bar (#6)** by threading the Finished Hex Nut 1/2-13 (#80) and inserting a Split Lock Washer Z/P 1/2" (#78) to the Cable Hex Top Bolt 1/2-13 X 3 (#79). Then, thread the Cable Hex Top Bolt 1/2-13 X 3 (#79) to the threaded socket of the **Top Plate Selector Bar (#6)**.

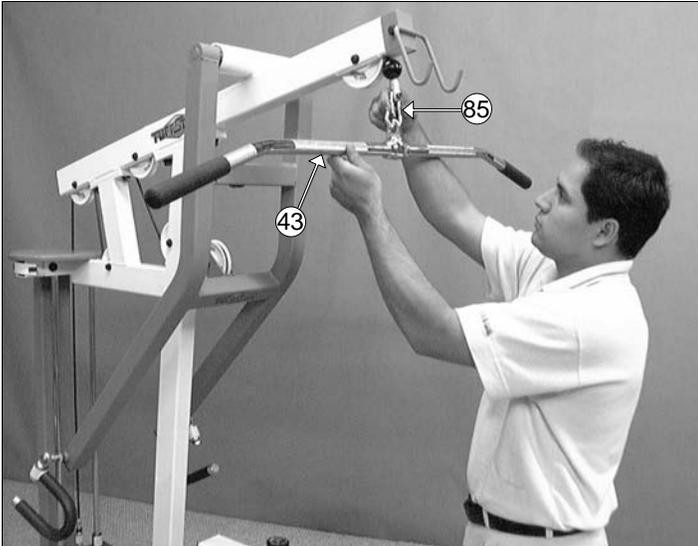
 **Loosely Fasten:** Do not completely fasten this hardware assembly at this time, as it will be completely fastened later in the assembly process.

 **Note:** Refer to **Fig A** on fold-out page 15 for further detailed illustration of this assembly.

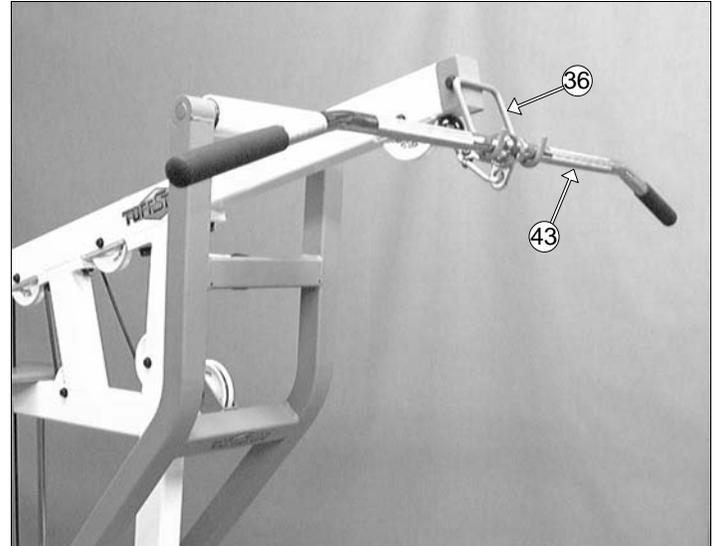


**FIG. 22** Attach the Snap Link (#85) to the Clevis Bracket (#81) using one Shoulder Bolt 3/8 X 3/4 (#83), and one Nylon Insert Lock Nut 5/16-18 (#84). Use the supplied Hex Key 3/16" (#89) and a 1/2" combination wrench to fasten this assembly properly.

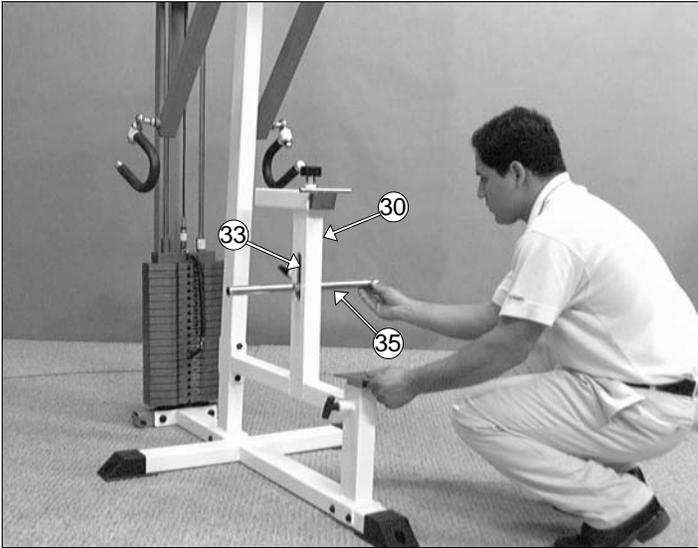
 **Note:** Refer to **Fig. B** on fold-out page 15 for further illustration of this assembly.



**FIG. 23** Connect the Lat Bar (#43) to the **Cable (#42)** using the Snap Link (#85).



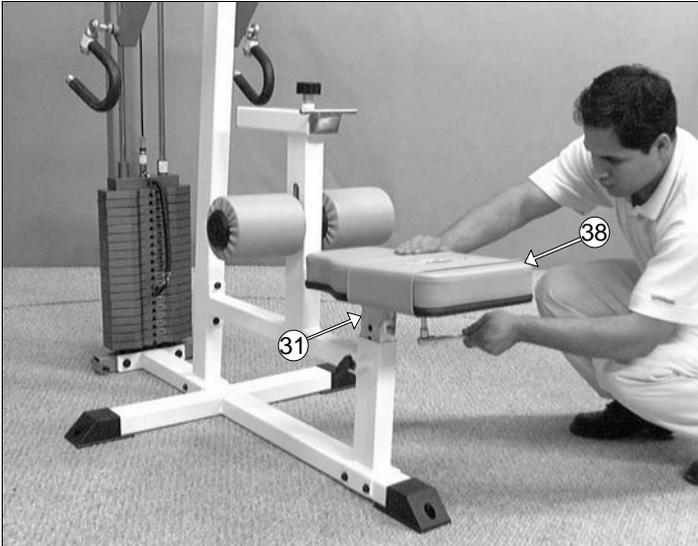
**FIG. 24** Rest the Lat Bar (#43) onto the **Lat Bar Holder (#36)** when not in use.



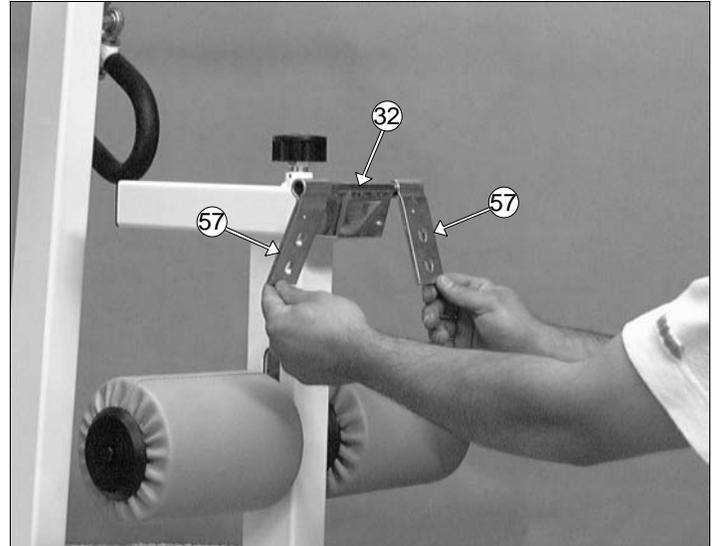
**FIG. 29** Insert the **Foot Roll Tube (#35)** into the receptacle of the **Adjustable Foot Roll Tube (#33)**, as shown above.



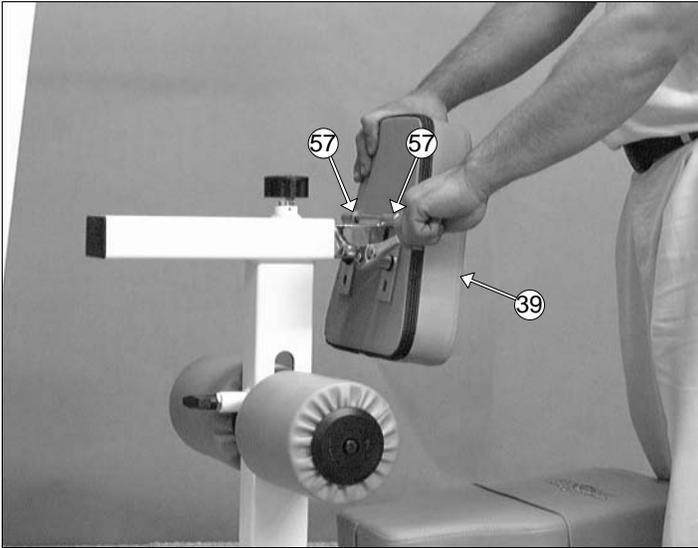
**FIG. 30** Attach two **Foam Rolls 1 X 5 1/2 X 7 1/4 (#41)** to the **Foot Roll Tube (#35)** and secure them into place using two Hex Head Cap Screws 3/8-16 X 1 1/2 (#66).



**FIG. 31** Affix the **Seat Pad (#38)** to the **Adjustable Seat Pad Tube (#31)** using four Hex Head Cap Screws 3/8-16 X 1 1/4 (#65), and four Flat Washers SAE 3/8" (#15).



**FIG. 32** Attach the two **Metal Hinges (#57)** to the axle of the **Adjustable Chest Pad Tube (#32)**. Be sure to position the Metal Hinges (#57) as shown above.



**FIG. 33** Attach the **Chest Pad (#39)** to the **Metal Hinges (#57)** using two **Hex Head Cap Screws 3/8-16 X 1 1/4 (#65)**, and two **Flat Washers SAE 3/8" (#15)**.



**FIG. 34** Affix the **Weight Shroud (#2)** to the bottom of the **Weight Stack Frame (#1)** and at the top of the **Guide Rod Retainer (#4)** using four **Hex Head Cap Screws 1/4-20 X 3/4 (#17)**, and four **Flat Washers 1/4" (#16)**.

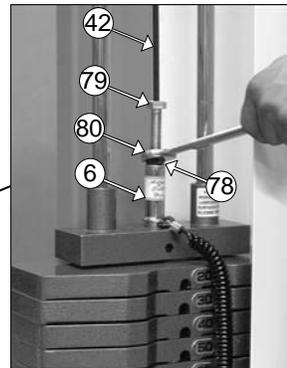
 **Loosely Fasten:** Do not completely fasten this hardware assembly at this time, as it will be completely fastened later in the assembly process.

## CABLE ADJUSTMENT

It is imperative that you maintain proper cable adjustment to ensure a safe and smooth operation.



**Caution:** The Cable should be inspected and adjusted periodically to avoid any slack in the cable which would, consequently, prevent any damage to the equipment or personal injury.

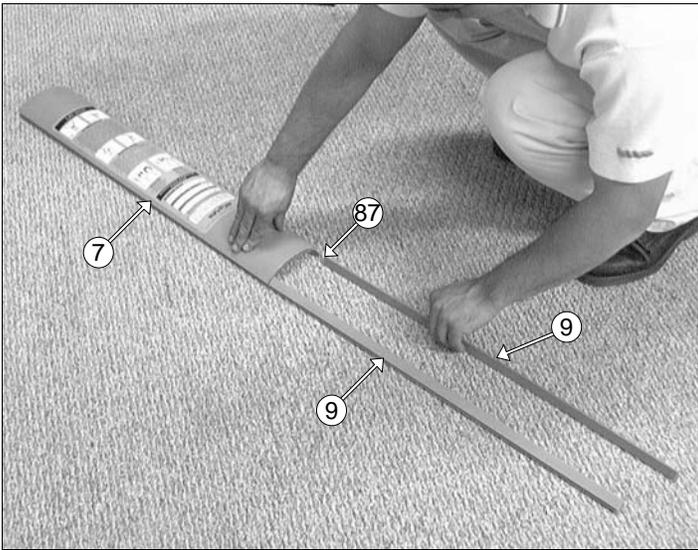


### Cable Adjustment

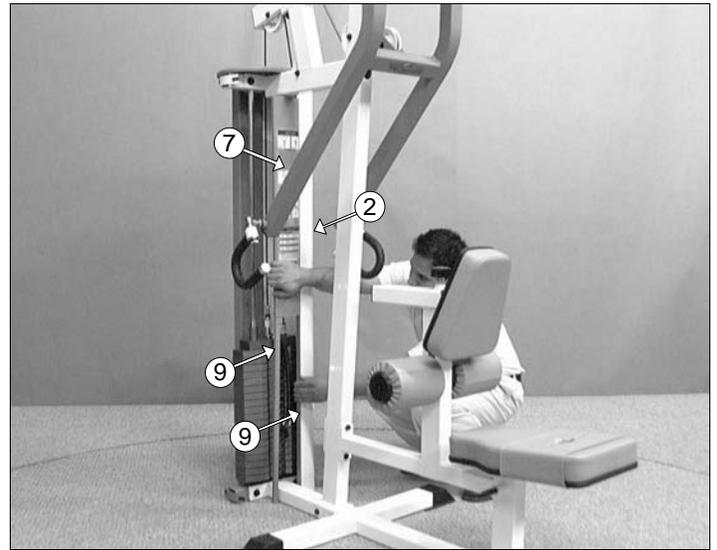
1. Loosen the Finished Hex Nut 1/2-13 (#80).
2. Thread the Cable Hex Tap Bolt 1/2-13 X 3 (#79) in or out of the threaded socket of the **Top Plate Selector Bar (#6)** to give the **Cable (#42)** proper tension.
3. Re-tighten the Finished Hex Nut 1/2-13 (#80) to complete the adjustment.



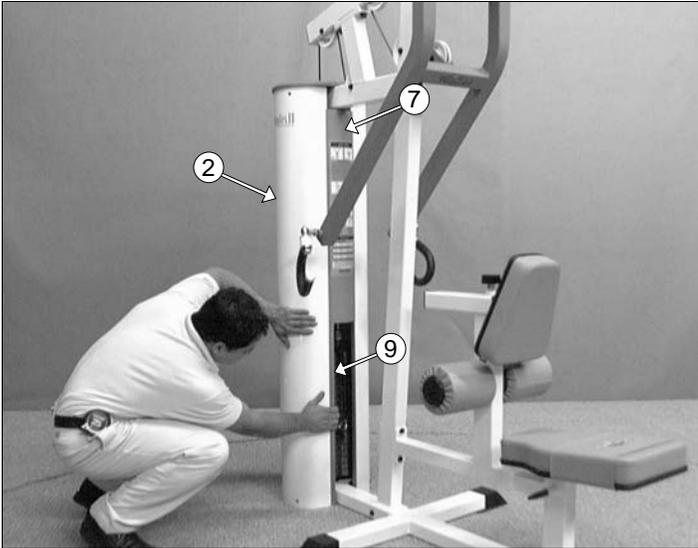
**Caution:** Make sure the **Cable Hex Tap Bolt 1/2-13 X 3 (#79)** is threaded at least 1/2" into the threaded socket of the **Top Plate Selector Bar (#6)** once the cable adjustment has been completed.



**FIG. 35** Connect the two Plastic Shroud Edge Protectors (#9) to the Plastic Shroud Gap Cover (#7) using the two Plastic Connectors (#87).



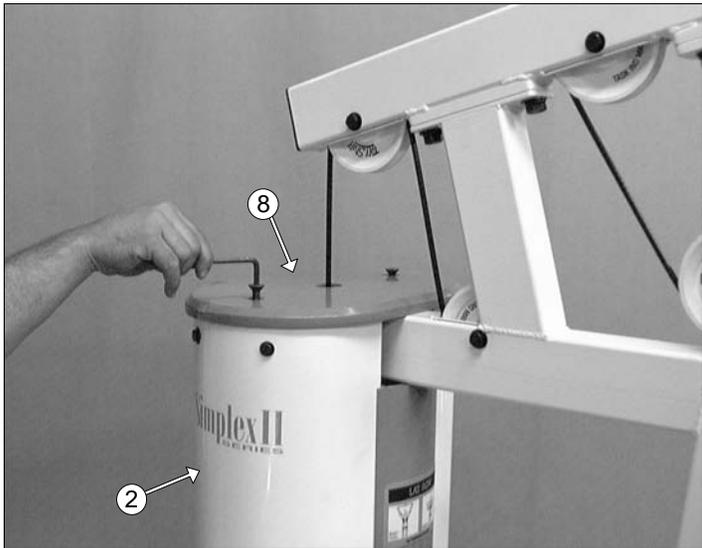
**FIG. 36** Attach the Plastic Shroud Gap Cover (#7) and the Plastic Shroud Edge Protector (#9) to the edge of the **Weight Shroud (#2)**.



**FIG. 37** Align the edge of the **Weight Shroud (#2)** with the grooves of the Plastic Shroud Gap Cover (#7) and the Plastic Shroud Edge Protectors (#9).



**FIG. 38** Affix the **Weight Shroud (#2)** to the bottom of the **Weight Stack Frame (#1)** and at the top of the **Guide Rod Retainer (#4)** using four Hex Head Cap Screws 1/4-20 X 3/4 (#17), and four Flat Washers 1/4" (#16).



**FIG. 39** Secure the Plastic Shroud Lid (#8) to **Guide Rod Retainer (#4)** using two Flat Head Socket Cap Screws 3/8-16 X 3 (#23).





## SP-404 Lat/Mid-Row Parts List

**COLOR CHART**  
**GRAY= SUB-ASSEMBLY PARTS**  
**BLACK= HARDWARE**

Item No.	Description	Part No.	Qty	Item No.	Description	Part No.	Qty
1	<b>WEIGHT STACK FRAME 60" LONG LAT</b>	<b>UP0950</b>	1	53	TURN/PULL PIN W/KNOB AND LOCK	BNH0989	1
2	<b>WEIGHT SHROUD 60" LONG</b>	<b>UP0776</b>	2	54	FLAT PHILLIPS MACHINE SCREW 8-32 X 1/4	BNH0408	1
3	<b>GUIDE ROD 3/4 X 59-5/8</b>	<b>UP0777</b>	2	55	CHROME WASHER 3/8 X 11/2	BNH1015	2
4	<b>GUIDE ROD RETAINER</b>	<b>UP0842</b>	1	56	CHROME WASHER 5/8 X 5/32 X 1 1/2	BNH1172	2
5	10 LB CAST WEIGHT PLATE GREY	BNH0904	19	57	METAL HINGE	BNH0046	2
6	10 LB TOP PLATE W/ADJ. SLTR BAR 19 WTS	BNH1100	1	58	PLASTIC INSERT CAP 2 X 3	BNH0052	2
7	PLASTIC SHROUD GAP COVER	BNH1083	1	59	PLASTIC INSERT CAP 2" SQ.	BNH0012	2
8	PLASTIC SHROUD LID 5/8 X 14 1/8 X 10 (SP-404)	BNH1181	1	60	PLASTIC END CAP 2 X 3 (SIMPLEX LINE)	BNH0606	3
9	PLASTIC SHROUD EDGE PROTECTOR 1/8 X 26 3/4	BNH1179	2	61	PVC 1 X 7 1/4	BNH1023	2
10	EDGE PROTECTOR GRAY 60" LONG	BNH1176	2	62	PLASTIC INSERT CAP "A" 1 RD.	BNH0812	2
11	URETHANE BUMPER 1 3/4	BNH0229	3	63	PLASTIC INSERT CAP "B" 1 RD.	BNH0813	2
12	RUBBER DONUT 3/4 X 2 1/2	BNH0068	2	64	BUTTON HEAD SOCKET CAP SCREW B/O 3/8-16 X 1	BNH0115	2
13	NYLON PULLEY 4 1/2 RD. WHITE	BNH0556	6	65	HEX HEAD CAP SCREW GR-5 B/O 3/8-16 X 1 1/4	BNH0273	6
14	U-STYLE TAPPED HOLE NUT 1/4-20	BNH0708	8	66	HEX HEAD CAP SCREW GR-5 B/O 3/8-16 X 1-1/2	BNH0303	3
15	FLAT WASHER SAE B/O 3/8"	BNH0239	35	67	HEX HEAD CAP SCREW GR-5 B/O 3/8-16 X 2 3/4	BNH0278	1
16	FLAT WASHER SAE B/O #12 (1/4")	BNH0877	8	68	HEX HEAD CAP SCREW GR-5 B/O 3/8-16 X 4 1/4	BNH0317	6
17	HEX HEAD CAP SCREW GR-5 B/O 1/4-20 X 3/4	BNH0890	8	69	HEX HEAD CAP SCREW GR-5 B/O 1/2-13 X 1	BNH0259	4
18	NYLON INSERT LOCK NUT B/O 1/2-13	BNH0212	4	70	NYLON INSERT LOCK NUT B/O 3/8-16	BNH0214	6
19	NYLON INSERT JAM LOCK NUT B/O 3/8-16	BNH0365	7	71	SPLIT LOCK WASHER B/O 1/2"	BNH0653	4
20	HEX HEAD CAP SCREW GR-5 B/O 1/2-13 X 3-1/2	BNH0263	4	72	SPLIT LOCK WASHER B/O 3/8"	BNH0658	2
21	HEX HEAD CAP SCREW GR-5 B/O 3/8-16 X 2-1/2	BNH0276	5	73	RETAINING SNAP RING EXT. PLAIN .925 X 1 X .042	BNH0419	2
22	HEX HEAD CAP SCREW GR-5 B/O 3/8-16 X 2	BNH0279	1	74	FINISHED HEX JAM NUT Z/P 5/8-18	BNH0883	2
23	FLAT HEAD SOCKET CAP SCREW B/O 3/8-16 X 3	BNH0787	2	75	ROD END BALL JOINT F-10S FK 5/8-18 X 3/4	BNH1180	2
24	RUBBER GROMMET 3/4" ID (2867-012)	BNH0401	2	76	HEX HEAD CAP SCREW GR-5 Z/Y 5/8-18 X 1	BNH0107	2
25	FLAT WASHER SAE B/O 1/2"	BNH0238	12	77	SPLIT LOCK WASHER B/O 5/8"	BNH0654	4
26	<b>BASE FRAME</b>	<b>UP0934</b>	1	78	SPLIT LOCK WASHER Z/P 1/2"	BNH0572	1
27	<b>FRONT UPRIGHT</b>	<b>UP0935</b>	1	79	CABLE HEX TAP BOLT Z/P 1/2-13 X 3	BNH1047	1
28	<b>TOP PULLEY ASSEMBLY</b>	<b>UP0936</b>	1	80	FINISHED HEX NUT B/O 1/2-13	BNH0201	1
29	<b>PRESS BAR</b>	<b>UP0937</b>	1	81	CLEVIS BRACKET 3/16"	BNH0076	1
30	<b>SEAT FRAME</b>	<b>UP0938</b>	1	82	NYLON BALL 1 3/4 X 1/4	BNH0047	1
31	<b>ADJUSTABLE SEAT PAD TUBE</b>	<b>UP0939</b>	1	83	SHOULDER BOLT ALLOY 3/8 X 3/4	BNH0718	1
32	<b>ADJUSTABLE CHEST PAD TUBE</b>	<b>UP0940</b>	1	84	NYLON INSERT LOCK NUT B/O 5/16-18	BNH0215	1
33	<b>ADJUSTABLE FOOT ROLL TUBE</b>	<b>UP0941</b>	1	85	SNAP LINK Z/P 8MM X 80MM	BNH0065	2
34	<b>HANDLE</b>	<b>UP0942</b>	2	86	COIL CHAIN Z/P 3/16"	BNH0017	1
35	<b>FOOT ROLL TUBE</b>	<b>UP0943</b>	1	87	PLASTIC SHROUD GAP COVER CONNECTOR	BNH1183	2
36	<b>LAT BAR HOLDER</b>	<b>UP0327</b>	1	88	HEX KEY 7/32"	BNH0575	2
37	<b>PIVOT AXLE</b>	<b>UP0944</b>	1	89	HEX KEY 3/16"	BNH0371	1
38	<b>SEAT PAD</b>	<b>UP0945</b>	1	90	<b>SELECTOR PIN W/COIL DOUBLE LOCK</b>	<b>UP0466</b>	1
39	<b>CHEST PAD</b>	<b>UP0946</b>	1	91	DECAL-WEIGHT NUMBERS 20-200 LBS (19 PC SET)	BNH1202	1
40	<b>WEAR COVER (OPTIONAL)</b>	<b>UP0947</b>	1	92	HEX KEY 3/32"	BNH0372	1
41	<b>FOOT ROLL 1 X 5 1/2 X 7 1/4</b>	<b>UP0350</b>	2	93	U-STYLE TAPPED HOLE NUT 3/8-16	BNH1211	2
42	<b>LAT/MID-ROW CABLE</b>	<b>UP0948</b>	1	94	DECAL-SIMPLEX II (1 7/8 X 5 3/16)	BNH1199	1
43	LAT BAR 48"	BNH0295	1	95	DECAL-TUFFSTUFF (2 3/4 X 19 1/16)	BNH1200	1
44	RUBBER GRIP 1 X 6 1/4	BNH0296	4	96	DECAL-EXERCISE SP-404 LAT/ROW 4 1/2 X 19 1/4	BNH1189	1
45	RUBBER BUMPER 3/8 X 2 1/2	BNH0511	1	97	DECAL-LARGE TUFFSTUFF LOGO DIAMOND SHAPE	BNH0360	1
46	BRONZE BUSHING 1 X 1 1/4 X 3/4 X 1 1/2 X 1/8	BNH0527	4	98	DECAL-ADJUST CABLE HERE	BNH0789	1
47	RUBBER GRIP 1 ID X .125 X 15	BNH1072	2	99	DECAL-FOR BEST PERFORMANCE 1-1/4 X 1-1/2	BNH0143	1
48	ALUMINUM CAP 1" RD. (CAP-100)	BNH0537	2	100	DECAL-DANGER TIGHTEN THIS RET..., 3/4 X 1-1/2	BNH0142	2
49	SOCKET SET SCREW ALLOY 10-32 X 1/8	BNH0473	4	101	DECAL-CAUTION 1 3/4 X 5-1/2 HORIZONTAL	BNH0126	1
50	PUSH PULL PIN 1/2 X 3 1/2 REGULAR	BNH0520	2	102	DECAL-WARNING KEEP HANDS AND FINGERS...	BNH0620	1
51	BALL BEARING #W 516	BNH0628	2	103	DECAL-CAUTION LAT BAR HOLDER 5 X 1	BNH0140	1
52	STEEL BUMPER WASHER Z/P 3/8"	BNH0498	1	104	SUPER LUBE TEFLON LUBRICANT 82340	BNH0704	2



**DO NOT DISCARD THIS MANUAL**



### LIMITED WARRANTY

TuffStuff warrants to the original purchaser only that TuffStuff equipment will be free from defects in material and workmanship. The warranty and remedies set forth herein are conditioned upon proper storage, installation, use, maintenance and conformance with any recommendations of TuffStuff. This warranty does not cover products not manufactured by TuffStuff or products which are altered without the express written consent of TuffStuff. This warranty as specified: a) Frame structure and welds — Lifetime, b) Moving parts (e.g. pulleys, bearings, bushings) — 5 years; c) Cables upholstery, hand-grips, finish and any miscellaneous parts not listed — 1 year; from the day of delivery to the original purchaser. The obligation of TuffStuff under this warranty is limited to repairing or replacing warranted defective parts, as TuffStuff may elect, at TuffStuff's facility in Pomona, California, without charge to purchaser for either parts or labor. Purchaser is responsible for installation of repaired or replaced parts, and all transportation and insurance costs on returned or replaced equipment to and from TuffStuff's facility in Pomona.

**THE FORGOING SHALL CONSTITUTE THE SOLE REMEDY OF THE PURCHASER AND THE SOLE LIABILITY OF TUFFSTUFF WITH REGARD TO WARRANTY. NO IMPLIED STATUTORY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE SHALL APPLY. IN NO EVENT, WHETHER AS A RESULT OF BREACH OF CONTRACT, WARRANTY, NEGLIGENCE OR OTHERWISE, SHALL TUFFSTUFF BE LIABLE FOR SPECIAL, INCIDENTAL OR CONSEQUENTIAL DAMAGES INCLUDING, BUT NOT LIMITED TO, LOSS OF PROFITS OR REVENUE, LOSS OF USE OF EQUIPMENT, COST OF CAPITAL, COST OF SUBSTITUTION EQUIPMENT, DOWNTIME COST, OR CLAIMS OF CUSTOMERS OR PURCHASER FROM SUCH DAMAGE.**

This warranty is the final, complete and exclusive agreement of the parties with respect to the quality or performance of the equipment and no action for breach of this written warranty or any implied warranty shall be commenced more than one (1) year after the accrual of the cause of action. No modification of this warranty or waiver of its terms shall be binding on either party unless approved in writing by an authorized representative of the party. Contact TuffStuff at 1325 E. Franklin Avenue, Pomona, California 91766, before returning any defective equipment.

**Note:** Retain your sales receipt and be sure to mail in the warranty registration card to insure that a permanent record of your purchase is on file with the factory and to avoid unnecessary delays in warranty service.

### **TuffStuff Fitness Equipment, Inc.**

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