

ASSEMBLY INSTRUCTIONS

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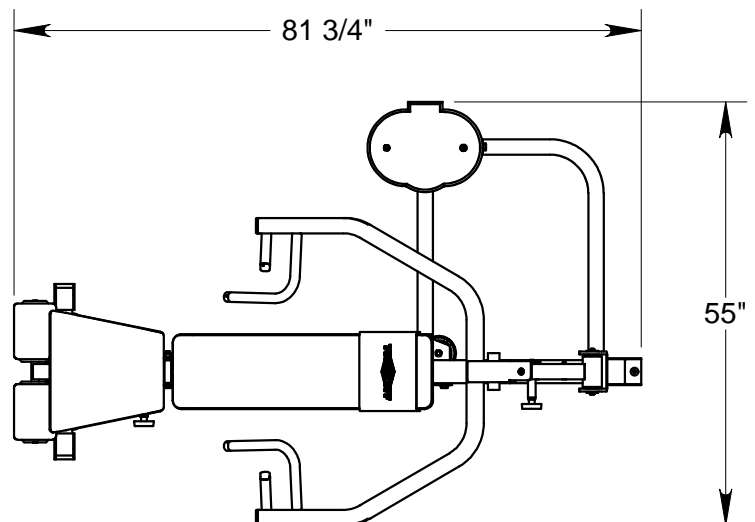
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Revision Date 06-16-04

SP-403

Multi-Press



L 81 3/4" W 55" H 54 3/4"



America's Premier Exercise Equipment



Introduction

About the Multi-Press SP-403

Congratulations on your new purchase of the Multi-Press. We hope you are completely satisfied with this product and wish you many years of enjoyment.

Tuff Stuff Equipment

This Tuffstuff product has been built to precise quality standards and has been carefully packaged to ensure that damage will not occur during shipment. The limited lifetime warranty and signature indicating final inspection has been conducted by our line foreman, is an expression of our confidence in the completeness, the materials, and workmanship of this product.

Warranty

SEE A COPY OF WARRANTY ON BACK PAGE

Registration Card

To avoid unnecessary delays in warranty service and to insure that a permanent record of your purchase is on file with our factory, be sure to complete the warranty registration card and send it to Task Industries today.

Specifications

1. Maximum Wt. Capacity - 200 Lbs.
2. Total Machine Weight - 605 Lbs.
3. Footprint (LWH) - See Front Page

Note: Due to continuing product improvements, specifications and designs are subject to change without notice.

Safety First

Regardless of how enthusiastic you may be about getting on your equipment and exercising, take the time to ensure that your safety is not jeopardized. A moment's lack of attention can result in an accident, as can failure to observe certain safety precautions.

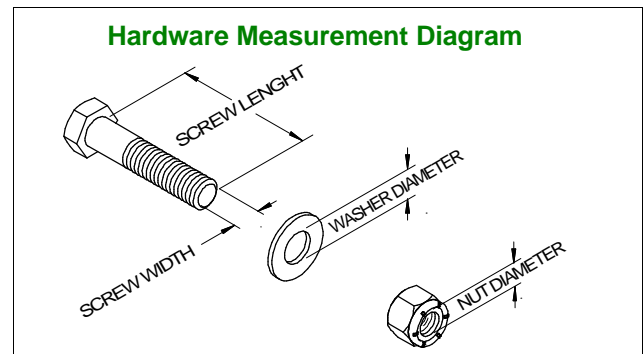
1. Read, study and understand the Owner's Manual and all the warning labels on this product. Furthermore, it is recommended to familiarize yourself and others with the proper operation and workout recommendations for this Tuff Stuff product prior to use. Some of this information can be obtained in this Owner's Manual, as-well-as from your local Tuff Stuff retailer.
2. It is imperative that you retain this Owner's Manual and be sure all warning labels are legible and intact. Replacement of Owner's Manuals and labels are available from your local Tuff Stuff retailer.
3. Consult with your physician before beginning any exercise program.

Prior to the Assembly of the Multi-Press

1. We advise you to consult your local Tuff Stuff retailer if you should have a question or problem regarding the proper assembly of this unit.
2. Neatly organize and identify all parts according to the Parts List and the Exploded View Diagram.

Tool Requirements

1. One 9/16" combination wrench
2. One 3/4" combination wrench
3. One 7/16" combination wrench
4. One ratchet
5. One 9/16" socket
6. One 3/4" socket
7. One 7/16" socket
8. Rubber mallet
9. Windex or household glass cleaner
10. One can silicone spray / teflon spray lubricant
11. Measuring tape
12. Utility knife




Safety Precautions

4. Use proper discretion when children are present.
5. Frayed or worn cables can be dangerous and may cause injury. Periodically check these cables for any indication of wear.
6. Keep hands, limbs, loose clothing and long hair well out of the way of moving parts.
7. Do not attempt to lift more weight than you can control safely.
8. Inspect the Unit for any sign of wear on parts, hardware becoming loose or cracks on welds. If a problem is found, **do not use or allow the machine to be used** until the defective part is repaired or replaced.



FIG. 1 On a flat surface, attach the **Bottom Cross Brace (#38)** to the assembled **Weight Stack Frame (#1)**, in the position as shown above, and secure it into place using two Hex Head Cap Screws 1/2-13 X 3 1/2 (#24), four Flat Washers SAE 1/2" (#29), and two Nylon Insert Lock Nuts 1/2-13 (#22).

 **Note:** Use the overhead view on the cover page for designing your layout before assembling.

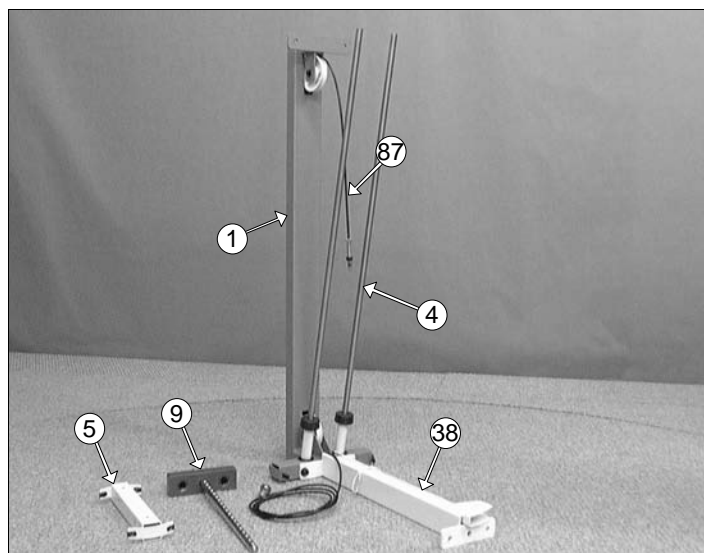


FIG. 2 Remove the **Guide Rod Retainer (#5)**, and the **Top Plate Selector Bar (#9)** to allow the assembly of the weight plates.

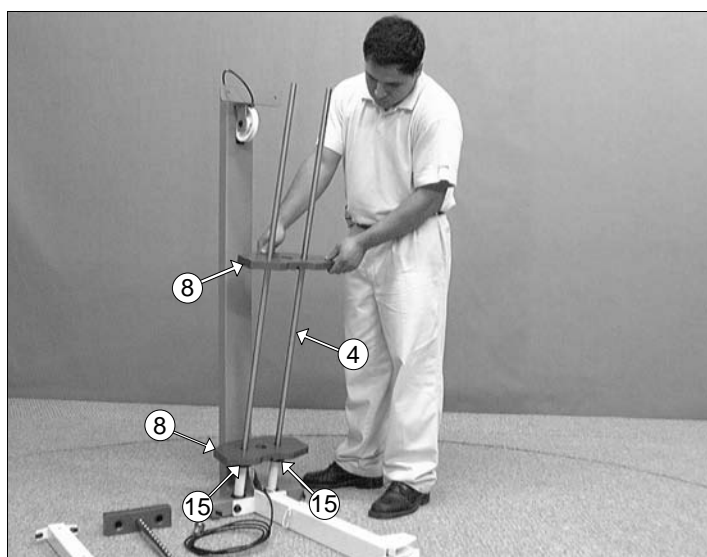


FIG. 3 Carefully begin sliding the Weight Plates (#8) onto the **Guide Rods (#4)**, in position as shown above, allowing the first one to rest on top of the Rubber Donuts (#15).

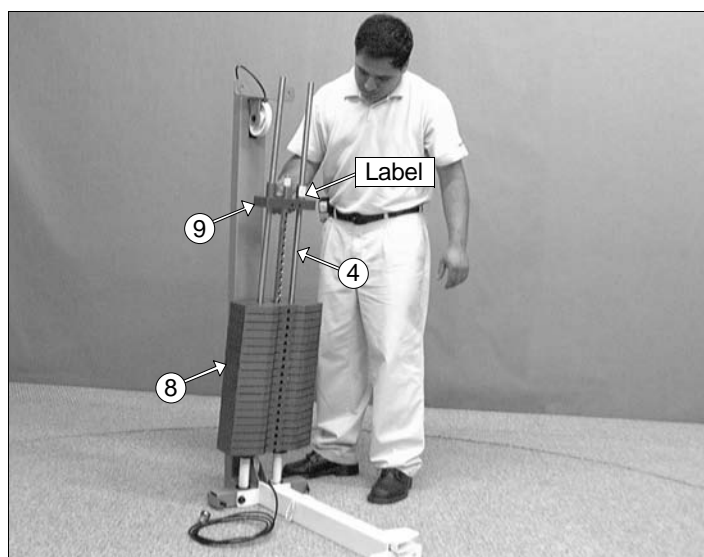



FIG. 4 Slide the **Top Plate Selector Bar (#9)** onto the **Guide Rods (#4)** allowing it to rest on top of the completed Weight Stack.

 **Note:** Be sure the **label** on the **Top Plate Selector Bar (#9)** is facing out, as shown above, before sliding the **Top Plate Selector Bar (#9)** onto the **Guide Rods (#4)**.

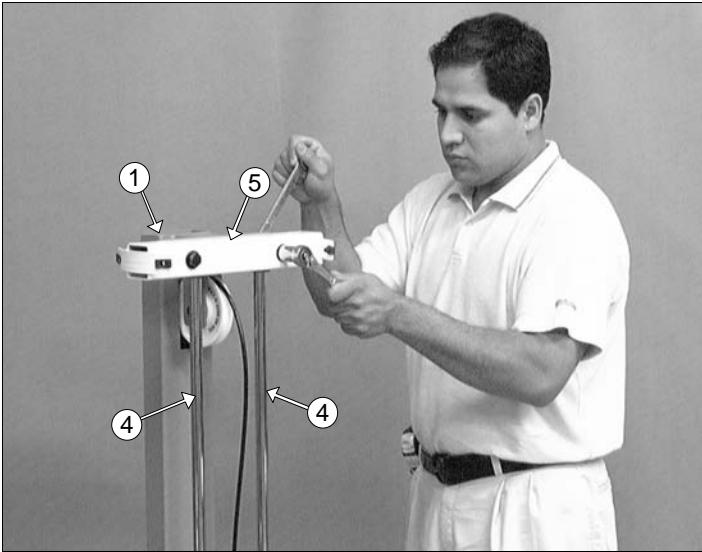


FIG. 5 Maneuver the two **Guide Rods (#4)** into the holes on the bottom side of the **Guide Rod Retainer (#5)**. Next, secure the **Guide Rod Retainer (#5)** along with the two captive **Guide Rods (#4)** to the **Weight Stack Frame (#1)** using two Hex Head Cap Screws 1/2-13 X 3 1/4 (#78), four Flat Washers SAE 1/2" (#29), and two Nylon Insert Lock Nuts 1/2-13 (#22).

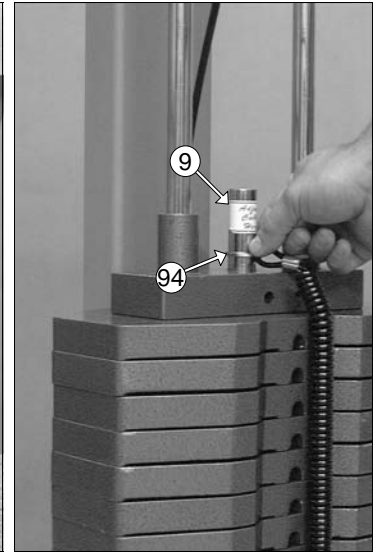
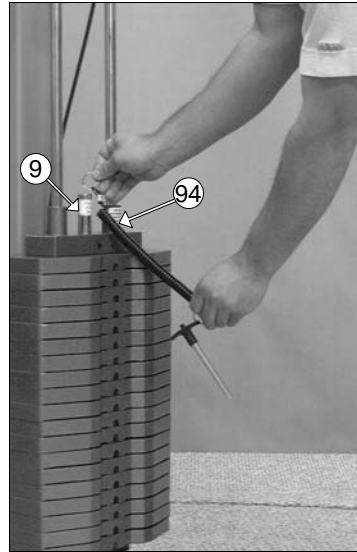


FIG. 6 Locate the **Selector Pin w/Coil (#94)** and slide the ring over the **Selector Bar (#9)** as shown above.

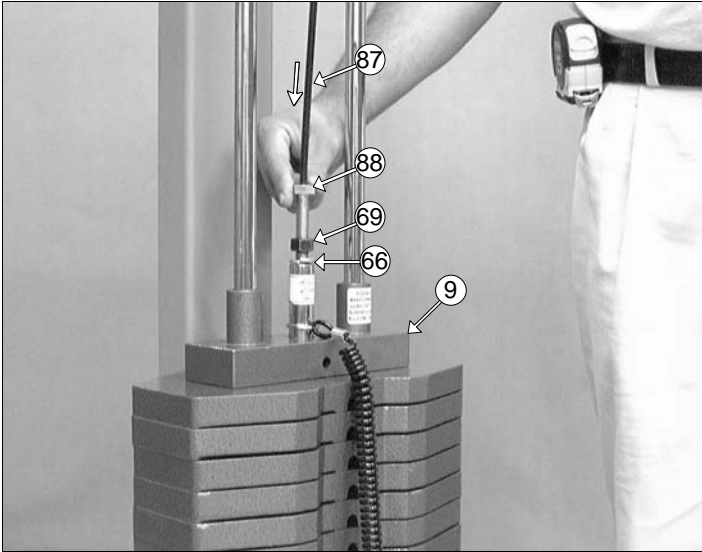


FIG. 7 Connect the **Cable (#87)** to the **Top Plate Selector Bar (#9)** by threading the Finished Hex Nut 1/2-13 (#69) and inserting a Split Lock Washer 1/2" (#66) to the Cable Hex Tap Bolt 1/2-13 X 3 (#88). Then, thread the Cable Hex Tap Bolt 1/2-13 X 3 (#88) to the threaded socket of the **Top Plate Selector Bar (#9)**.

Loosely Fasten: Do not completely fasten this hardware assembly at this time, as it will be completely fastened later in the assembly process.

Note: Refer to **Fig A** on fold-out page 10 for further detailed illustration of this assembly.

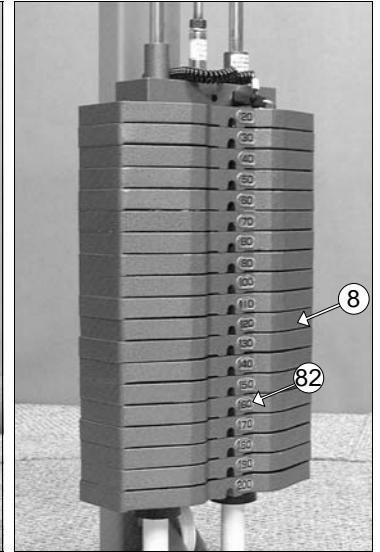
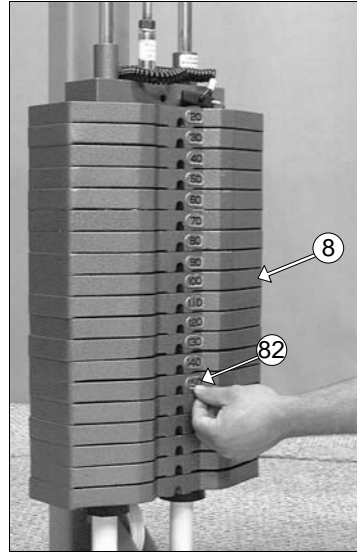


FIG. 8 Adhere the Decal Weight Numbers (#82) to the Weight Plates (#8) in the corresponding order. Begin with the 20 at the top, 30 next, and so on.

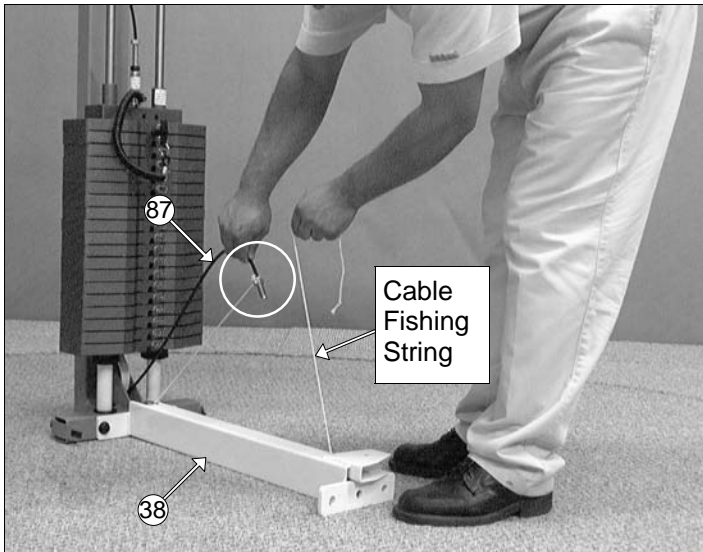


FIG. 9 To facilitate the routing of the **Cable (#87)** through the **Bottom Cross Brace (#38)** use the supplied **Cable Fishing String**. Tie a knot to the end of the **Cable (#87)** as shown above.

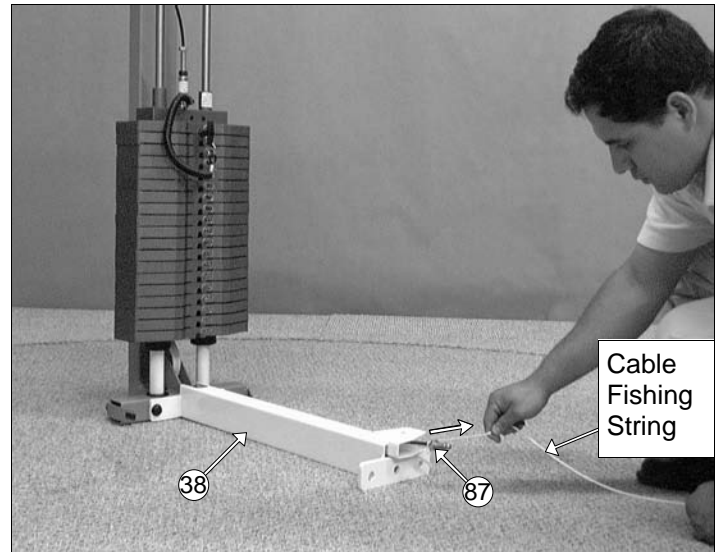


FIG. 10 Pull the **Cable Fishing String** along with the **Cable (#87)** through the **Bottom Cross Brace (#38)** as shown above. Discard the **cable fishing string** once completed with this process.

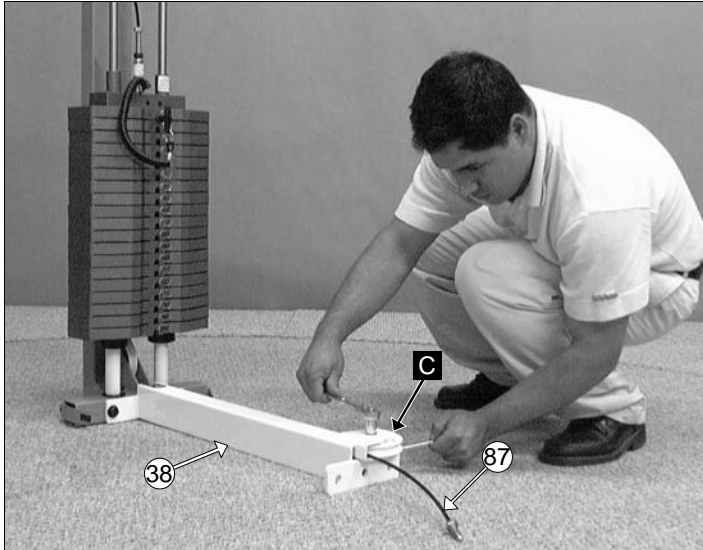


FIG. 11 Attach a **Nylon Pulley 4 1/2" Rd. (#16-Labeled C)** to the **Bottom Cross Brace (#38)**, in the position as shown above, and secure it into place using one **Hex Head Cap Screw 3/8-16 X 1 3/4 (#27)**, two **Flat Washers SAE 3/8" (#19)**, and one **Nylon Insert Jam Lock Nut 3/8-16 (#23)**.



Note: The black boxed letter pointing to the pulleys are used throughout this manual as reference to the **Cable Mapping Diagram** on fold-out **page 10**. These black boxed letters will be primarily used for locating certain pulleys during the cable routing process beginning with **Fig. 11**.

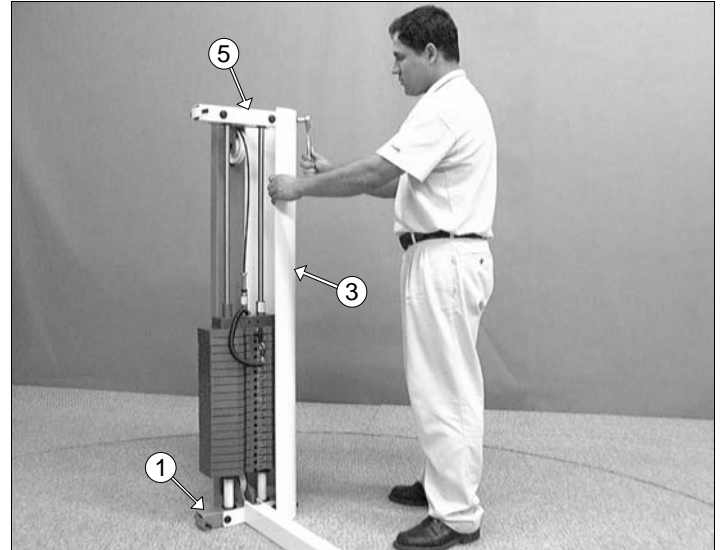


FIG. 12 Affix the **Weight Shroud w/Plate (#3)** to the bottom of the **Weight Stack Frame (#1)** and at the top of the **Guide Rod Retainer (#5)** using four **Hex Head Cap Screws 1/4-20 X 3/4 (#21)**, and four **Flat Washers 1/4" (#20)**.



Loosely Fasten: Do not completely fasten this hardware assembly at this time, as it will be completely fastened later in the assembly process.

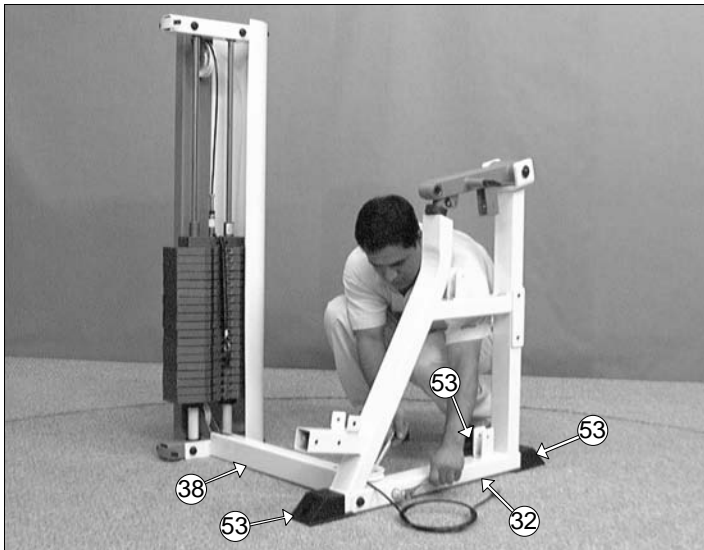


FIG. 13 Using a rubber mallet, insert two Plastic End Caps 2 X 3 (#53) onto the tube-ends of the **Press Bar Main Frame (#32)**. Next, attach the **Press Bar Main Frame (#32)** to the **Bottom Cross Brace (#38)**, in the position as shown above, and secure it into place using two Hex Head Cap Screws 1/2-13 X 4 3/4 (#84), four Flat Washers SAE 1/2" (#29), and two Nylon Insert Lock Nuts 1/2-13 (#22).

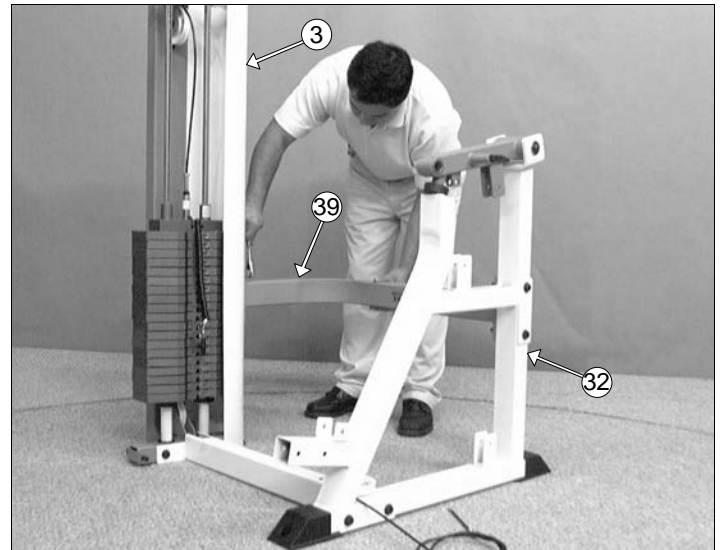


FIG. 14 Affix the **Rear Cross Brace (#39)** to the **Press Bar Main Frame (#32)** using two Hex Head Cap Screws 1/2-13 X 4 3/4 (#84), four Flat Washers SAE 1/2" (#29), and two Nylon Insert Lock Nuts 1/2-13 (#22). Next, connect the **Rear Cross Brace (#39)** to the **Weight Shroud w/Plate (#3)** using two Hex Head Cap Screws 1/2-13 X 1 (#80), and two Split Lock Washers B/O 1/2" (#62).

Note: Refer to the Exploded View Diagram on fold-out page 11 for further illustration of this assembly.

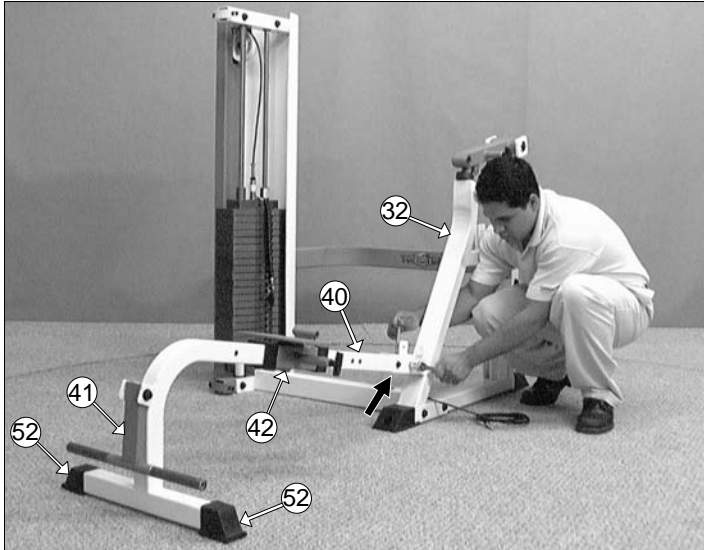


FIG. 15 Using a rubber mallet, insert two Plastic End Caps w/ Groove 2" Sq. (#52) onto the tube-ends of the **Bench Main Frame (#40)**. Insert the tube-end of the **Bench Main Frame (#40)** into the receptacle of the **Press Bar Main Frame (#32)** and secure it into place using two Hex Head Cap Screws 3/8-16 X 3 (#77), four Flat Washers SAE 3/8" (#19), and two Nylon Insert Lock Nuts 3/8-16 (#30). Reinforce this assembly in the position indicated by the black arrow using one Hex Head Cap Screw 3/8-16 X 1 (#74), and one Flat Washer SAE 3/8" (#19).

Note: Refer to the Exploded View Diagram on fold-out page 11 for further illustration of this assembly.

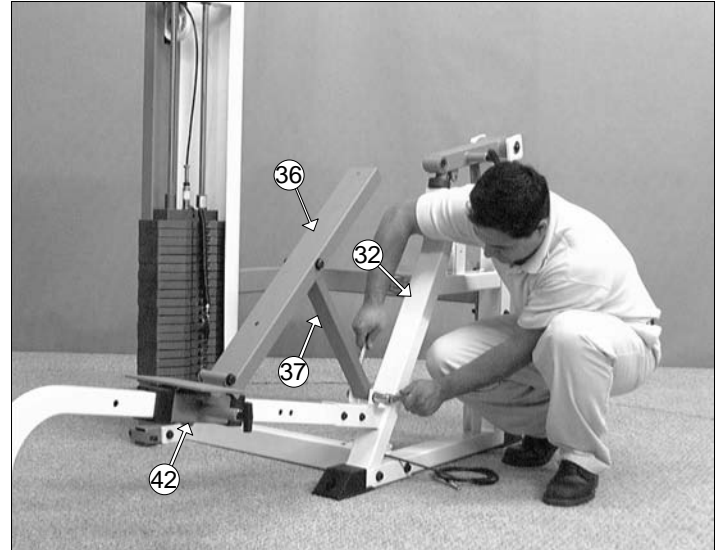


FIG. 16 Attach the **Bench Back Pad Frame (#36)**, in the position as shown above, to the **Bench Slide Carriage (#42)** using one Hex Head Cap Screw 1/2-13 X 4 1/2 (#83), two Flat Washers SAE 1/2" (#29), and one Nylon Insert Lock Nut 1/2-13 (#22). Next, attach the **Bench Support Bar (#37)** to the **Press Bar Main Frame (#32)** using one Hex Head Cap Screw 1/2-13 X 3 1/2 (#24), two Flat Washers SAE 1/2" (#29), and one Nylon Insert Jam Lock Nut 1/2-13 (#85). Do not over-tighten these assemblies to allow free movement during the use of the adjustment mechanism.

Note: Refer to the Exploded View Diagram on fold-out page 11 for further illustration of this assembly.

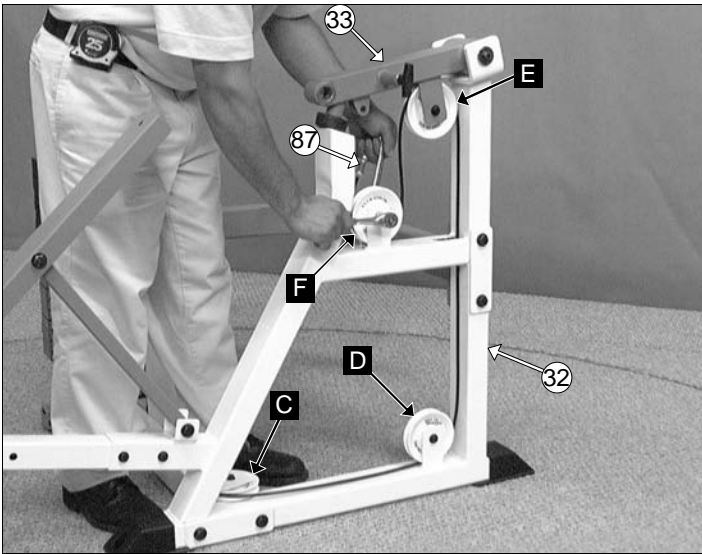



FIG. 17 Route the **Cable (#87)** under the Nylon Pulley 4 1/2 Rd. (#16-Labeled D) and attach it to the **Press Bar Main Frame (#32)** pulley bracket using one Hex Head Cap Screw 3/8-16 X 2 (#26), two Flat Washers SAE 3/8" (#19), and one Nylon Insert Jam Lock Nut 3/8-16 (#23). Continue routing the Cable up through the opening on the **Press Bar Main Frame (#32)**. Next, route the cable over a Nylon Pulley 4 1/2 Rd. (#16-Labeled E) and attach it to the **Press Pivot Arm (#33)** pulley bracket using one Hex Head Cap Screw 3/8-16 X 2 (#26), two Flat Washers SAE 3/8" (#19), and one Nylon Insert Jam Lock Nut 3/8-16 (#23). Next, route the cable under a Nylon Pulley 4 1/2 Rd. (#16-Labeled F) and attach it to the **Press Bar Main Frame (#32)** pulley bracket using one Hex Head Cap Screw 3/8-16 X 2 (#26), two Flat Washers SAE 3/8" (#19), and one Nylon Insert Jam Lock Nut 3/8-16 (#23).

 **Note:** Refer to Cable Mapping Diagram on fold-out page 10 for further illustration of this assembly.

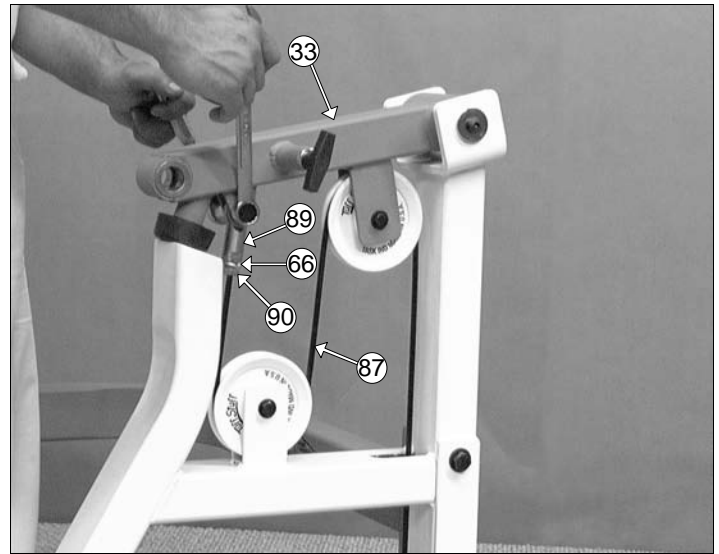



FIG. 18 Insert a Split Lock Washer Z/P 1/2" (#66) to the Cable Hex Bolt 1/2-20 X 1 (#90) then thread the Rod End 1/2-20 (#89) to the Cable Hex Bolt 1/2-20 X 1 (#90). Next, affix the Rod End 1/2-20 (#89) to the **Press Bar Pivot Arm (#33)** using one Hex Head Cap Screw 1/2-13 X 1 1/2 (#81), and one Nylon Insert Jam Lock Nut 1/2-13 (#85).

 **Note:** Refer to **Fig B** on fold-out page 10 for further detailed illustration of this assembly.

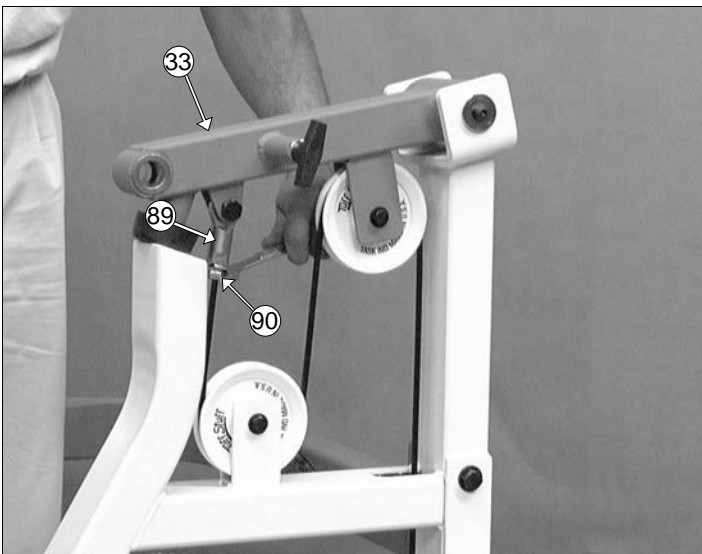


FIG. 19 Fully fasten the Cable Bolt 1/2-20 X 1 (#90) to the Rod End 1/2-20 (#89).

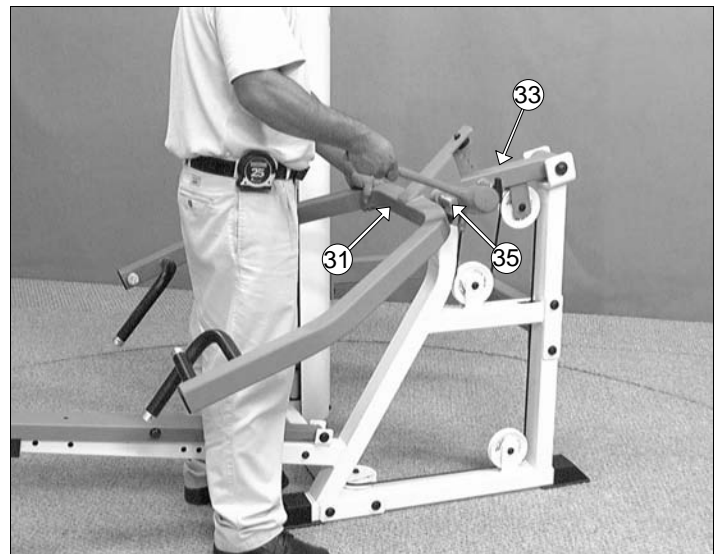


FIG. 20 Attach the **Press Bar (#31)** to the **Press Bar Pivot Arm (#33)**, in the position as shown above. Next, Using a rubber mallet, insert the **Press Bar Pivot Axle (#34)** through the receptacles of the **Press Bar (#31)** and the receptacle of the **Press Bar Pivot Arm (#33)** until it becomes flush with both sides of the **Press Bar (#31)**.

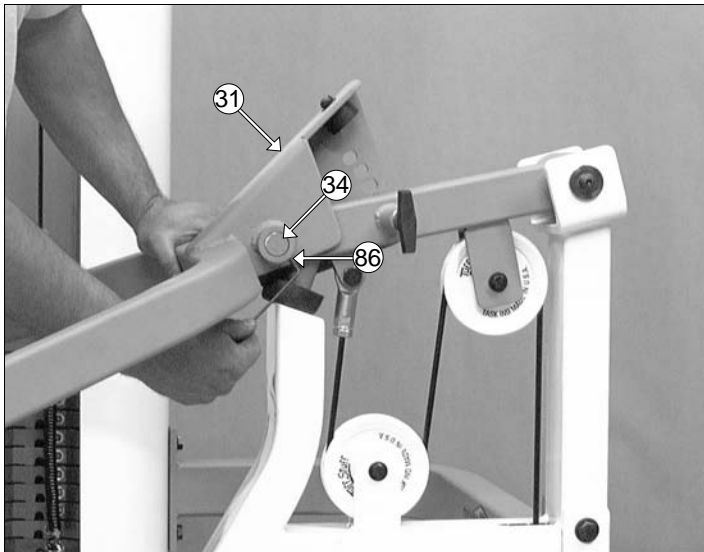


FIG. 21 Secure the **Press Bar (#31)** to the **Press Bar Pivot Axle (#34)** using two **Socket Set Screws 1/4-20 X 1/4 (#86)**. Use the supplied **Hex Key 1/8" (#92)** for securing both **Socket Set Screws**.

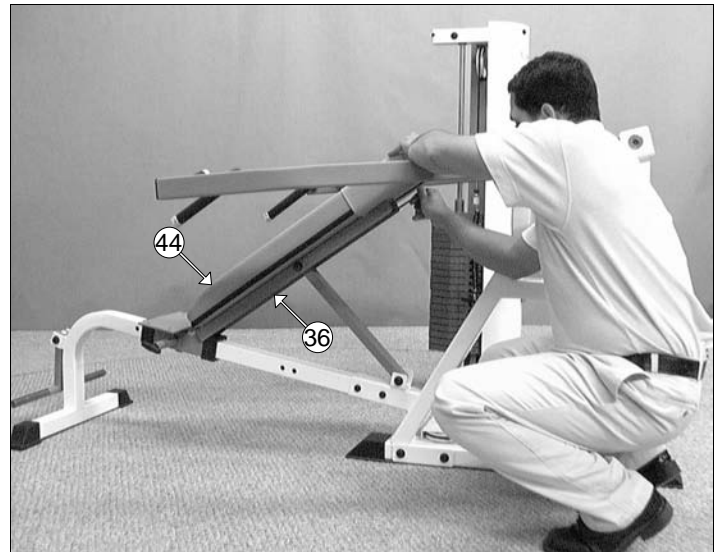


FIG. 22 Affix the **Back Pad (#44)** to the **Bench Back Pad Frame (#36)**, in the position as shown above, using two **Flat Head Socket Cap Screws 3/8-16 X 1 1/4 (#25)**. Use the supplied **Hex Key 7/32" (#93)** for securing both **Flat Head Socket Cap Screws**.



FIG. 23 Affix the **Seat Pad (#43)** to the **Bench Slide Carriage (#42)**, in the position as shown above, using four **Hex Head Cap Screws 3/8-16 X 1 1/4 (#75)**, and four **Flat Washers SAE 3/8" (#19)**.

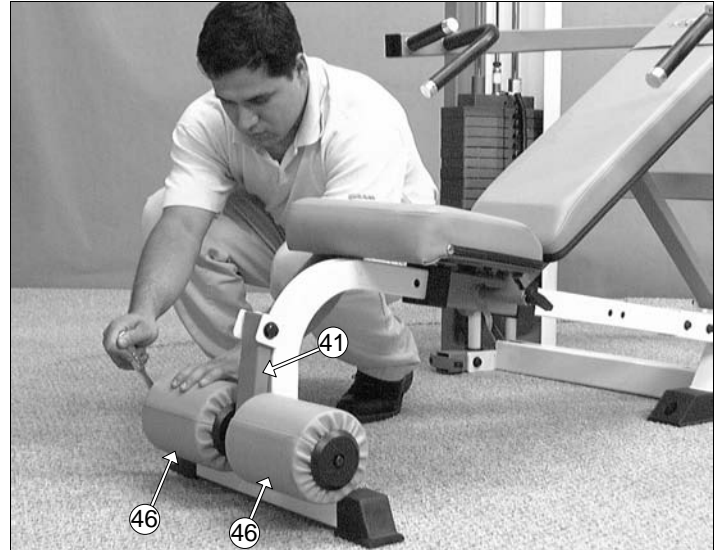


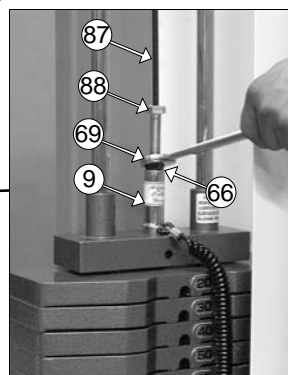
FIG. 24 Insert a **Foot Roll 1 X 5 1/2 X 7 1/4 (#46)** over each tube-end of the **Bench Foot Roll Holder (#41)**, and secure them into place using two **Hex Head Cap Screws 3/8-16 X 1 1/2 (#76)**.

CABLE ADJUSTMENT

It is imperative that you maintain proper cable adjustment to ensure a safe and smooth operation.



Caution: The Cable should be inspected and adjusted periodically to avoid any slack in the cable which would, consequently, prevent any damage to the equipment or personal injury.



Cable Adjustment

1. Loosen the Finished Hex Nut 1/2-13 (#69).
2. Thread the Cable Hex Tap Bolt 1/2-13 X 3 (#88) in or out of the threaded socket of the **Top Plate Selector Bar (#9)** to give the **Cable (#87)** proper tension.
3. Re-tighten the Finished Hex Nut 1/2-13 (#69) to complete the adjustment.



Caution: Make sure the Cable Hex Tap Bolt 1/2-13 X 3 (#88) is threaded at least 1/2" into the threaded socket of the **Top Plate Selector Bar (#9)** once the cable adjustment has been completed.

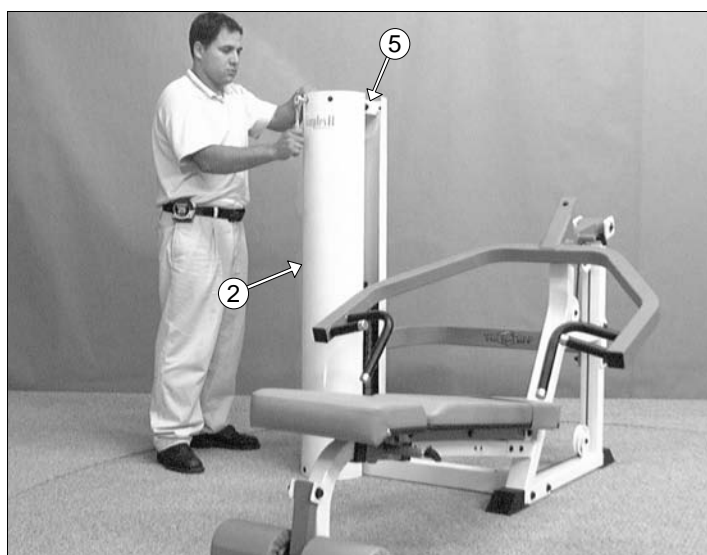


FIG. 25 Affix the **Weight Shroud (#2)** to the bottom of the **Weight Stack Frame (#1)** and at the top of the **Guide Rod Retainer (#5)** using four Hex Head Cap Screws 1/4-20 X 3/4 (#21), and four Flat Washers 1/4" (#20).

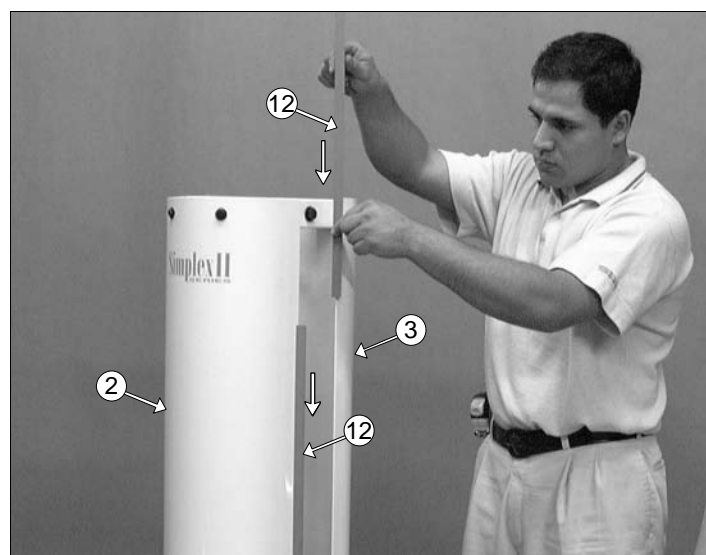


FIG. 26 Insert the two Plastic Shroud Edge Protectors (#12) to both **Shrouds (#2, #3)**, in the position as shown above, and slide them all the way down.

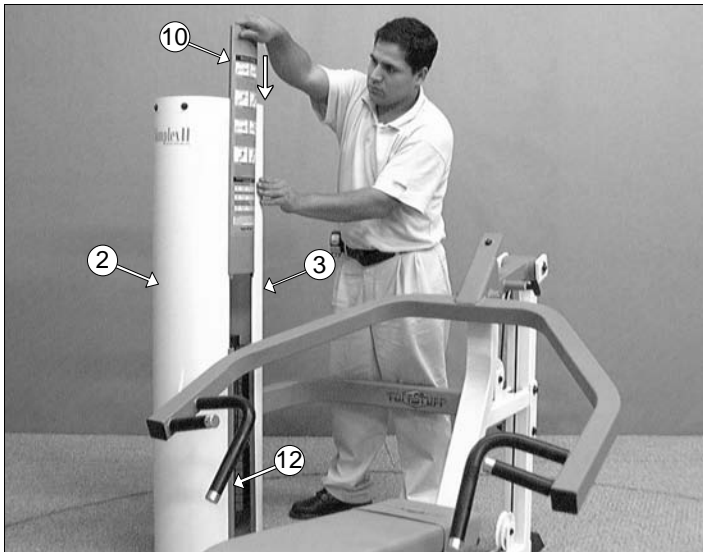


FIG. 27 Align the edges of both **Shrouds (#2, #3)** with the grooves of the Plastic Shroud Gap Cover (#10) and slide it down, as shown above.

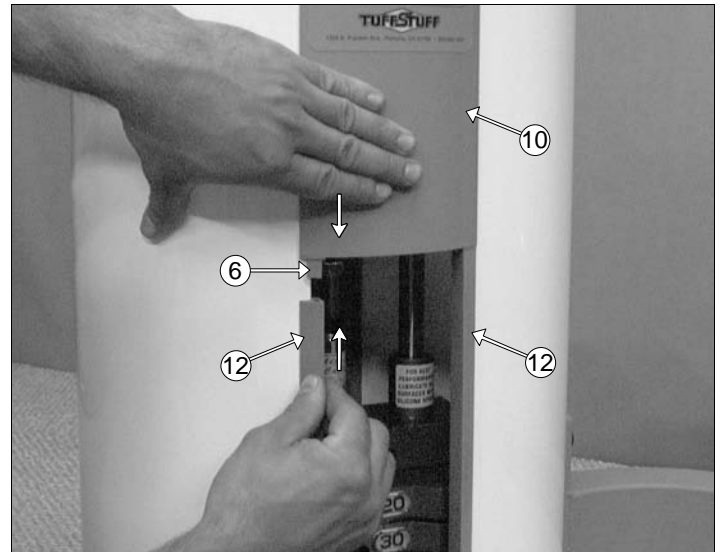


FIG. 28 Connect the two Plastic Shroud Edge Protectors (#12) to the Plastic Shroud Gap Cover (#10) using the two Plastic Connectors (#6).

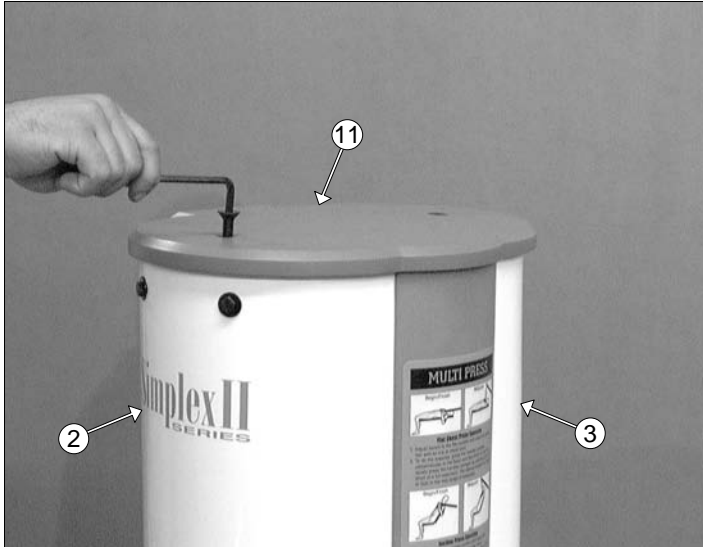


FIG. 29 Attach the Plastic Shroud Lid (#11) to **Guide Rod Retainer (#5)**, in the position as shown above, and secure it into place using two Flat Head Socket Cap Screws 3/8-16 X 3 (#25).

COLOR CHART

GRAY= SUB-ASSEMBLY PARTS

BLACK= HARDWARE

SP-403 Multi-Press

Parts List

Item No.	Description	Part No.	Qty	Item No.	Description	Part No.	Qty
1	WEIGHT STACK FRAME 54"	UP0780	1	54	PLASTIC INSERT CAP 2" SQ.	BNH0012	2
2	WEIGHT SHROUD 54"	UP0781	1	55	RUBBER GRIP 1 ID X .125 X 4 1/2	BNH1129	2
3	WEIGHT SHROUD W/PLATE 54"	UP0782	1	56	RUBBER GRIP 1 ID X .125 X 15	BNH1072	2
4	GUIDE ROD 3/4 X 53 5/8	UP0783	2	57	PLASTIC BLACK KNOB W/NYLON STUD 1/2-13	BNH0796	1
5	GUIDE ROD RETAINER	UP0784	1	58	PYRAMID RUBBER BUMPER	BNH0013	1
7	WEIGHT STACK SPACER 4"	UP0786	2	59	UHMW STOPPER 27/64 ID X 1 1/2 OD X 1	BNH1314	1
8	15 LB WEIGHT PLATE	BNH0926	19	60	RUBBER BUMPER 3/8 X 1 1/2	BNH0514	1
9	10 LB TOP PLATE W/ADJ. SLTR BAR 19 WTS	BNH1100	1	62	SPLIT LOCK WASHER B/O 1/2"	BNH0653	2
10	PLASTIC SHROUD GAP COVER 24"	BNH1437	1	64	CHROME WASHER 3/8 X 1 1/2	BNH1015	2
11	PLASTIC SHROUD LID 5/8 X 14-1/8 X 10	BNH0185	1	65	SPLIT LOCK WASHER B/O 3/8"	BNH0658	2
12	EDGE PROTECTOR GRAY 30"	BNH0601	2	66	SPLIT LOCK WASHER Z/P 1/2"	BNH0572	2
13	EDGE PROTECTOR GRAY 54"	BNH1148	2	67	PUSH PULL PIN 1/2 X 5 5/8	BNH0586	2
14	URETHANE BUMPER 1 3/4	BNH0229	3	68	BRONZE BUSHING 1 X 1 1/4 X 3/4 X 1 1/2 X 1/8	BNH0527	2
15	RUBBER DONUT 3/4 X 2 1/2	BNH0068	2	69	FINISHED HEX NUT B/O 1/2-13	BNH0201	1
16	NYLON PULLEY 4 1/2 RD. WHITE	BNH0556	6	70	ALUMINUM CAP 1" RD. (CAP-100)	BNH0537	4
17	U-STYLE TAPPED HOLE NUT 1/4-20	BNH0708	8	71	SOCKET SET SCREW ALLOY 10-32 X 1/8	BNH0473	8
18	FLAT WASHER USS B/O 3/4 X 2"	BNH0878	4	72	BALL BEARING #W 516	BNH0628	2
19	FLAT WASHER SAE B/O 3/8"	BNH0239	26	73	BRONZE BUSHING 1/2 X 5/8 X 1	BNH0112	6
20	FLAT WASHER SAE B/O #12 (1/4")	BNH0877	8	74	HEX HEAD CAP SCREW GR-5 B/O 3/8-16 X 1	BNH0275	1
21	HEX HEAD CAP SCREW GR-5 B/O 1/4-20 X 3/4	BNH0890	8	75	HEX HEAD CAP SCREW GR-5 B/O 3/8-16 X 1 1/4	BNH0273	6
22	NYLON INSERT LOCK NUT B/O 1/2-13	BNH0212	9	76	HEX HEAD CAP SCREW GR-5 B/O 3/8-16 X 1 1/2	BNH0303	2
23	NYLON INSERT JAM LOCK NUT B/O 3/8-16	BNH0365	7	77	HEX HEAD CAP SCREW GR-5 B/O 3/8-16 X 3	BNH0282	2
24	HEX HEAD CAP SCREW GR-5 B/O 1/2-13 X 3 1/2	BNH0263	4	78	HEX HEAD CAP SCREW GR-5 B/O 1/2-13 X 3 1/4	BNH0576	2
25	FLAT HEAD SOCKET CAP SCREW B/O 3/8-16 X 3	BNH0787	2	79	BUTTON HEAD SOCKET CAP SCREW B/O 3/8-16 X 1	BNH0115	2
26	HEX HEAD CAP SCREW GR-5 B/O 3/8-16 X 2	BNH0279	4	80	HEX HEAD CAP SCREW GR-5 B/O 1/2-13 X 1	BNH0259	2
27	HEX HEAD CAP SCREW GR-5 B/O 3/8-16 X 1 3/4	BNH0274	2	81	HEX HEAD CAP SCREW GR-5 B/O 1/2 13 X 1 1/2	BNH0727	1
28	RUBBER GROMMET 3/4" ID (2867-012)	BNH0401	2	82	DECAL-NUMBERS 20-200 LBS. SET	BNH1202	1
29	FLAT WASHER SAE B/O 1/2"	BNH0238	26	83	HEX HEAD CAP SCREW GR-5 B/O 1/2-13 X 4 1/2	BNH0265	2
30	NYLON INSERT LOCK NUT B/O 3/8-16	BNH0214	2	84	HEX HEAD CAP SCREW GR-5 B/O 1/2-13 X 4 3/4	BNH0895	4
31	PRESS BAR	UP0829	1	85	NYLON INSERT JAM LOCK NUT B/O 1/2-13	BNH0366	3
32	PRESS BAR MAIN FRAME	UP0835	1	86	SOCKET SET SCREW ALLOY 1/4-20 X 1/4	BNH0790	2
33	PRESS BAR PIVOT ARM	UP0823	1	87	MULTI-PRESS CABLE	UP0925	1
34	PRESS BAR PIVOT AXLE	UP0827	1	88	CABLE HEX TAP BOLT Z/P 1/2-13 X 3	BNH1048	1
35	PIVOT ARM AXLE	UP0807	1	89	ROD END 1/2 X 20	BNH0674	1
36	BENCH BACK PAD FRAME	UP0442	1	90	CABLE HEX BOLT GR-8 Z/Y 1/2-20 X 1	BNH1045	1
37	BENCH SUPPORT BAR	UP0443	1	91	HEX KEY ALLOY 3/32"	BNH0372	1
38	BOTTOM CROSS BRACE	UP0830	1	92	HEX KEY ALLOY 1/8"	BNH0797	1
39	REAR CROSS BRACE	UP0831	1	93	HEX KEY ALLOY 7/32"	BNH0575	1
40	BENCH MAIN FRAME	UP4637	1	94	SELECTOR PIN W/COIL 3/8 X 4 GOLD KNOB	UP3035	1
41	BENCH FOOT ROLL HOLDER	UP0441	1	95	FLAT HEAD SOCKET CAP SCREW B/O 3/8-16 X 1 1/4	BNH0667	2
42	BENCH SLIDE CARRIAGE	UP4642	1	96	U-STYLE TAPPED HOLE NUT 3/8-16	BNH1211	2
43	BENCH SEAT PAD	UP0444	1	97	DECAL-SIMPLEX II (1 7/8 X 5 3/16)	BNH1199	1
44	BENCH BACK PAD	UP0445	1	98	DECAL-TUFFSTUFF (2 3/4 X 19 1/16)	BNH1200	1
45	WEAR COVER (OPTIONAL)	UP0833	1	99	DECAL-EXERCISE SP-403 MULTI- PRESS 4 1/2 X 19 1/4	BNH1188	1
46	FOOT ROLL 1 X 5 1/2 X 7 1/4	UP0350	2	100	DECAL-LARGE TUFFSTUFF LOGO DIAMOND SHAPE	BNH0360	1
47	PLASTIC INSERT CAP "A" 1 RD.	BNH0812	2	101	DECAL-ADJUST CABLE HERE	BNH0789	1
48	PLASTIC INSERT CAP "B" 1 RD.	BNH0813	2	102	DECAL-FOR BEST PERFORMANCE 1 1/4 X 1 1/2	BNH0143	1
49	PVC 1 X 7 1/4	BNH1023	2	103	DECAL-DANGER TIGHTEN THIS RET..., 3/4 X 1 1/2	BNH0142	2
50	NYLON STEM BUTTON .720" X .187"	BNH0533	1	104	DECAL-CAUTION 1 3/4 X 5 1/2 HORIZONTAL	BNH0126	1
51	PLASTIC TUBE GUIDE W/LIP-TEETH 2 1/2" SQ.	BNH0060	2	105	DECAL-WARNING KEEP HANDS AND FINGERS...	BNH0620	1
52	PLASTIC END CAP W/GROOVE 2" SQ.	BNH0050	2	106	SUPER LUBE TEFLON LUBRICANT 82340	BNH0704	2
53	PLASTIC END CAP 2 X 3	BNH0606	2				

DO NOT DISCARD THIS MANUAL



LIMITED WARRANTY

TuffStuff warrants to the original purchaser only that TuffStuff equipment will be free from defects in material and workmanship. The warranty and remedies set forth herein are conditioned upon proper storage, installation, use, maintenance and conformance with any recommendations of TuffStuff. This warranty does not cover products not manufactured by TuffStuff or products which are altered without the express written consent of TuffStuff. This warranty as specified: a) Frame structure and welds — Lifetime, b) Moving parts (e.g. pulleys, bearings, bushings) — 5 years; c) Cables upholstery, hand-grips, finish and any miscellaneous parts not listed — 1 year; from the day of delivery to the original purchaser. The obligation of TuffStuff under this warranty is limited to repairing or replacing warranted defective parts, as TuffStuff may elect, at TuffStuff's facility in Pomona, California, without charge to purchaser for either parts or labor. Purchaser is responsible for installation of repaired or replaced parts, and all transportation and insurance costs on returned or replaced equipment to and from TuffStuff's facility in Pomona.

THE FORGOING SHALL CONSTITUTE THE SOLE REMEDY OF THE PURCHASER AND THE SOLE LIABILITY OF TUFFSTUFF WITH REGARD TO WARRANTY. NO IMPLIED STATUTORY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE SHALL APPLY. IN NO EVENT, WHETHER AS A RESULT OF BREACH OF CONTRACT, WARRANTY, NEGLIGENCE OR OTHERWISE, SHALL TUFFSTUFF BE LIABLE FOR SPECIAL, INCIDENTAL OR CONSEQUENTIAL DAMAGES INCLUDING, BUT NOT LIMITED TO, LOSS OF PROFITS OR REVENUE, LOSS OF USE OF EQUIPMENT, COST OF CAPITAL, COST OF SUBSTITUTION EQUIPMENT, DOWNTIME COST, OR CLAIMS OF CUSTOMERS OR PURCHASER FROM SUCH DAMAGE.

This warranty is the final, complete and exclusive agreement of the parties with respect to the quality or performance of the equipment and no action for breach of this written warranty or any implied warranty shall be commenced more than one (1) year after the accrual of the cause of action. No modification of this warranty or waiver of its terms shall be binding on either party unless approved in writing by an authorized representative of the party. Contact TuffStuff at 1325 E. Franklin Avenue, Pomona, California 91766, before returning any defective equipment.

Note: Retain your sales receipt and be sure to mail in the warranty registration card to insure that a permanent record of your purchase is on file with the factory and to avoid unnecessary delays in warranty service.

TuffStuff Fitness Equipment, Inc.

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